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Technical Information Report



AAMI TIR55: 2014/(R)2017

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Human factors engineering
for processing medical
devices
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Approved 23 December 2014 and reaffirmed 13 December 2017 by
AAMI

Abstract: Provides guidance on the application of human factors engineering principles to instructions provided by manufacturers for cleaning medical devices.

Keywords: human factors engineering; instructions for use; medical device; processing

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Contents	Page
Glossary of equivalent standards.....	v
Committee representation.....	vi
Foreword.....	ix
Introduction.....	1
1 Scope.....	1
1.1 Inclusions.....	1
1.2 Exclusions.....	1
2 Definitions and abbreviations.....	1
3 A human factors engineering and design controls approach to device processing.....	3
3.1 General.....	3
3.2 Design and development planning.....	4
3.3 Design inputs.....	4
3.4 Design outputs.....	4
3.5 Design verification.....	5
3.6 Design validation.....	5
4 Design of devices for processing.....	6
4.1 General.....	6
4.2 Physical characteristics of reusable devices.....	6
4.2.1 Weight.....	6
4.2.2 Number and size of components and configuration of set.....	6
4.2.3 Color.....	7
4.2.4 Sharp internal corners and angles.....	7
4.2.5 Dead-end channels and zones.....	7
4.2.6 Lumens and channels.....	7
4.2.7 O-rings.....	7
4.2.8 Springs, coils, and twisted or braided wires.....	7
4.2.9 Disassembly and reassembly.....	7
4.2.10 Instrument identification.....	8
4.3 Material characteristics of processed devices.....	8
4.3.1 Material type.....	8
4.3.2 Visual evaluation of cleanliness.....	8
4.3.3 Visual evaluation of device degradation.....	8
4.3.4 Visual evaluation of rinsing effectiveness.....	8
4.3.5 Biofilm.....	8
5 Design of processing procedures.....	8
5.1 General considerations.....	8
5.1.1 Decontamination area.....	9
5.1.2 Prep and packaging area.....	9
5.1.3 Sterile storage area.....	9



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5.2	Processing personnel	9
5.2.1	General considerations	9
5.2.2	Use error	9
5.2.3	Human capabilities	9
5.2.4	Human capacity for learning.....	10
5.3	The processing procedure.....	11
6	Design of processing instructions	11
6.1	General considerations for content of IFU.....	11
6.1.1	Searching	11
6.1.2	Comprehending.....	12
6.1.3	Applying.....	12
6.2	Language and readability	12
6.3	Content	13
6.4	Images.....	13
6.5	Considerations for printed IFU.....	14
6.6	Considerations for electronic IFU	14
7	Education, training, and competency assessment tools.....	15
7.1	Structure of education and training.....	15
7.2	Preparing the trainer	15
7.3	Key considerations in design and execution of training.....	15
7.4	Competency assessment	16
8	Validation	17
8.1	Human factors validation	17
8.2	Personal protective equipment	18
8.3	Cleaning, disinfection, packaging, and sterilization validation.....	19
8.3.1	General.....	19
8.3.2	Cleaning instructions (real-life setting considerations).....	19
8.3.3	Disinfection procedure.....	19
8.3.4	Packaging method.....	19
8.3.5	Sterilization procedure.....	19
8.3.6	Accessories	19
	Bibliography	20



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Committee representation

Association for the Advancement of Medical Instrumentation

Human Factors for Device Reprocessing Working Group

This standard was developed by the AAMI Human Factors for Device Reprocessing Working Group under the auspices of the AAMI Sterilization Standards Committee. Approval of the standard does not necessarily mean that all working group members voted for its approval. At the time this standard was published, the **AAMI Human Factors for Device Reprocessing Working Group** had the following members:

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Foreword

This technical information report (TIR) was developed by the Human Factors for Device Reprocessing Working Group under the purview of the AAMI Sterilization Standards Committee.

Human factors engineering plays a significant role in the successful processing of medical devices. The objective of this TIR is to provide guidance to medical device manufacturers from a human factors perspective on the aspects of product design; design of processing instructions for use (IFU); education and training design; and development, verification, and validation of the device processing process to meet the needs of personnel working in a health care facility processing environment.

As used within the context of this document, "should" indicates that among several possibilities, one is recommended as particularly suitable, without mentioning or excluding others, or that a certain course of action is preferred but not necessarily required, or that (in the negative form) a certain possibility or course of action should be avoided but is not prohibited. "May" is used to indicate that a course of action is permissible within the limits of the TIR. "Can" is used as a statement of possibility and capability. Finally, "must" is used only to describe "unavoidable" situations, including those mandated by government regulation.

Suggestions for improving this technical information report are invited. Comments and suggested revisions should be sent to Technical Programs, AAMI, 4301 N. Fairfax Drive, Suite 301, Arlington, VA 22203-1633.



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Human factors engineering for processing medical devices

Introduction

Human factors engineering plays a significant role in the successful processing of medical devices. Understanding the full lifecycle of a reusable device from initial use through processing to subsequent use, and the limitations introduced by the intended use environments where processing occurs, could help implement design features to address the device usability and safety. Considering the volume and variety of devices processed in a health care facility, the broad spectrum of device manufacturers, and device similarities existing among manufacturers, a standardized approach to the development of processing instructions for use and subsequent education and training materials is needed to help ensure the processing function can be executed accurately, completely, and consistently.

1 Scope

This document provides guidance to medical device manufacturers from a human factors perspective on the aspects of product design; design of processing instructions for use (IFU); education and training design; and development, verification, and validation of the device processing process to meet the needs of personnel working in a health care facility processing environment. Limitations and challenges on human factors imposed by processing environments have a direct impact on the effectiveness of product designs, processing IFU, and the processing procedure. The processing lifecycle of the device is considered to be from the point-of-use at the end of a patient procedure to delivery to the point-of-use prior to the next patient procedure.

1.1 Inclusions

This technical information report (TIR) addresses processing as a design element; product design; processing procedures; the development of the IFU; education, training, and competency assessment; and validation from a human factors engineering perspective.

1.2 Exclusions

This TIR does not address processing requirements for devices (see ANSI/AAMI ST79); requirements for the manufacturer on what information should be provided to the user (see ANSI/AAMI ST81 and AAMI TIR12); or the processing of single-use devices.

2 Definitions and abbreviations

2.1 cleaning: Removal of contamination from an item to the extent necessary for further processing or for the intended use.

NOTE—In health care facilities, cleaning consists of the removal, usually with detergent and water, of adherent organic and inorganic soil (e.g., blood, protein substances, and other debris) from the surfaces, crevices, serrations, joints, and lumens of instruments, devices, and equipment by a manual or mechanical process that prepares the items for safe handling and/or further decontamination.

2.2 cleaning validation: Documented evidence of obtaining, recording, and interpreting the results required to establish that a cleaning process will consistently yield product complying with predetermined specifications.

2.3 color coding: (1) Assigning colors to different versions of a like object, typically with the purpose of using the inherent associated meaning of a color to help the user distinguish between the versions (e.g., stop lights, warnings, and error software messages). (2) Use of design elements, such as shape, color, texture, and placement, to communicate information, such as the priority of an alarm condition, or to differentiate user-interface components, such as pushbuttons.

2.4 competency verification: An activity designed to substantiate or confirm the ability of an individual to successfully complete a particular skill, task, complex series of tasks, or behavior necessary to perform effectively.