ANSI/AMCA STANDARD 204-05

Balance Quality and Vibration Levels for Fans
Authority

This edition of ANSI/AMCA Standard 204 was adopted by the membership of the Air Movement and Control Association International, Inc., on 03 August 2003. This standard addresses the need of both the users and manufacturers of fans for technically accurate but uncomplicated information of the subjects of fan balance precision and vibration levels. The data presented herein is referenced to applicable national and international standards and is in harmony with these standards, including ISO 14694:2003, *Industrial fans - Specification for balance quality and vibration levels*. Information from the reference standards is supplemented by years of experience on the part of committee members and from other contributors in the industry.

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Balance Quality and Vibration Levels for Fans

1. Purpose and Scope

This standard addresses the subjects of fan balance and vibration. It is part of a series of standards and publications listed in Annex E that cover important aspects related to the design, manufacture and use of fans.

Other standards exist that deal with the vibration of machines in general. This standard considers only fans. Vibration is recognized to be an important parameter regarding the mechanical operation of fans. Balance quality is a precondition to satisfactory mechanical operation.

1.1 Purpose

The purpose of this standard is to define appropriate fan balance quality and operating vibration levels to individuals who specify, manufacture, use, and maintain fans.

1.2 Scope

This standard covers fans with rigid rotors, generally found in commercial heating, ventilating and air conditioning; industrial process applications; mine/tunnel ventilation applications, and power generation applications. Other applications are not specifically excluded, except as follows:

Excluded are installations that involve severe forces, impacts, or extreme temperature acting on the fan.

Fan foundations and installation practices are beyond the scope of this standard. Foundation design and fan installation are not normally the responsibilities of the fan manufacturer. It is fully expected that the foundation upon which the fan is mounted will provide the support and stability necessary to meet the vibration criteria of the fan as it is delivered from the factory.

Other factors such as impeller cleanliness, aerodynamic conditions, background vibration, operation at rotational speeds other than those agreed upon, and maintenance of the fan affect fan vibration level but are beyond the scope of this standard.

This standard is intended to cover only the balance or vibration of the fan and does not take into account the effect of fan vibration on personnel, equipment, or processes.

Any or all portions of this standard, or modifications thereof, are subject to agreement between the concerned parties.

2. Normative References

The following standards contain provisions that, through specific reference in this text, constitute provisions of this American National Standard. At the time of publication of this standard the editions indicated were valid.

All standards are subject to revision, and parties to agreements based on this American National Standard are encouraged to investigate the possibility of applying the most recent editions of the standards listed below.


3. Definitions / Units of Measure / Symbols

3.1 Definitions

3.1.1 Balancing: The process of adding or removing mass in a plane or planes on a rotor in order to move the center of gravity towards the axis of rotation.

3.1.2 Balance quality grade: The recommended limits for residual unbalance of a rotor based upon the intended application. (Note: Commonly used balance quality grades in ANSI S2.19 refer to the vibration that would result if the rotor operated in free space, i.e., Balance Quality Grade G6.3 corresponds to a shaft vibration of 6.3 mm/s velocity, at the operating rotational speed of the rotor). The value