



Automotive Industry Action Group

B-11

*Item Level
Radio Frequency Identification (RFID) Standard*

ABOUT AIAG

Purpose Statement

Founded in 1982, AIAG is a globally recognized organization where OEMs and suppliers unite to address and resolve issues affecting the worldwide automotive supply chain. AIAG's goals are to reduce cost and complexity through collaboration; improve product quality, health, safety, and the environment; and optimize speed to market throughout the supply chain.

AIAG Organization

AIAG is made up of a board of directors, an executive director, executives on loan from member companies, associate directors, a full-time staff, and volunteers serving on project teams. Directors, department managers, and program managers plan, direct, and coordinate the association's activities under the direction of the executive director.

AIAG Projects

Volunteer committees focus on business processes or supporting technologies and methodologies. They conduct research and develop, publish, and provide training on standards, conventions, standard business practices, white papers, and guidelines in the areas of automatic identification, CAD/CAM, EDI/electronic commerce, continuous quality improvement, health focus, materials and project management, occupational health & safety, returnable containers and packaging systems, transportation/customs, and truck & heavy equipment.

AIAG PUBLICATIONS

An AIAG publication reflects a consensus of those substantially concerned with its scope and provisions. An AIAG publication is intended as a guide to aid the manufacturer, the consumer, and the general public. The existence of an AIAG publication does not in any respect preclude anyone from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the publication.

CAUTIONARY NOTICE

AIAG publications are subject to periodic review and users are cautioned to obtain the latest editions.

MAINTENANCE PROCEDURE

Recognizing that this AIAG publication may not cover all circumstances, AIAG has established a maintenance procedure. Please refer to the Maintenance Request Form attached to this document to submit a request.

Published by:
Automotive Industry Action Group
26200 Lahser Road, Suite 200
Southfield, Michigan 48033
Phone: (248) 358-3570 • Fax: (248) 358-3253

APPROVAL STATUS

The AIAG Material Management Steering Committee and designated stakeholders approved this document for publication on January 16, 2008.

AIAG COPYRIGHT AND TRADEMARK NOTICE:

The contents of all published materials are copyrighted by the Automotive Industry Action Group unless otherwise indicated. Copyright is not claimed as to any part of an original work prepared by a U.S. or state government officer or employee as part of the person's official duties. All rights are preserved by AIAG, and content may not be altered or disseminated, published, or transferred in part of such content. The information is not to be sold in part or whole to anyone within your organization or to another company. Copyright infringement is a violation of federal law subject to criminal and civil penalties. AIAG and the Automotive Industry Action Group are registered service marks of the Automotive Industry Action Group.

© 2008 Automotive Industry Action Group

ISBN # 9781605341316

B-11

Item-Level Radio Frequency Identification (RFID) Standard

Revision 7 Feb 2008



FOREWORD

This revision--Revision 7 of the B-11 standard--provides the global RFID user community with the technology to meet the needs of OEMs and the supply chain, including the retail segment, using a single tag throughout an item's life cycle.

Revision 6 of the B-11 standard forged an important feature relating to RFID: namely, the ability to program at the same time onto one RFID tag both EPC-based (Unique Item Identifier) and ISO-based (User Data) information, as provided by the ISO/IEC 18000-6C air interface protocol.

This interoperability feature has shown itself to be of significant potential benefit to parties beyond tire and wheel suppliers and users, and beyond even just the Automotive Industry. An implicit goal of the AIAG Radio Frequency Identification B-11 Revision 7 Work Group was to develop a standard for item-level RFID that would find support both inside and outside the Automotive Industry. Such support and the potential for widespread adoption and use strengthens the relevance of any standard as well as reduces the cost of equipment built to meet that standard.

The specific intent of Revision 7 of the B-11 is to:

- Maintain ISO / EPC interoperability.
- Create a generic item-level RFID specification
 - By moving references to tires, wheels, and bar code labels to legacy appendices and
 - By clarifying a number of technical aspects to assist users in implementing the standard.

