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Metal Balls For Underground Bearings And Other Uses ANSI/ABMA 10A:2001



Secretariat

**American Bearing
Manufacturers Association**

ANSI/ABMA 10A:2001

Reaffirmed 2008



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Metal Balls for Unground Bearings and Other Uses

Contents

Section	Page
1. Scope.....	1
2. Normative references	1
3. Definitions and symbols.....	1
4. Requirements	4
4.1 Materials.....	4
4.2 Hardness.....	4
4.3 Case depth	6
4.4 Quality of surface	6
4.5 Geometric quality	7
4.6 Corrosion resistance.....	8
5. Preferred nominal sizes by materials and grades	9
6. Quality assurance provisions	12
7. Ordering specifications and package marking	13
Annexes (informational)	
A Measurement of deviation from spherical form.....	15
B Recommended procedure for microhardness testing of small balls	17
C Recommended procedure for measurement of case depth in carburized and hardened carbon steel balls.....	19
D Corrections for hardness readings taken on spherical surfaces.....	24
E Density, quantity and weight of common ball materials.....	25
List of tables	ii
List of figures	i

List of Tables

Table	Description	Page
1	Commonly used material specification reference chart	5
2	Case depth requirements for carbon steel balls	6
3	Tolerances by grade for individual balls	7
4	Tolerances by grade for lots of balls	7
5	Preferred nominal ball sizes	10
6	Applicable inspection levels and acceptance quality level (AQL)	12
A1	Magnification factor.....	16
D1	Ball hardness corrections for curvatures	24
E1	Density of common ball materials	25
E2	Number of balls	26
E3	Weight of balls.....	28

List of Figures

Figure	Title	Page
1	Variations in lot of Grade G10A balls	3
A1	Vee block	16
B1	Recommended method of mounting miniature balls for microhardness testing	17
C1	Case depth microstructure examination	21
C2	Case depth microhardness examination	22

METAL BALLS FOR UNGROUND BEARINGS AND OTHER USES

1. Scope. This standard establishes the requirements for metal balls for unground rolling contact bearings and other uses. The requirements for finished balls for roiling contact bearings are contained in ANSI/ABMA/ISO 3290.

2. Normative references. The following standards contain provisions, which through reference in this text constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards below.

ANSI B89.3.1-1972 (R1988), *Out-Of Roundness, Measurement of*

ANSI/ASME B46.1-1995, *Surface Texture (Surface Roughness, Waviness and Lay)*

ANSI/ASQC Z1.4- 1993, *Sampling Procedures and Tables for Inspection by Attributes*

ASTM E 18-98, *Test Methods for Rockwell Hardness and Rockwell Superficial Hardness of Metallic Materials*

ASTM E140-97e1, *Hardness Conversion Tables for Metals (Relationship Between Brinell Hardness, Vickers Hardness, Rockwell Hardness, Rockwell Superficial Hardness, Knoop Hardness and Scleroscope Hardness)*

ASTM E384-89 (1997), *Standard Test Method for Microhardness of Materials*

Federal Specification GGG-G-15C (March 20, 1975), *Gage Blocks and Accessories (Inch and Metric)*

ISO 3290: 1998, *Rolling bearings - Balls - Dimensions and Hardness*

ISO 4288: 1996, *Geometrical Product Specifications (GPS) - Surface texture: Profile method - Rules and procedures for the assessment of surface texture*

ISO 4291: 1985, *Methods for the assessment of departure from roundness - Measurement of variations in radius*

ISO 6508-1: 1999, *Metallic materials - Hardness test - Rockwell test (scales A - B - C - D - E - F - G - H - K)*

3. Definitions and symbols. The following definitions and symbols will apply to terms used in this standard.

3.1 Nominal ball diameter, D_w . The diameter value that is used for the purpose of general identification of a ball size; e.g., $\frac{1}{4}$ inch, 6 mm, etc.

