

**ANSI/ASAE S433.1 JAN2019**  
**Loads Exerted by Free-Flowing Grain on Bins**



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ASABE, 2950 Niles Road, St. Joseph, MI 49085-9659, USA, phone 269-429-0300, fax 269-429-3852, [hq@asabe.org](mailto:hq@asabe.org)

## ANSI/ASAE S433.1 JAN2019

Revision approved January 2019 as an American National Standard

# Loads Exerted by Free-Flowing Grain on Bins

*Developed by the ASAE Loads Due to Bulk Grains and Fertilizers Subcommittee of the Structures Group; approved by the Structures and Environment Division Standards Committee; adopted by ASAE December 1988; revised editorially February 1991, June 1991; approved as an American National Standard September 1991; reaffirmed December 1993, December 1994, December 1995, December 1996, December 1997, December 1999; revised editorially March 2000; reaffirmed by ANSI June 2000; reaffirmed December 2001, February 2006; reaffirmed by ANSI March 2006; reaffirmed by ASABE January 2011; reaffirmed by ANSI February 2011; revised and approved by ANSI January 2019.*

**Keywords:** Bins, Grain, Grain bin, Loads, Pressure

## 1 Purpose

1.1 This Standard presents methods of predicting the grain pressures within centrally loaded and unloaded bins used to store free-flowing, agricultural whole grain.

## 2 Normative References

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies unless noted. For undated references, the latest approved edition of the referenced document (including any amendments) applies.

ACI 313-16, Design Specification for Concrete Silos and Stacking Tubes for Storing Granular Materials and Commentary

ASAE D241, Density, Specific Gravity, and Weight-Moisture Relationships of Grain for Storage

## 3 Terminology

3.1 Terms used in this Standard are defined as follows:

3.1.1 **antidynamic tube:** A vertical conduit, generally at the center of a bin, with the bottom of the tube placed directly over an orifice through which grain can be unloaded from the bin.

3.1.2 **bin:** A container with a height to diameter (or shortest side) ratio greater than 0.5.

3.1.3 **flume:** A vertical tube attached to the wall of a bin through which grain can flow. Discharge outlets may be placed in the bin wall at any location along the vertical rise of the conduit.

3.1.4 **funnel flow:** Flow from a bin in which all grain movement occurs through a central core with no movement occurring along the bin wall (see Figure 1).

3.1.5 **funnel flow hopper:** A hopper in which a flow channel is formed within the stagnant grain (see Figure 2).