



ANSI/ASHRAE Standard 41.10-2003

# ASHRAE<sup>®</sup> STANDARD

## Flowmeter Test Methods for Mass Flow Measurement of Volatile Refrigerants

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## CONTENTS

### ANSI/ASHRAE Standard 41.10-2003 Flowmeter Test Methods for Mass Flow Measurement of Volatile Refrigerants

SECTION	PAGE
Foreword.....	2
1 Purpose.....	2
2 Scope.....	2
3 Definitions.....	2
4 Classifications.....	2
4.1 Operating Conditions.....	2
4.2 Operating Principles.....	2
5 Requirements.....	3
5.1 Values to be Determined.....	3
5.2 Test Requirements.....	3
6 Instruments.....	3
6.1 General.....	3
6.2 Temperature Measurements.....	3
6.3 Pressure Measurements.....	3
6.4 Time Measurements.....	4
6.5 Weight Measurements.....	4
7 Flowmeter Test Methods.....	4
7.1 General.....	4
7.2 Test Apparatus Requirements.....	4
7.3 Operating Limits.....	4
7.4 Refrigerant Mass Flow Rate Determination.....	4
7.5 Flowmeter Descriptions.....	4
8 Oil Circulation Rate Measurements.....	8
8.1 Oil Circulation Rate Measurement with No Auxiliary Oil Separator.....	8
8.2 Oil Circulation Rate Measurement with an Auxiliary Oil Separator.....	8
9 Uncertainty Calculations.....	9
10 Test Report.....	10
11 References.....	10
Appendix A: Methods for Uncertainty.....	11
Appendix B: An Uncertainty Analysis Example for a Coriolis Flowmeter.....	11
Appendix C: An Uncertainty Analysis Example for a Differential Pressure Flowmeter.....	15

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## FOREWORD

Selecting an appropriate refrigerant mass flowmeter for performing measurements in accordance with this standard can be a daunting task given the wide variety of operating principles, measurement precision, and costs of commercial products. Some meters can be used for either liquids or gases; other meters can be used for only one or the other. Considerable pressure losses are inherent in some approaches, but the pressure losses in some other types of meters are very small and often negligible. Useful basic information can be found in the 2001 ASHRAE Handbook—Fundamentals, Chapter 14, “Measurements and Instruments,” and in various textbooks that focus on measurement technology. Once a meter has been selected, the user may need to consult with the meter manufacturer regarding installation specifics, operating range limits, calibration limits, and other similar performance specifics in order to obtain the expected measurement accuracy.

## 1. PURPOSE

This standard provides recommended practices for the measurement of mass flow rate of volatile refrigerants using flowmeters.

## 2. SCOPE

- (a) This standard applies where the entire flow stream of the volatile refrigerant both enters and exits either as a “vapor only” or “liquid only” state.
- (b) This standard covers all refrigerants listed in the 2001 ASHRAE Handbook—Fundamentals<sup>1</sup> and ANSI/ASHRAE Standard 34-1997, Designation and Safety Classification of Refrigerants.<sup>2</sup>

## 3. DEFINITIONS

The following definitions apply to the terms used in this standard. Additional definitions are given in *ASHRAE Terminology of Heating, Ventilation, Air Conditioning, & Refrigeration*.<sup>3</sup>

**bubble point temperature:** a liquid-vapor equilibrium point for a volatile pure liquid or for a multicomponent mixture of miscible, volatile pure component liquids, in the absence of noncondensables, where the temperature of the mixture at a defined pressure is the minimum temperature required for a vapor bubble to form in the liquid.

**dew point temperature:** a vapor-liquid equilibrium point for a volatile pure liquid or for a multicomponent mixture of miscible, volatile pure component liquids, in the absence of noncondensables, where the temperature of the mixture at a defined pressure is the maximum temperature required for a liquid drop to form in the vapor.

**error:** the difference between the *true* value of the quantity measured and the *observed* value. All errors in experimental data can be classified as one of two types: systematic (fixed)

errors or random (precision) errors. The terms *accuracy* and *precision* are often used to distinguish between *systematic* and *random* errors. A measurement with small systematic errors is said to be unbiased. A measurement with small random errors is said to have high precision. A measurement that is unbiased and precise is said to be accurate.

**fixed error:** same as *systematic error*.

**flowmeter:** a device employing a detecting element that determines the flow rate of a volatile refrigerant in the gaseous or liquid phase within a closed conduit by measuring a suitable response of the detecting element.

**oil circulation rate:** the ratio of the mass of lubricant circulating through a refrigerant system to the total mass of refrigerant and lubricant flowing through the system at a specified set of operating conditions.

**precision error:** same as *random error*.

**random error:** an error that causes readings to take random values on either side of a mean value. The random error is quantified based on how well an instrument can reproduce subsequent readings for an unchanging input. Random errors cannot be corrected through calibration.

**subcooling:** at a defined pressure, the difference between a given liquid temperature and the *bubble point temperature*.

**superheat:** at a defined pressure, the difference between a given vapor temperature and the *dew point temperature*.

**systematic error:** an error that persists and cannot be considered as due entirely to chance. Systematic errors can be corrected through calibration.

**test article:** a compressor, condensing unit, or other apparatus for which volatile refrigerant mass flow rates are measured using this standard.

**uncertainty:** an estimated value for the error in a measurement, which may be the result of both *systematic* and *random error*. Because only random errors can be treated by statistical methods, and only systematic errors can be corrected through calibration, uncertainty computed using this standard would result from random errors.

## 4. CLASSIFICATIONS

### 4.1 Operating State—Gaseous or Liquid

**4.1.1** Gaseous refrigerant flowmeters can be applied where the entire flow stream of the volatile refrigerant enters and exits in a “vapor only” state.

**4.1.2** Liquid refrigerant flowmeters can be applied where the entire flow stream of the volatile refrigerant enters and exits in a “liquid only” state.

### 4.2 Flowmeter Operating Principles

The 2001 ASHRAE Handbook — Fundamentals,<sup>4</sup> Chapter 14, “Measurements and Instruments,” describes several diverse physical principles that can be used for measuring