

ANSI/AMCA 210-07 ANSI/ASHRAE 51-07

Laboratory Methods of Testing Fans for Certified Aerodynamic Performance Rating

An American National Standard
Approved by ANSI on August 17, 2007



**ANSI/AMCA STANDARD 210-07
ANSI/ASHRAE STANDARD 51-07**

**Laboratory Methods of Testing Fans for
Certified Aerodynamic Performance Rating**



Air Movement and Control Association International, Inc.
30 West University Drive
Arlington Heights, IL 60004-1893

American Society of Heating, Refrigerating and Air Conditioning Engineers
1791 Tullie Circle, NE
Atlanta, GA 30329-2305

© 2008 by the Air Movement and Control Association International, Inc. and
the American Society of Heating, Refrigerating, and Air Conditioning Engineers

All rights reserved. Reproduction or translation of any part of this work beyond that permitted by Sections 107 and 108 of the United States Copyright Act without the permission of the copyright owner is unlawful. Requests for permission or further information should be addressed to the Executive Director, Air Movement and Control Association International, Inc. at 30 West University Drive, Arlington Heights, IL 60004-1893 U.S.A.

Foreword

This edition of AMCA 210/ASHRAE 51 is the eleventh revision, spanning over eighty years of improvements in its test methods. The major changes reflected in this revision are:

- Added requirements for checking effectiveness of the airflow settling means (Annex A)
- Added methods for testing chamber leakage (Annex B)
- Introduced usage of a Star type straightener
- Refined the conversion from in. wg to Pa, which necessitated small but important changes in the constants used in I-P equations

Authority

ANSI/AMCA 210 - ANSI/ASHRAE 51 was approved by the membership of the Air Movement and Control Association on July 28, 2006 and by ASHRAE on March 17, 2008. It was approved by ANSI and became an American National Standard on August 17, 2007.

Joint AMCA 210/ASHRAE 51 Committee

John Cermak, Chairman	Acme Engineering & Manufacturing Corp.
Steve Adamski	Revcor, Inc.
Peter Biermayer	Lawrence Berkeley National Laboratory
Z. Patrick Chinoda	Ceilcote APC.
Charles W. Coward Jr.	Waddell, Inc.
Peter G. Danos	Johnstone Supply - Gurnee
Rad Ganesh	Twin City Fan Companies, Ltd.
Paul R. Heitzmann	Morrison Products, Inc.
Richard Hext	Smiths-Aerospace
Gale Hoyer	IAP, Inc.
Vasanthi Iyer	Air Movement Solutions, LLC
Tim Mathson	Greenheck Fan Corp.
Allen Ray	Barron Industries, Inc.
Michael Renken	The Trane Company
J. Greg Sanchez	New York City Transit Authority

J. Thomas Sobieski	Retired
Mark Stevens	AMCA International
Dick Williamson	Twin City Fan Companies, Ltd.
Joe Brooks, Secretary	AMCA International

Disclaimer

AMCA International and ASHRAE use their best efforts to produce standards for the benefit of the industry and the public in light of available information and accepted industry practices. However, AMCA International and ASHRAE do not guarantee, certify or assure the safety of performance of any products, components or systems tested, designed, installed or operated in accordance with this standard or that any tests conducted under this standard will be non-hazardous or free from risk.

Objections to AMCA Standards and Certifications Programs

Air Movement and Control Association International, Inc. and the American Society of Heating, Refrigerating and Air Conditioning Engineers will consider and decide all written complaints regarding this standard or interpretations thereof. For information on procedures for submitting and handling complaints, write to:

Air Movement and Control Association International
30 West University Drive
Arlington Heights, IL 60004-1893 U.S.A.

or

AMCA International, Incorporated
c/o Federation of Environmental Trade Associations
2 Waltham Court, Milley Lane, Hare Hatch
Reading, Berkshire
RG10 9TH United Kingdom

TABLE OF CONTENTS

1. Purpose and Scope1
2. Normative References1
3. Definitions / Units of Measure / Symbols1
3.1 Definitions1
3.2 Units of measure3
3.3 Symbols3
4. Instruments and Methods of Measurement3
4.1 Accuracy3
4.2 Pressure5
4.3 Airflow rate7
4.4 Fan input power8
4.5 Rotational speed8
4.6 Air density9
5. Test Setups and Equipment9
5.1 Setup9
5.2 Duct10
5.3 Chamber11
5.4 Variable air supply and exhaust systems11
6. Observations and Conduct of Test11
6.1 General test requirements11
6.2 Data to be recorded12
7. Calculations12
7.1 Calibration correction12
7.2 Density and viscosity of air12
7.3 Fan airflow rate at test conditions13
7.4 Fan velocity pressure at test conditions15