The B-11 and Revision 7 are built on these assumptions:

1. Only passive or battery-assisted passive UHF-based (860 MHz - 960 MHz) RFID tags are used.
2. The air interface protocol is ISO/IEC 18000-6C.
3. The data syntax is ISO/IEC 15962, Data Identifier (DI)-based.
4. The B-11 standard was explicitly written for trading partners having the need to encode either retail data, as specified within EPCglobal's TDS v1.3 (or later), in the Unique Item Identifier Memory Block (MB01binary), and / or user data formatted using DIs according to ISO/IEC 17367 and ISO/IEC 15962 in the User Memory Block (MB11binary).

NOTE: If a given set of trading partners needs only a 96-bit EPC-compliant tag, they do not need the AIAG B-11. They need simply the EPC Tag Data Standard and the Class 1 Generation 2 UHF Air Interface Protocol Standard, available from EPCglobal.

Tag Data Standard v. 1.3.1;

http://www.epcglobalinc.org/standards/tds/tds_1_3_1-standard-20070928.pdf

UHF Class 1 Gen 2 Standard v. 1.1.0;

http://www.epcglobalinc.org/standards/uhfc1g2/uhfc1g2_1_1_0-standard-20071017.pdf

In this document, the word "**SHALL**" indicates a requirement and the word "**SHOULD**" indicates a recommendation. **It is the supplier's responsibility to provide RFID tags that meet this standard. Strict adherence to these specifications for RFID tags for item-level identification will reduce implementation costs and increase benefits throughout the industry.**

This page left intentionally blank

B-11

Item-Level Radio Frequency Identification (RFID) Standard

Revision 7 Feb 2008



ACKNOWLEDGEMENTS

The following individuals and companies were instrumental in developing this standard:

Donald E. Jahncke**	Industry Expert
Mark Lamon	Aalstec
Paul Wilson	Bridgestone Firestone North American Tire LLC
Richard Tervo	DaimlerChrysler Corporation
Dr. Roya Ulrich	DaimlerChrysler Corporation
Sue Hutchinson	EPCglobal US
Dennis Barlow	Ford Motor Company
Scott Blow	Ford Motor Company
Larry Graham	General Motors Corporation
Andrew Zeisser	Hankook Tire Co., Ltd.
Daryl Collins	Honda of America Manufacturing
Patrick King	Michelin Americas R&D Corporation
Stan Lew	Michelin North America, Inc.
John Canvin	Odette
Sten Lindgren	Odette Sweden
Paul Belloni	Pirelli Tire North America
Paul Chartier	Praxis Consultants
Craig K. Harmon	Q.E.D. Systems
Dan Kimball	SRA
Steve Lederer	The Goodyear Tire & Rubber Company
Gary Tubb**	The Goodyear Tire & Rubber Company
Bill Hoffman*	^{WJ} Hoffman Systems

*Chair; Document Editor

**Secretary

Table of Contents

ABOUT AIAG	1
FOREWORD	2
ACKNOWLEDGEMENTS	4
FIGURES	7
1 DEFINITIONS	7
2 RFID; GENERAL	13
2.1 RFID DATA FIELDS AND DATA IDENTIFIERS	13
2.1.1 <i>Using Additional Data Fields</i>	13
3 RFID SPECIFICATIONS	14
3.1 RFID DATA FORMAT – B-11 MIGRATION FOR ISO/IEC 18000-6B	14
3.2 RFID DATA FORMAT – B-11, EPC AND ISO/IEC 18000-6C	14
3.2.1 <i>The DSFID</i>	16
3.2.2 <i>18000-6C AIAG Examples Using ANS Data Identifiers</i>	17
3.2.3 <i>Complete Data Encoded into User Memory (MB11₂)</i>	18
3.2.4 <i>RFID Data Format – DOD</i>	18
3.3 RFID REGULATIONS	18
3.3.1 <i>Frequency Band</i>	18
3.3.2 <i>Regulatory Requirements</i>	18
3.4 RFID TAG MEMORY SIZE	18
3.5 RFID AIR INTERFACE PROTOCOL	18
3.6 LOCKING DATA	18
3.7 MINIMUM RFID TAG, ANTENNA AND INTERROGATOR PERFORMANCE SPECIFICATION	19
3.8 MINIMUM RFID SYSTEM PERFORMANCE	19
3.9 HUMAN EXPOSURE ISSUES	19
3.10 HUMAN-READABLE INFORMATION (HRI) BACKUP	19
4 REFERENCES	20
APPENDIX A: MINIMUM RFID SYSTEM PERFORMANCE	21
APPENDIX B: ANS MH10.8.2 DATA IDENTIFIERS USED IN THIS STANDARD	26
APPENDIX C: SGTIN-96 DATA FORMAT	27
APPENDIX D: CHARACTER REPRESENTATION	28
APPENDIX E: ANSI DATA IDENTIFIER REQUEST FORM	29
AIAG MAINTENANCE REQUEST FORM	34
BIBLIOGRAPHY	35
SEPARATION PAGE	36
LEGACY APPENDIX L1: AIAG-MANAGED DATA IDENTIFIERS PER ANS MH10.8.2	37
LEGACY APPENDIX L2: RFID TIRE IDENTIFICATION; TIRE ID CODE	54
LEGACY APPENDIX L3: RFID TIRE TAG LOCATION AND COMPOSITION	58
1. TIRE RFID TAG LOCATION	58
2. WHEEL RFID TAG LOCATION	58
3. RFID TAG COMPOSITION	58

