

American Nuclear Society

specification for radiation shielding materials

an American National Standard

No longer being maintained as an American National Standard. This standard may contain outdated material or may have been superseded by another standard. Please contact the ANS Standards Administrator for details.

WITHDRAWN

**September 28, 2006
ANSI/ANS-6.4.2-1985
(R1997,R2004)**



published by the
American Nuclear Society
555 North Kensington Avenue
La Grange Park, Illinois 60526 USA

American National Standard

An American National Standard implies a consensus of those substantially concerned with its scope and provisions. An American National Standard is intended as a guide to aid the manufacturer, the consumer, and the general public. The existence of an American National Standard does not in any respect preclude anyone, whether he has approved the standard or not, from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the standard. American National Standards are subject to periodic review and users are cautioned to obtain the latest editions.

CAUTION NOTICE: This American National Standard may be reviewed or withdrawn at any time. The procedures of the American National Standards Institute require that action be taken to reaffirm, revise or withdraw this standard no later than five years from the date of publication. Purchasers of this standard may receive current information, including interpretation, on all standards published by the American Nuclear Society by calling or writing to the Society.

Published by

American Nuclear Society
555 North Kensington Avenue, La Grange Park, Illinois 60525 USA

Copyright © 1985 by American Nuclear Society.

Any part of this standard may be quoted. Credit lines should read "Extracted from American National Standard ANSI/ANS-6.4.2-1985 with permission of the publisher, the American Nuclear Society." Reproduction prohibited under copyright convention unless written permission is granted by the American Nuclear Society.

Printed in the United States of America

Foreword (This Foreword is not a part of American National Standard Specification for Radiation Shielding Materials, ANSI/ANS-6.4.2-1985.)

The need for this standard was identified in mid-1977 by the Working Group ANS-6.4. At that time, it was recognized that an increasing number of different material/design shielding concepts were being introduced into nuclear power plants to solve neutron and gamma-ray streaming problems. For protection against neutron streaming, materials varying from water-filled rubber bags, rubber balls, special concretes, treated plastics and silicone gels were proposed, while lead-filled silicone rubber and gels were proposed for gamma-ray streaming. With such a variety of materials, some only a year or two after initial commercial introduction, a clear need was discerned to standardize the specification of these materials to assist the material manufacturer in the type of information he needs to provide to the user.

The focus of the working group's initial work was to orient the standard toward the reporting requirements used by material suppliers rather than toward the preparation of specifications by designers and end users. This focus has been maintained through the development of this standard as that representing the true needs of nuclear power plants in this area.

Working Group 6.4.2 of the American Nuclear Society Standards Committee had the following membership:

E. Normand, Chairman, <i>Boeing Aerospace Company</i>	B. A. Engholm, <i>GA Technologies</i>
J. S. Brtis, <i>Sargent & Lundy</i>	J.L. Kamphouse, <i>Gilbert/Commonwealth, Inc.</i>
W. L. Bunch, <i>Hanford Engineering Development Laboratory</i>	N. B. Willoughby, <i>Consultant</i>

At the time of approval of the standard, Subcommittee ANS-6, Radiation Protection and Shielding, of the American Nuclear Society Standards Committee had the following membership:

D.K. Trubey, Chairman, <i>Oak Ridge National Laboratory</i>	D. R. Harris, <i>Rensselaer Polytechnic Institute</i>
E. T. Boulette, <i>Maine Yankee Atomic Power Company</i>	W. C. Hopkins, <i>Bechtel Corporation</i>
J. C. Celnik, <i>Stone & Webster Engineering Corporation</i>	E. Normand, <i>Boeing Aerospace Company</i>
	P. J. Persiani, <i>Argonne National Laboratory</i>
	D. J. Schuh, II, <i>GEB Controls Group, Inc.</i>

The American National Standards Committee N17, Research Reactors, Reactor Physics, and Radiation Shielding, had the following membership at the time it reviewed and approved this standard:

R. S. Carter, Chairman
T. M. Raby, Secretary

<i>Organization Represented</i>	<i>Name of Representative</i>
American College of Radiology	M. M. Ter Pogossian
American Institute of Chemical Engineers	D. Duffey
American Nuclear Society	R. S. Carter
American Physical Society	W. W. Havens
	H. Goldstein (Alt.)
American Public Health Associations	W. A. Holt (Alt.)
Health Physics Society	J. D. Buchanan
National Bureau of Standards	T. M. Raby
National Council on Radiation Protection and Measurements	A. B. Chilton
U.S. Department of Energy	P. B. Hemmig
	J.W. Lewellen (Alt.)
U.S. Nuclear Regulatory Commission	R. E. Carter
<i>Individual Members</i>	J.E. Olhoft
	E. A. Warman
	W. L. Whitemore