7.5 Fan total pressure at test conditions16
7.6 Fan static pressure at test conditions18
7.7 Fan power input at test conditions18
7.8 Fan efficiency18
7.9 Conversion of results to other rotational speeds and air densities19
8. Report and Results of Test20
8.1 Report20
8.2 Performance graphical representation of test results20
Annex A. Airflow Settling Means Effectiveness Check (Normative)46
A.1. General requirements46
A.2. Piezometer ring check (optional)46
A.3. Blow through verification test46
A.4. Reverse flow verification test46
Annex B. Chamber Leakage Rate Test Procedure (Informative)47
B.1. Pressure decay method47
B.2. Flow meter method47
Annex C. Tubing (Informative)49
Annex D. Derivations of Equations (Informative)50
D.1 General50
D.2 Symbols50
D.3 Fan total efficiency equation50
D.4 Compressibility coefficient50
D.5 Derivation of K _p in terms of x and z51
D.6 Conversion equations51
D.7 Derivation of constants used in I-P system formulae52
Annex E. Similarity and Fan Laws (Informative)53
E.1 Similarity53
E.2 Symbols53
E.3 Fan laws for incompressible flow53

E.4 Fan laws for compressible flow54
E.5 Fan law deviations56
Annex F. Uncertainties Analysis [10] (Informative)57
F.1 General57
F.2 Symbols57
F.3 Measurement uncertainties58
F.4 Combined uncertainties58
F.5 Example61
F.6 Summary62
Annex G. Iterative Procedure (Informative)65
G.1 Iterative procedure65
G.2 Approximate procedure65
Annex H. General References/Bibliography66

This is a preview of "ANSI/ASHRAE 51-2007 ...". Click here to purchase the full version from the ANSI store.

Laboratory Methods of Testing Fans for Certified Aerodynamic Performance Rating

1. Purpose and Scope

This standard establishes uniform test methods for a laboratory test of a fan or other air moving device to determine its aerodynamic performance in terms of airflow rate, pressure developed, power consumption, air density, speed of rotation, and efficiency for rating or guarantee purposes.

This standard applies to a fan or other air moving device when air is used as the test gas with the following exceptions:

- (a) air circulating fans (ceiling fans, desk fans);
- (b) positive pressure ventilators;
- (c) compressors with inter-stage cooling;
- (d) positive displacement machines;
- (e) test procedures to be used for design, production, or field testing.

2. Normative References

The following standards contain provisions that, through specific reference in this text, constitute provisions of this American National Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this American National Standard are encouraged to investigate the possibility of applying the most recent editions of the standards listed below.

IEEE 112-96 Standard Test Procedure for Polyphase Induction Motors and Generators, The Institute of Electrical and Electronic Engineers, 445 Hoes Lane, Piscataway, NJ 08855-1331, U.S.A. (AMCA #1149)

3. Definitions/Units of Measure/Symbols

3.1 Definitions

3.1.1 Fan. A device that uses a power-driven rotating impeller to move air or gas. The internal energy increase imparted by a fan to air or a gas is limited to 25 kJ/kg (10.75 Btu/lbm). This limit is approximately equivalent to a pressure of 30 kPa (120 in. wg). (AMCA 99-0066)

3.1.2 Fan inlet and outlet boundaries. The interfaces between a fan and the remainder of the air system; the respective planes perpendicular to an airstream entering or leaving a fan. Various appurtenances (inlet box(es), inlet vanes, inlet cone(s), silencer(s), screen(s), rain hood(s), damper(s), discharge cone(s), evasé, etc.), may be included as part of a fan between the inlet and outlet boundaries.

3.1.3 Fan input power boundary. The interface between a fan and its driver.

3.1.4 Fan outlet area. The gross inside area measured in the plane(s) of the outlet opening(s).

3.1.5 Fan inlet area. The gross inside area measured in the plane(s) of the inlet connection(s). For converging inlets without connection elements, the inlet area shall be considered to be that where a plane perpendicular to the airstream first meets the mouth of the inlet bell or inlet cone.

3.1.6 Dry-bulb temperature. Air temperature measured by a temperature sensing device without modification to compensate for the effect of humidity. (AMCA 99-0066)

3.1.7 Wet-bulb temperature. The air temperature measured by a temperature sensor covered by a water-moistened wick and exposed to air in motion. (AMCA 99-0066)

3.1.8 Wet-bulb depression. Wet-bulb depression is the difference between the **dry-bulb** and **wet-bulb** temperatures at the same location. (AMCA 99-0066)

3.1.9 Stagnation (total) temperature. The temperature that exists by virtue of the internal and kinetic energy of the air. If the air is at rest, the stagnation (total) temperature will equal the **static temperature**. (AMCA 99-0066)

3.1.10 Static temperature. The temperature that exists by virtue of the internal energy of the air. If a portion of the internal energy is converted into kinetic energy, the static temperature is decreased accordingly.

3.1.11 Air density. The mass per unit volume of air. (AMCA 99-0066)