ANSI/AMCA Standard 220-05 (R2012)

Laboratory Methods of Testing
Air Curtain Units for
Aerodynamic Performance Rating

An American National Standard Approved by ANSI on March 29, 2012



AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC.

The International Authority on Air System Components

ANSI/AIVICA Standard 220-05 (R2012)

Laboratory Methods of Testing Air Curtain Units for Aerodynamic Performance Rating



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Authority

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Neialed Airion Documents

Related Publications	AMCA Publication 11	Certified Ratings Program - Operating Manual
	AMCA Publication 111	Laboratory Accreditation Program
	AMCA Publication 211	Certified Ratings Program - Air Performance
Related Standards	ANSI/AMCA Standard 210	Laboratory Methods of Testing Fans for Aerodynamic Performance Rating

CONCINS

1.	Scop	Scope1		
2.	Norm	Normative References		
3.	Defin	itions / Units of Measure / Symbols	1	
	3.1 D	efinitions	1	
	3.2 S	ystem of units	3	
	3.3 Symbols and subscripts		3	
4.	Instruments and Methods of Measurement		3	
	4.1	Air curtain core velocity measurement	3	
	4.2	Power	3	
5 .	Equip	oment and Setups	5	
	5.1	Air curtain airflow rate test	5	
	5.2	Air velocity projection and outlet air velocity uniformity test	5	
6.	Obse	rvations and Conduct of Tests	5	
	6.1	Initial conditions	5	
	6.2	Data to be recorded	5	
7. Calculations		ılations	6	
	7.1	Average outlet air velocity	6	
	7.2	Outlet air velocity	6	
	7.3	Air curtain velocity projection	6	
	7.4	Air curtain unit efficiency	6	
8. Report and Results		rt and Results	7	
	8.1	Outlet air velocity uniformity test	7	
	8.2	Air velocity projection test	7	
Annex A		Uncertainty In Velocity Determination Using Pitot-Static Tube and Manometer (Informative)1	8	
Annex B		References (Informative)	9	

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Air Curtain Units for Aerodynamic Performance Rating

1. Scope

The scope of this standard covers the performance testing of air curtain units.

The purpose of this standard is to establish uniform methods for laboratory testing of air curtain units to determine aerodynamic performance in terms of airflow rate, outlet air velocity uniformity, power consumption, and air velocity projection, for rating or guarantee purposes.

It is not the purpose of this standard to specify the testing procedures to be used for design, production, or field testing.

2. Normative References

The following standard contains provisions which, through reference in this text, constitute provisions of this standard. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent edition of the standard indicated below.

ANSI/AMCA 210-99

Laboratory Methods of Testing Fans for Aerodynamic Performance Rating

Air Movement and Control Association International, Inc., Arlington Heights, IL 60004 U.S.A., 1999.

3. Definitions / Units of Measure / Symbols

3.1 Definitions

3.1.1 Air curtain (airstream)

A directionally-controlled airstream, moving across the entire height and width of an opening, which reduces the infiltration or transfer of air from one side of the opening to the other and/or inhibits insects, dust or debris from passing through. For the purposes of this standard, "air curtain" and "airstream" are synonymous.

3.1.2 Air curtain depth

The airstream dimension perpendicular to both the direction of airflow and the airstream width; the short dimension of the airstream.

3.1.3 Air curtain width

The airstream dimension perpendicular to both the direction of airflow and the airstream depth; the long dimension of the airstream.

3.1.4 Air curtain unit (ACU)

An air moving device which produces an air curtain.

3.1.5 Air discharge nozzle

A component or an assembly, which may include adjustable vanes, in the ACU which directs and controls the airstream.

3.1.6 Air discharge nozzle depth (N_d)

The inside dimension perpendicular to both the direction of airflow and the airstream width.

3.1.7 Air discharge nozzle width (N_w)

The inside dimension perpendicular to both the direction of airflow and the nozzle depth.

3.1.8 Air discharge angle (θ)

The angle between the plane of the protected opening and the direction in which the air curtain leaves the discharge.

3.1.9 Psychrometrics (from ANSI/AMCA 210)

3.1.9.1 Dry-bulb temperature (t_d)

The air temperature measured by a dry temperature sensor.

3.1.9.2 Wet-bulb temperature (t_w)

The temperature measured by a temperature sensor covered by a water-moistened wick and exposed to air in motion. When properly measured, it is a close approximation of the temperature of adiabatic saturation.

3.1.9.3 Wet-bulb depression

The difference between the dry-bulb and wet-bulb temperatures at the same location.

3.1.9.4 Stagnation (total) temperature

Stagnation (total) temperature is the temperature which exists by virtue of the internal and kinetic energy of the air. If the air is at rest, the total temperature will equal the static temperature.

3.1.9.5 Static temperature

Static temperature is the temperature which exists by virtue of the internal energy of the air only. If a portion of the internal energy is converted into kinetic energy, the static temperature will be decreased accordingly.

3.1.9.6 Air density (ρ)

Air density is the mass per unit volume of the air.

3.1.9.7 Standard air

Air with a density of 1.2 kg/m 3 (0.075 lbm/ft 3), a ratio of specific heats of 1.4, a viscosity of 1.8185 × 10 $^{-05}$ Pa·s (1.222