

# American Nuclear Society

**operation of fast  
pulse reactors**

## an American National Standard

**REAFFIRMED**

**August 12, 2019**

**ANSI/ANS-14.1-2004 (R2019)**

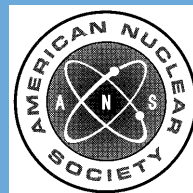
**December 14, 2014**

**ANSI/ANS-14.1-2004 (R2014)**

**October 27, 2009**

**ANSI/ANS-14.1-2004 (R2009)**

This standard has been reviewed and reaffirmed with the recognition that it may reference other standards and documents that may have been superseded or withdrawn. The requirements of this document will be met by using the version of the standards and documents referenced herein. It is the responsibility of the user to review each of the references and to determine whether the use of the original references or more recent versions is appropriate for the facility. Variations from the standards and documents referenced in this standard should be evaluated and documented. This standard does not necessarily reflect recent industry initiatives for risk informed decision-making or a graded approach to quality assurance. Users should consider the use of these industry initiatives in the application of this standard.



published by the  
**American Nuclear Society**  
555 North Kensington Avenue  
La Grange Park, Illinois 60526 USA

**ANSI/ANS-14.1-2004**

**American National Standard  
Operation of Fast  
Pulse Reactors**

Secretariat  
**American Nuclear Society**

Prepared by the  
**American Nuclear Society  
Standards Committee  
Working Group ANS-14.1**

Published by the  
**American Nuclear Society  
555 North Kensington Avenue  
La Grange Park, Illinois 60526 USA**

Approved April 23, 2004  
by the  
**American National Standards Institute, Inc.**

## **American National Standard**

Designation of this document as an American National Standard attests that the principles of openness and due process have been followed in the approval procedure and that a consensus of those directly and materially affected by the standard has been achieved.

This standard was developed under procedures of the Standards Committee of the American Nuclear Society; these procedures are accredited by the American National Standards Institute, Inc., as meeting the criteria for American National Standards. The consensus committee that approved the standard was balanced to ensure that competent, concerned, and varied interests have had an opportunity to participate.

An American National Standard is intended to aid industry, consumers, governmental agencies, and general interest groups. Its use is entirely voluntary. The existence of an American National Standard, in and of itself, does not preclude anyone from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the standard.

By publication of this standard, the American Nuclear Society does not insure anyone utilizing the standard against liability allegedly arising from or after its use. The content of this standard reflects acceptable practice at the time of its approval and publication. Changes, if any, occurring through developments in the state of the art, may be considered at the time that the standard is subjected to periodic review. It may be reaffirmed, revised, or withdrawn at any time in accordance with established procedures. Users of this standard are cautioned to determine the validity of copies in their possession and to establish that they are of the latest issue.

The American Nuclear Society accepts no responsibility for interpretations of this standard made by any individual or by any ad hoc group of individuals. Requests for interpretation should be sent to the Standards Department at Society Headquarters. Action will be taken to provide appropriate response in accordance with established procedures that ensure consensus on the interpretation.

Comments on this standard are encouraged and should be sent to Society Headquarters.

Published by

**American Nuclear Society**  
**555 North Kensington Avenue**  
**La Grange Park, Illinois 60526 USA**

Copyright © 2004 by American Nuclear Society. All rights reserved.

Any part of this standard may be quoted. Credit lines should read "Extracted from American National Standard ANSI/ANS-14.1-2004 with permission of the publisher, the American Nuclear Society." Reproduction prohibited under copyright convention unless written permission is granted by the American Nuclear Society.

Printed in the United States of America

**Foreword** (This foreword is not part of American National Standard "Operation of Fast Pulse Reactors," ANSI/ANS-14.1-2004.

Nuclear devices designed and operated for purposes of research and as sources of sharp, intense pulses of fission-produced radiation have functioned successfully for more than 40 years. In the usual operation, superprompt criticality is established in a mass of unmoderated fissile metal, radiation is produced, and the nuclear reaction is immediately terminated by characteristics inherent in the fissile material itself. These devices have come to be known as fast pulse reactors. This standard provides direction in the use of such specialties so that the risk of damage to personnel and equipment can be controlled. It was prepared by individuals having extensive and intimate experience in the operation of this type of reactor.

