Accredited Standards Committee B3

Thrust Bearings Of Ball And Cylindrical Roller Types Inch Design ANSI/ABMA 24.2:1989

Secretariat

American Bearing Manufacturers Association

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ABMA Standards
for
Ball and Roller Bearings
and Balls

4 - Tolerance Definitions and Gaging Practices for Ball and Roller Bearings
7 - Shaft and Housing Fits for Metric Radial Ball and Roller Bearings (Except Tapered Roller Bearings) Conforming to Basic Boundary Plans
8.1 - Ball and Roller Bearing Mounting Accessories, Metric Design
8.2 - Ball and Roller Bearing Mounting Accessories, Inch Design
9 - Load Ratings and Fatigue Life for Ball Bearings
11 - Load Ratings and Fatigue Life for Roller Bearings
12.1 - Instrument Ball Bearings, Metric Design
12.2 - Instrument Ball Bearings, Inch Design
13 - Rolling Bearing Vibration and Noise (Methods of Measuring)
14 - Housing for Bearings With Spherical Outside Surfaces
15 - Ball Bearings With Spherical Outside Surfaces and Extended Inner Ring Width (Includes Eccentric Locking Collars)
18.1 - Needle Roller Bearings - Radial, Metric Design
18.2 - Needle Roller Bearings - Radial, Inch Design
19.1 - Tapered Roller Bearings, Radial, Metric Design
19.2 - Tapered Roller Bearings, Radial, Inch Design
21 .l - Thrust Needle Roller and Cage Assemblies and Thrust Washers, Metric Design
21.2 - Thrust Needle Roller and Cage Assemblies and Thrust Washers, Inch Design
22.2 - Spherical Plain Radial Bearings, Joint Type, Inch Design
23.2 - Thrust Bearings of Tapered Roller Type, Inch Design
24.1 - Thrust Bearings of Ball, Cylindrical Roller and Spherical Roller Types, Metric Design
24.2 - Thrust Bearings of Ball and Cylindrical Roller Types, Inch Design

Thrust Bearings
of Ball and Cylindrical Roller Types
Inch Design

LIST OF TABLES & FIGURES

LIST OF TABLES & FIGURES (continued)

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Thrust Bearings of Ball & Cylindrical Roller Types Inch Design

1. SCOPE

This standard for inch design thrust bearings of ball and cylindrical roller types covers:

Identification Code

Symbols and Nomenclature

Boundary Dimensions

Tolerance

Mounting Dimensions

All bearings and components in this standard are not necessarily available. For availability, consult bearing manufacturers.

Other applicable standards should be consulted for tolerance definitions, gaging practices and methods of evaluating load ratings.

This standard only covers external dimensions. Functional interchangeability between different makes of standard bearings or components of the same size may depend on bearing features which are not standardized. Hence, the substitution of one make of standard bearing for another should only be made after careful comparison of their characteristics and consideration of the requirements of the particular application.

2. IDENTIFICATION CODE

This code identifies and, as far as possible, describes each thrust bearing on the basis of complete dimensional interchangeability. This code establishes a universal language for describing and identifying thrust bearings of the ball and cylindrical roller type of inch design in order to facilitate communications between the user and the manufacturer. The code is also intended to simplify the handling by user personnel of identical bearings made by different manufacturers, whose identification numbers may be different.

This code applies only to those thrust bearings or components whose boundary dimensions and tolerances conform to this standard.

The identification code for thrust bearings of ball and cylindrical roller types of inch design is made up of three parts:

1. A one, two, three of four digit number identifying the bearing bore in millimetres.

2. The letter T identifying a thrust bearing followed by one or two arbitrarily chosen letters identifying the type of thrust bearing as shown in Tables 1 and 2.

3. An arbitrarily chosen two digit number identifying the bearing series within its class as shown in Table 3.