

# AHRI Standard 680 (I-P)

2017 Standard for

# Performance Rating of Residential Air Filter Equipment



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IMPORTANT

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Note:

This standard supersedes ANSI/AHRI Standard 680 (I-P)-2015.  
For SI ratings, see AHRI Standard 681 (SI)-2017.

## TABLE OF CONTENTS

SECTION		PAGE
Section 1.	Purpose .....	1
Section 2.	Scope.....	1
Section 3.	Definitions.....	1
Section 4.	Classifications .....	2
Section 5.	Test Requirements.....	3
Section 6.	Rating Requirements .....	5
Section 7.	Minimum Data Requirements for Published Ratings.....	6
Section 8.	Operating Requirements .....	7
Section 9.	Marking and Nameplate Data .....	7
Section 10.	Conformance Conditions .....	7

## TABLES

Table 1.	Example of Format for Published Rating.....	6
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## APPENDICES

Appendix A.	References – Normative.....	8
Appendix B.	References – Informative .....	8
Appendix C.	AHRI Standard 680 Air Filter Equipment Report Summary – Normative .....	9
Appendix D.	Method of Test for Ozone Concentration for Group RII Air Filter Equipment – Normative .....	10
Appendix E.	Method of Scaling Performance of Filters in the Same Filter Family – Normative.....	12

## APPENDICES TABLES

Table E1.	Example of Calculated Performance based on Tested Filter Performance.....	13
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# PERFORMANCE RATING OF RESIDENTIAL AIR FILTER EQUIPMENT

## Section 1. Purpose

**1.1** *Purpose.* The purpose of this standard is to establish for residential Air Filter Equipment: definitions; classifications; test requirements; rating requirements; minimum data requirements for Published Ratings; operating requirements; marking and nameplate data; and conformance conditions.

**1.1.1** *Intent.* This standard is intended for the guidance of the industry, including manufacturers, engineers, installers, contractors and users.

**1.1.2** *Review and Amendment.* This standard is subject to review and amendment as technology advances.

## Section 2. Scope

**2.1** *Scope.* This standard applies to factory-made Air Filter Equipment and Air Filter Media, as used in such equipment, for removing particulate matter, when used in environmental conditioning of inhabited spaces in residential facilities. The standard evaluates the “combined” performance of Air Filter Equipment in all aspects: Initial Resistance, Final Resistance, Particle Size Efficiency, and Dust Holding Capacity. This offers both the user and specifier a complete view of the Air Filter Equipment for comparison purposes.

**2.2** *Exclusions.* This standard does not apply to the following:

**2.2.1** Air Filter Equipment and Air Filter Media for removing particulate matter, when used in industrial or commercial processes not associated with environmental conditioning of inhabited space.

**2.2.2** Air Filter Equipment when used in removing abnormally high concentrations of specific contaminants.

**2.2.3** Portable appliances which include Air Filter Equipment in combination with fans, coils, dampers, etc., but can be applied to the Air Filter Equipment as used therein.

**2.2.4** Commercial and industrial Air Filter Equipment covered by ANSI/AHRI Standard 850 (I-P).

## Section 3. Definitions

All terms in this document will follow the standard industry definitions in the *ASHRAE Terminology* website (<https://www.ashrae.org/resources--publications/free-resources/ashrae-terminology>) unless otherwise defined in this Section.

**3.1** *Air Filter Equipment.* Air cleaning equipment used for removing particulate matter.

**3.2** *Air Filter Media.* The part of the Air Filter Equipment which is the actual particulate removing agent. In the case of Group RII equipment (Section 4), the terms charging section and/or collecting section shall be used.

**3.3** *Dust Holding Capacity.* The amount of dust captured by the Air Filter Equipment, as tested per Section 5.4.3.

**3.4** *Final Resistance.* The resistance of the Air Filter Equipment operating at its Maximum Rated Airflow, at which the test is terminated and result calculated.

**3.5** *Initial Resistance.* The resistance of the Air Filter Equipment operating at its range of airflow rates with no dust load per Section 5.4.1.

**3.6** *Loading Dust.* A compound synthetic dust used for Air Filter Equipment loading. It is composed, by weight, of 93.5% ISO fine test dust (ISO Standard 12103-1, A2 Fine Test Dust) and 6.5% milled cotton lintens (CAS# 9004-34-6).