Contents	Section	Page
	1. Scope	1
	2. Conformance	1
	3. Terms and Definitions	1
	4. Introduction and General Description	1
	4.1 Introduction	1
	4.2 General Description	2
	5. Nuclear Properties of Materials	2
	5.1 Introduction	2
	5.2 Elemental Composition	2
	5.3 Nuclear Data	3
	6. Physical Properties of Material	4
	6.1 General Physical Properties	4
	6.2 Radiation Stability	5
	6.3 Strength of Materials	5
	6.4 Chemical Stability	6
	6.5 Physical Stability	6
	6.6 Health Hazards	7
	6.7 Fabrication	7
	7. Documentation	8
	8. References	8
	Appendix Guidance for the Evaluation of Trace Elements in Shielding Materials	10
	Table A.1 Illustrative Tabulation of Trace Elements and Their Activation Products that May Be Associated with Shield Materials	11

Specification for Radiation Shielding Materials

1. Scope

This standard sets forth physical and nuclear properties that shall be reported by the supplier as appropriate for a particular application in order to form the basis for the selection of radiation shielding materials.

2. Conformance

The word "shall" is used to denote a requirement; the word "should" to denote a recommendation; and the word "may" to denote permission, neither a requirement nor a recommendation. To conform with this standard, materials that are to be considered for use as a radiation shield shall be evaluated against the physical and nuclear properties that the standard sets forth. Accuracy of the determined values shall be provided. Unless otherwise specified, it will be assumed that all values are at a pressure of one atmosphere. Units used in specifying properties shall be in the SI system as specified in this standard, but may be expressed in other convenient units as well.

3. Terms and Definitions

The following terms and definitions are provided to assure uniform understanding of the selected terms as are used in this standard. A large number of additional terms that are used are defined in the following documents: Standard Definition of Terms Relating to Methods of Mechanical Testing, ASTM E6, [1]¹ Standard Definitions of Terms Relating to Density and Specific Gravity of Solids, Liquids and Gases, ASTM E12 [2]; Standard Terminology Relating to Fire Standards, ASTM E176 [3]; Standard Definition of Terms Relating to Rubber, ASTM D1566 [4]; Cement and Concrete Terminology, ACI 116R [5]; and American National Standard Glossary of Terms in Nuclear Science and Technology, ANSI N1.1-1976/ANS-9 [6].

Arrhenius model. A model commonly used in accelerated aging tests that relates the rate of

¹Numbers in brackets refer to corresponding numbers in Section 8, References.

reaction of a material to temperature by a simple exponential function, $r = A \exp(-\Phi/kT)$, where r is the reaction rate, A is a material constant (frequency factor), Φ is the activation energy of the material (ev), k is Boltzmann's constant (0.8617×10^{-4} ev/°K) and T is absolute temperature (°K)

bremsstrahlung. Gamma radiation emitted by an electron when it is deflected by the Coulomb field of an atomic nucleus of charge Z ; the fraction of energy radiated as photons by an electron of initial energy E (Mev) is approximated numerically by $ZE/1000$.

equivalent test. A test method utilized in place of a standard or reference test which achieves the same end result.

induced radioactivity. Radioactivity due to the interaction of an external neutron radiation field with the nuclides of a material.

operating range. The range of values over which a parameter, indicative of environmental conditions, is stated to vary during the expected life of a material as it performs its intended function.

photoneutron. Neutron released from an atomic nucleus in a photonuclear reaction with a gamma ray of sufficiently high energy. The threshold energy required of the gamma ray is approximately 2 Mev for beryllium and deuterium, but greater than 8 Mev for other elements.

specific gravity. For purposes of this standard, specific gravity is considered numerically equal to density.

trace element. An element found in small quantities (usually less than 1%) within a material.

trace radioactivity. Radioactivity due to trace amounts of naturally occurring radioisotopes contained within a material.

4. Introduction and General Description.

4.1 Introduction. The properties discussed in this standard are considered to be the most important ones for radiation shielding materials