ANSI/AMCA Standard 250-05

Laboratory Methods of Testing Jet Tunnel Fans for Performance

> An American National Standard Approved by ANSI on August 31, 2005



AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC.

The International Authority on Air System Components

ANSI/AMCA STANDARD 250-05

Laboratory Methods of Testing Jet Tunnel Fans for Performance





permission or further information should be addressed to the Chief Staff Executive, Air Movement and Control Association International, Inc. at 30 West University Drive, Arlington Heights, IL 60004-1893 U.S.A.

Authority

ANSI/AMCA Standard 250-05 was adopted by the membership of the Air Movement and Control Association International, Inc. on 14 January 2001. It was approved by ANSI as an American National Standard on 31 August 2005.

AMCA 250 Review Committee

Tony Quinn, Chair Woods Division, American Fan Co.

Roger Lichtenwald American Warming & Ventilating

Ralph Susey New Philadelphia Fan Company

John Knapp Ruskin Manufacturing

Mike Wiltfong Ruskin Manufacturing

Robert Smith TLT-Babcock, Inc.

Paul R. Saxon AMCA Staff

Foreword

This standard was developed in response to the need for a standard method of testing jet fans, sometimes called impulse fans, which have seen increasing use in the United States. The test procedures outlined in this standard are in harmony with those found in ISO 13350. It is believed that ANSI/AMCA 250 will be of great benefit to purchaser and manufacturer alike.

Introduction

The need for adequate ventilation to maintain or improve the quality of air in vehicular tunnels is self-evident. One means of achieving such ventilation is through the use of fans located above the traffic pattern and spaced at intervals along the length of a tunnel. These fans produce a jet (or impulse) of air that induces airflow through the entire tunnel. Secondarily, this means of achieving airflow is also useful in smoke evacuation.

Disclaimer

AMCA uses its best efforts to produce standards for the benefit of the industry and the public in light of available information and accepted industry practices. However, AMCA does not guarantee, certify or assure the safety or performance of any products, components or systems tested, designed, installed or operated in accordance with AMCA standards or that any tests conducted under its standards will be non-hazardous or free from risk.

This is a preview of "ANSI/AMCA 250-05". Click here to purchase the full version from the ANSI store.

Objections to AMCA Standards and Certifications Programs

Air Movement and Control Association International, Inc. will consider and decide all written complaints regarding its standards, certification programs, or interpretations thereof. For information on procedures for submitting and handling complaints, write to:

Air Movement and Control Association International 30 West University Drive Arlington Heights, IL 60004-1893 U.S.A.

or

AMCA International, Incorporated c/o Federation of Environmental Trade Associations 2 Waltham Court, Milley Lane, Hare Hatch Reading, Berkshire RG10 9TH United Kingdom

TABLE OF CONTENTS

1.	Scope	1
2.	Normative References	1
3.	Definitions and Symbols	1
	3.1 Definitions	1
	3.2 Symbols	3
4.	Characteristics to be Measured	3
	4.1 General	3
	4.2 Volume airflow rate	3
	4.3 Thrust	3
	4.4 Input power	3
	4.5 Sound power level	3
	4.6 Vibration velocity	5
5.	Instrumentation and Measurements	5
	5.1 Volume airflow rate	5
	5.2 Thrust	5
	5.3 Input power	5
	5.4 Impeller rotational speed	5
	5.5 Sound level	5
	5.6 Vibration velocity	5
6.	Determination of Airflow Rate	5
	6.1 General	5
	6.2 Direct connected airflow measuring device	5
	6.3 Upstream chamber method	5
	6.4 Upstream pitot traverse method	6
7.	Determination of Thrust	6
	7.1 General	6