At the time of the initial publication in 1975, the membership of Subcommittee 14 was as follows:

A. De La Paz (Chair), *White Sands Missile Range*

L. M. Bonson, *Sandia National Laboratories*  
K. Elliott, *Albuquerque Operations Office, U.S. Atomic Energy Commission*  
L. P. Holland, *Oak Ridge National Laboratory*  
A. H. Kazi, *Aberdeen Pulse Radiation Facility*  
R. L. Long, *University of New Mexico*  
J. M. Reuscher, *Sandia National Laboratories*  
T. F. Wimett, *Los Alamos Scientific Laboratory*

In 2000, a working group was reestablished to review and update the standard. The standard had been reaffirmed in 1982, 1989, and 2000. The standard needed to be updated to reflect changes in procedures and to reference associated standards. The members of Working Group 14.1 producing the revised standard are as follows:

T. R. Schmidt (Chair), *Sandia National Laboratories*

R. E. Anderson, *Los Alamos National Laboratory*  
J. W. Bryson, *Sandia National Laboratories*  
M. J. Burger, *Sandia National Laboratories*  
A. De La Paz, *Vista Technologies*  
J. R. Felty, *Science Applications International Corporation*  
T. Michael Flanders, *White Sands Missile Range*  
A. H. Kazi (Retired), *Aberdeen Pulse Radiation Facility*  
R. A. Knief, *XE Corporation*  
R. L. Long, *Nuclear Stewardship, LLC*  
M. Mendonca, *U.S. Nuclear Regulatory Commission*  
D. M. Minnema, *National Nuclear Security Administration*  
G. A. Schlapper, *National Nuclear Security Administration*

This standard was processed and approved for submittal to ANSI by the American Nuclear Society's Research Reactors, Reactor Physics, Radiation Shielding & Computational Methods (N17) Committee on ANSI/ANS-14.1-2004, "Operation of Fast Pulse Reactors." Committee approval of the standard does not necessarily imply that all committee members voted for its approval. At the time it approved this standard, the N17 committee had the following members:

T. M. Raby (Chair), *National Institute of Standards and Technology*  
A. Weitzberg (Vice-Chair), *Scientech, Inc.*

R. E. Carter, *Individual*  
D. Cokinos, *Brookhaven National Laboratory*  
B. Dodd, *Health Physics Society*  
W. A. Holt, *American Public Health Association*  
W. C. Hopkins, *Individual*  
L. I. Kopp, *Individual*

L. B. Marsh, *U.S. Nuclear Regulatory Commission*  
(Alt. A. Adams, *U.S. Nuclear Regulatory Commission*)  
J. F. Miller, *Institute of Electrical and Electronics Engineers, Inc.*  
J. E. Olhoeft, *Individual*  
W. J. Richards, *University of California*  
R. Seale, *University of Arizona*  
T. R. Schmidt, *Sandia National Laboratories*  
A. O. Smetana, *Savannah River National Laboratory*  
E. G. Tourigny, *U.S. Department of Energy*  
D. K. Trubey, *Individual*  
S. H. Weiss, *National Institute of Standards and Technology*  
(Alt. T. J. Myers, *National Institute of Standards and Technology*)  
W. L. Whittemore, *General Atomics*

