

ISTA 2 Series
Partial
Simulation
Performance
Test
Procedure

VERSION
DATE

Last
TECHNICAL
Change:
JANUARY
2011

Last
EDITORIAL
Change:
OCTOBER
2012

For complete
listing of
Procedure
Changes and
Version Dates
go to
www.ista.org

Preface

ISTA, Distributing Confidence, Worldwide™

ISTA 2 Series tests are a combination of basic test elements from ISTA 1 Series (Non-Simulation Integrity Performance Testing) and advanced test elements from ISTA 3 Series (General Simulation Performance Testing).

- They challenge the capability of the package and product to withstand transport hazards, **but**
- They only simulate some actual transport hazards, **and**
- They do not necessarily comply with carrier packaging regulations.

When properly applied, ISTA procedures will provide tangible benefits of:

- Shortened packaged development time and confidence in product launch
- Protection of products and profits with reduced damage and product loss
- Economically balanced distribution costs
- Customer satisfaction and continued business.

There are three sections: Overview, Testing and Report

- **Overview** provides the general knowledge required before going into the testing laboratory **and**
- **Testing** presents the specific instructions to do the testing in the laboratory **and**
- **Report** indicates what data shall be recorded to submit a test report to ISTA.

Two systems of weights and measures are presented in ISTA test procedures. They are the English system (Inch-Pound) and the international system SI (Metric). Inch-Pound units are shown first with Metric units in brackets, except in some tables where they are shown separately.

- Either system may be used as the unit of measure (standard units), **but**
- The standard units chosen shall be used consistently throughout the procedure.
- Units are converted to two significant figures **and**
- Not exact equivalents.

VERY IMPORTANT:

The entire document shall be read and understood before proceeding with a test.

OVERVIEW OF PROCEDURE 2B

Test Procedure 2B is a partial simulation test for individual packaged-products.

- It can be used to evaluate the performance of a packaged-product.
- It can be used to compare relative performance of package and product design alternatives.
- It should be considered for the evaluation of packaged-products intended for international distribution.
- The package and product are considered together and not separately.
- Some conditions of transit, such as moisture, pressure or unusual handling, may not be covered.

Other ISTA Procedures may be appropriate for different conditions or to meet different objectives.

Refer to *Guidelines for Selecting and Using ISTA Procedures and Projects* for additional information.

Scope

Test Procedure 2B covers testing of individual packaged-products weighing more than 150 lb (68 kg) when prepared for shipment.

EXCEPTION:

Individual packaged-products on a visible skid or pallet may be tested according to ISTA Non-Simulation Integrity Performance Test Procedure 1E or ISTA General Simulation Performance Test Procedure 3E.

Product Damage
Tolerance and
Package
Degradation
Allowance

The shipper shall determine the following prior to testing:

- what constitutes damage to the product **and**
- what damage tolerance level is allowable, if any, **and**
- the correct methodology to determine product condition at the conclusion of the test **and**
- the acceptable package condition at the conclusion of the test.

NOTE:

When conducting the Compression Test:

- box failure that could result in a stacking failure is considered a failed test, **if**
- the packaged-product may be warehoused during distribution.
- box failure is allowed if the packaged-product provided is not warehoused, **and**
- at the conclusion of all testing, the product is not damaged according the Product Damage Tolerance established **and**
- the package still meets the acceptable package condition, both of which are determined above.

For additional information on this determination process refer to *Guidelines for Selecting and Using ISTA Procedures and Projects*.

Samples

Samples should be the untested actual package and product, but if one or both are not available, the substitutes shall be as identical as possible to actual items.

Number of samples required:

- One sample is required for the tests in this procedure.

Replicate Testing Recommended:

To permit an adequate determination of representative performance of the packaged-product, ISTA:

- Requires the procedure to be performed one time, **but**
- Recommends performing the procedure five or more times using new samples with each test.

NOTE:

Packages that have already been subjected to the rigors of transportation cannot be assumed to represent standard conditions. In order to insure testing in perfect condition, products and packages shipped to certified laboratories for testing must be:

- over-packaged for shipment to the laboratory **or**
- repackaged in new packaging at the laboratory.