B-11

Item-Level Radio Frequency Identification (RFID) Standard

Revision 7 Feb 2008



Automotive Industry Action Group

3.1 Physical Characteristics	58
3.2 Environmental.....	58
4. ADHESIVES.....	58
LEGACY APPENDIX L4: LEGACY LABEL-, TIRE-, AND WHEEL-SPECIFIC INFORMATION.....	59
LEGACY APPENDIX L5: BAR CODES & 2D SYMBOLOGIES FOR TIRES AND WHEELS.....	62
1 DATA FIELDS AND DATA IDENTIFIERS	62
1.1 Tire Lot Identification (Recommended on Tires).....	62
1.2 Tire Conicity (Optional)	63
1.3 Tire EPC / Serial Number (Optional).....	64
1.4 Wheel Identification Code – Label (Recommended on Wheels)	65
2 BAR CODE LOCATION	66
2.1 Tire Bar Code Label Location	66
2.2 Wheel Bar Code Label Location.....	66
3 SUBSTRATES	66
3.1 Type and Typography	66
3.2 Environment.....	66
3.3 Adhesives	66
4 LABEL SIZE FOR TIRES AND WHEELS	66
5 2D SYMBOLOGIES	67
6 2D SPECIFICATIONS	67
6.1 Data Matrix and QR Code Symbology Specifications	67
6.3 Quiet Zones for Data Matrix and QR Code	68
6.4 Code Configuration for Data Matrix and QR Code	68
6.5 Error Correction Level for Data Matrix.....	68
6.6 Error Correction Level for QR Code.....	68
6.7 Reflectivity and Contrast for Data Matrix and QR Code.....	68
6.8 Quality Control Requirements	69
LEGACY APPENDIX L6: ISO/IEC 15434 – AS USED IN THIS STANDARD, FOR LABELS ONLY.....	77

FIGURES

FIGURE 1. NUMBER OF BYTES THAT CAN BE WRITTEN VS. SPEED WITH AN ACCURACY OF 99.995% RELIABILITY IN A LABORATORY ENVIRONMENT	23
FIGURE 2. NUMBER OF BYTES THAT CAN BE READ VS. SPEED WITH AN ACCURACY OF 99.995% RELIABILITY IN A LABORATORY ENVIRONMENT	25
LEGACY FIGURE 1. DESCRIPTION OF THE PARTS OF A TIRE	56
LEGACY FIGURE 2. DESCRIPTION OF THE PARTS OF A WHEEL.....	57
LEGACY FIGURE 3. TIRE DATA MATRIX AND QR CODE SYMBOLS WITH 0.015" ELEMENT SIZE.....	75
LEGACY FIGURE 4. TIRE DATA MATRIX AND QR CODE SYMBOLS WITH 0.020" ELEMENT SIZE.....	75
LEGACY FIGURE 5. TIRE DATA MATRIX AND QR CODE SYMBOLS WITH 0.040" ELEMENT SIZE.....	76
LEGACY FIGURE 6. WHEEL IDENTIFICATION DATA MATRIX & QR CODE SYMBOLS WITH 0.015" ELEMENT SIZE.....	76