	7.2	Suspended configuration	.6
	7.3	Supported configuration	.6
	7.4	Test procedures	.6
	7.5	Test enclosure	.6
8.	Dete	ermination of Sound Level	.6
	8.1	General	.6
	8.2	Test arrangement	.7
	8.3	Enclosure suitability	.7
	8.4	Measurement procedure	.7
9.	Dete	ermination of Vibration Velocity	.7
	9.1	General	.7
	9.2	Test arrangement	.7
	9.3	Test procedure	.8
	9.4	Acceptance vibration velocity	.8
10.	Pres	sentation of Results	.8
	10.1	Product description	.8
	10.2	Product performance	.8
11.	Tole	rances and Conversion Rules	.9
	11.1	Tolerances	.9
	11.2	Conversion rules	.9
Ann	ex A	. Illustration of Reference Sound Source (Normative)	22
Ann	ех В	. Combination of Sound Pressure Levels (Normative)	23
Ann	ex C	. Conversion Rules (Normative)	24
Δnn	ex D	Informative References (Informative)	25

AMCA INTERNATIONAL, INC.

ANSI/AMCA 250-05

Laboratory Methods of Testing Jet Tunnel Fans for Performance

1. Scope

This standard deals with the determination of those technical characteristics needed to describe all aspects of the performance of jet tunnel fans. It does not cover those fans designed for ducted applications nor those designed solely for air circulation, e.g., ceiling fans and table fans.

The test procedures described in this standard relate to laboratory conditions. The measurement of performance under *in-situ* conditions is not included.

The parties to a test for guarantee purposes may agree on exceptions to this standard in writing prior to the test. However, only tests that do not violate any mandatory requirements of this standard shall be designated as tests conducted in accordance with this standard.

2. Normative References

The following standards contain provisions that, through specific reference in this text, constitute provisions of this American National Standard. At the time of publication the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this American National Standard are encouraged to investigate the possibility of applying the most recent editions of the standards listed below.

AMCA 300-96, Reverberant Room Method for Sound Testing of Fans, Air Movement and Control Association International, Inc., Arlington Heights, IL, USA.

ANSI S2.19-1999 (R2004), Mechanical Vibrations - Balance Quality Requirements of Rigid Motors - Part 1: Determination of Possible Unbalance, Including Marine Applications, American National Standards Institute, New York, NY, USA.

ANSI/AMCA 204-96 Balance Quality and Vibration Levels for Fans, Air Movement and Control Association International, Arlington Heights, IL U.S.A., 1998

ANSI/AMCA 210-99 Laboratory Methods of Testing Fans for Aerodynamic Performance Rating, Air Movement and Control Association International, Arlington Heights, IL U.S.A., 2000

ANSI/NEMA MG 1-2003, Motors and Generators, National Electrical Manufacturers Association, Rosslyn, VA, USA.

ISO 5801:1997(E), Industrial Fans - Performance Testing Using Standardized Airways, International Organization for Standardization, Geneva, Switzerland, 1996

3. Definitions and Symbols

3.1 Definitions

For the purposes of this standard, the following definitions apply:

- **3.1.1 Air.** A mixture of various gases forming the earth's atmosphere and commonly used to denote any gaseous medium measured, moved or controlled in a HVAC system.
- **3.1.2 Standard air**. Air with a density of 1.2 kg/m³ (0.75 lbm/ft³), a specific heat ratio of 1.4, a viscosity of 1.819 × 10^{-5} Pa•s (1.222 × 10^{-5} lbm/ft-sec) and an absolute pressure of 101.325 kPa (408.0 in. wg). Air at 20°C (68°F), 50% relative humidity, and 101.325 kPa (29.92 in. Hg) has these properties, approximately.
- **3.1.3 Absolute pressure**. Pressure above a perfect vacuum; the sum of gauge pressure and atmospheric pressure. The value is always positive.
- **3.1.4 Barometric pressure**. The absolute pressure exerted by the atmosphere at a location of measurement.
- **3.1.5 Dry-bulb temperature**. Air temperature measured by a temperature-sensing device without modifications to compensate for the effect of humidity.
- **3.1.6 Static pressure at a point**. That portion of air pressure that exists by virtue of the degree of compression only. If expressed as gauge pressure, it may be negative or positive.
- **3.1.7 Volume airflow rate**. The volume of air that passes through a given area in unit time.