<b>Contents</b>	<b>Section</b>	<b>Page</b>
	<b>1</b> Scope .....	1
	<b>2</b> Definitions .....	1
	2.1 Limitations .....	1
	2.2 Shall, Should, May .....	1
	2.3 Glossary of Terms .....	1
	<b>3</b> Administrative Practices .....	1
	3.1 Line Organization .....	1
	3.2 General Operational Restrictions .....	2
	3.3 Experiment Plan .....	2
	3.4 Training .....	2
	3.5 Reactor Operations Staff .....	2
	3.6 Pulse Operations Staff .....	2
	3.7 Maintenance and Experiment Setup Staff .....	2
	3.8 Operations Procedures .....	2
	3.9 Access Procedures .....	2
	3.10 Emergency Plan .....	2
	3.11 Radiological Protection .....	2
	3.12 Annual Review .....	2
	3.13 Quality Assurance Plan .....	2
	<b>4</b> Facility Design Criteria .....	3
	4.1 Reactor Facility Planning .....	3
	4.2 Physical Barriers .....	3
	4.3 Public Protection .....	3
	4.4 Radiation Detection System .....	3
	4.5 Contamination Monitoring .....	3
	4.6 Decommissioning .....	3
	<b>5</b> Reactor Design Criteria .....	3
	5.1 Reactivity Quenching .....	3
	5.2 Safety Devices .....	3
	5.3 Primary Safety Device Reactivity .....	3
	5.4 Interlocks .....	3
	5.5 Shroud .....	3
	5.6 Control Elements .....	3
	5.7 Pulse Element .....	4
	5.8 Pulse Reproducibility .....	4
	<b>6</b> Control Design Criteria .....	4
	6.1 Physical Controls .....	4
	6.2 Manual Scrams .....	4
	6.3 Control Element Position Indicators .....	4
	6.4 Loss of Power .....	4
	6.5 Measurement Channels .....	4
	6.6 Personnel Warning .....	4
	6.7 Reactor Area Monitoring .....	4
	6.8 Personnel Communications .....	4

<b>7</b>	<b>Operational Practices</b>	<b>4</b>
7.1	Quality Assurance	4
7.2	Reactor Area	4
7.3	Reactor Modification/Maintenance	4
7.4	Reactivity Monitoring	4
7.5	Unexpected Reactor Behavior	4
7.6	Preoperational Checks	4
7.7	Experiment Influence	4
7.8	Equipment Securing	5
7.9	Initial Critical Operations	5
7.10	Pulse Production	5
<b>8</b>	<b>References</b>	<b>5</b>

# Operation of Fast Pulse Reactors

## 1 Scope

This standard is for those involved in the design, operation, and review of fast pulse reactors. It has been formulated in general terms to be applicable to all current fast pulse reactors. This standard does not apply to periodically pulsed reactors or booster assemblies.

## 2 Definitions

### 2.1 Limitations

The definitions given below are restrictive for the purposes of this standard. Other specialized terms are defined in the *Glossary of Terms in Nuclear Science and Technology*, [1]<sup>1)</sup> or have definitions accepted by usage.

### 2.2 Shall, should, may

The word "shall" is used to denote a requirement; the word "should" is used to denote a recommendation; and the word "may" is used to denote permission, neither a requirement nor a recommendation. To conform with this standard, all operations shall be performed in accordance with its requirements, but not necessarily with its recommendations.

### 2.3 Glossary of terms

**control elements:** Those reactor fuel or neutron reflection components whose movement increases or decreases the reactivity of the reactor. Included are control rods, pulse rod, safety block, and reflectors or equivalent.

**fast pulse reactor (also referred to as fast burst reactor):** An essentially unmoderated assembly of fissionable material designed to produce short-duration, high-intensity pulses of fission radiation. Also, it may be operated at a steady-state power level.

**interlock:** A switch, relay, or hardware/software combination that locks in a priority of events or that locks out a particular event.

**neutron decay interval:** The interval of time in the pulse production cycle of the reactor during which a subcritical configuration is attained to allow for decay of delayed neutron precursors.

**reactor area:** A region in the vicinity of the reactor where personnel shall not be present during a reactor operation.

**reactor operating staff:** Those personnel, including reactor supervisor and reactor operator personnel, certified in accordance with procedures established by management to carry out operation of the reactor.

**reactor operator:** An individual certified to manipulate the controls of a reactor.

**reactor shutdown:** The condition where, as a minimum, the safety block or equivalent is in its minimum reactivity position.

**reactor supervisor:** See senior reactor operator.

**safety block:** The control element having a reactivity worth such that its movement is the primary mechanical means of shutting down the operation.

**safety device:** A mechanism or system designed to move a control element to reduce the reactivity of a fast pulse reactor.

**scram:** The act of shutting down a reactor suddenly by operation of the reactor safety devices.

**senior reactor operator:** An individual certified to direct the activities of reactor operators. Such an individual is also a reactor operator.

## 3 Administrative practices

### 3.1 Line organization

Management shall assign responsibility and commensurate authority for safe operation of the reactor unambiguously and singularly through the line organization.

<sup>1)</sup>Numbers in brackets refer to corresponding numbers in Section 8, "References."