TABLES

TABLE 1. TERMS AND DEFINITIONS.....	8
TABLE 2. USING PC BITS 15 ₁₆ AND 17 ₁₆ IN MEMORY BANK 01 ₂ TO DENOTE WHETHER MEMORY BANK 11 ₂ IS BEING USED.	15
TABLE 3. EXAMPLE OF ISO/IEC 18000-6C MEMORY USAGE USING ISO/IEC 15962 AND DATA COMPACTION.....	16
TABLE 4. REFERENCES	20
TABLE 5. WRITE TIMING WITH SINGLE STATION @ 99.995% RELIABILITY IN A LABORATORY ENVIRONMENT	22
TABLE 6. READ TIMING WITH SINGLE STATION @ 99.995% RELIABILITY IN A LABORATORY ENVIRONMENT	24
TABLE 7. ANS MH10.8.2 DIS USED IN THIS DOCUMENT	26
LEGACY TABLE 1. "5NXX" DATA IDENTIFIERS, THEIR FORMATS AND DESCRIPTIONS.....	38
LEGACY TABLE 2: USE OF PC BITS 15 ₁₆ AND 17 ₁₆	54
LEGACY TABLE 3: LABEL-, TIRE-, AND WHEEL-SPECIFIC DEFINITIONS	59
LEGACY TABLE 4. 2D SYMBOL SIZE CLASSIFICATIONS BY ELEMENT AND SYMBOL DIMENSIONS	67
LEGACY TABLE 5. DATA MATRIX AND QR CODE PRINT QUALITY	69
LEGACY TABLE 6. EXAMPLES OF DATA FORMAT FOR DATA MATRIX OR QR CODE WITH TIRE ID, CONICITY, AND SERIAL NUMBER.....	70
LEGACY TABLE 7. MAXIMUM CHARACTERS FOR GIVEN SYMBOL SIZES FOR DATA MATRIX WITH ECC 200	71
LEGACY TABLE 8. MAXIMUM CHARACTERS FOR GIVEN SYMBOL SIZES FOR QR CODE WITH ECC "M"	72

B-11

Item-Level Radio Frequency Identification (RFID) Standard

Revision 7 Feb 2008



1 DEFINITIONS

Many terms and definitions associated with the subject of this standard have special meaning. Definitions of other related terms used in this document can be found in the documents referenced in Section 4 References.

Table 1. Terms and Definitions

TERM	DEFINITION
Active RFID Tag	RFID device having the ability to produce a radio signal. NOTE: Active tags are not within the scope of this document.
Addressability	The ability to address bits, bytes, fields, files, or other portions of memory in the Tag .
AIM	Association for A utomatic Identification and M obility.
Alignment	The orientation of the Tag to the reader in pitch, roll, and yaw. This situation applies to both bar code symbols and RFID Tags .
Alphanumeric	A character set that contains alphabetic characters (letters) and numeric digits (numbers) and usually other characters such as punctuation marks. Used in both bar code symbols and RFID Tags .
ANS ANSI	A merican N ational S tandards Institute document prefix.
ANS MH10 ANSI MH10.8	Unit Loads & Transport Packages committee under ANSI. Coding and Labeling of Unit Loads subcommittee under ANS MH10.
Antenna	Antennas are the conductive elements that radiate and / or receive radio frequency energy to and from the Tag .
Assigned Relative OID	See OID .
Battery-assisted Passive RFID Tag	A battery-assisted passive tag is a tag that uses a battery to improve its functionality and range and functions as a passive tag if the battery is depleted. The distinction between active and passive is NOT whether it has a battery.
Bi-directional	The capability of operating in either direction; e.g., both read and write. Also, the ability to be read from and / or written to from either side of the RFID Tag .
Binary	A numbering system with only two values: 0 (zero) and 1 (one). Mathematical base 2, or numbers composed of a series of zeros and ones. Represented by X_2 . Example: MB01 ₂
Bit	Short for B inary D igit; the smallest unit of data in a computer; i.e., "1", "0".