

ANSI/ASHRAE Standard 41.10-2008 (Supersedes ANSI/ASHRAE Standard 41.10-2003)

ASHRAE STANDARD

Standard Methods for Volatile-Refrigerant Mass Flow Measurements Using Flowmeters

Approved by the ASHRAE Standards Committee on January 19, 2008; by the ASHRAE Board of Directors on January 23, 2008; and by the American National Standards Institute on January 24, 2008.

ASHRAE Standards are scheduled to be updated on a five-year cycle; the date following the standard number is the year of ASHRAE Board of Directors approval. The latest copies may be purchased from ASHRAE Customer Service, 1791 Tullie Circle, NE, Atlanta, GA 30329-2305. E-mail: orders@ashrae.org. Fax: 404-321-5478. Telephone: 404-636-8400 (worldwide) or toll free 1-800-527-4723 (for orders in US and Canada).

© Copyright 2008 ASHRAE, Inc.

ISSN 1041-2336



American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. 1791 Tullie Circle NE, Atlanta, GA 30329 www.ashrae.org

ASHRAE Standing Standard Project Committee 41 Cognizant TC: TC 1.2, Instruments and Measurement SPLS Liaison: Byron W. Jones

Richard L. Hall, *Chair** John P. Scott, *41.10 Subcommittee Chair** B. Terry Beck* John L. Buetow Donald J. Clarke Patrick E. Collins Leonard A. Damiano James L. Douglas* Xianghong Huang* Mark Kedzierski* Eric B. Ratts Thomas J. Leck S.M. Sami* Patrick J. Schoof Christopher J. Seeton Michael E. Shows* Frank J. Spevak* Mark R. Stevens Charles C. Wright* David P. Yuill

*Denotes members of voting status when the document was approved for publication

ASHRAE STANDARDS COMMITTEE 2007–2008

Stephen D. Kennedy, Chair Nadar R. Jayaraman Hugh F. Crowther, Vice-Chair Byron W. Jones Robert G. Baker Jay A. Kohler Michael F. Beda James D. Lutz Donald L. Brandt Carol E. Marriott Steven T. Bushby R. Michael Martin Paul W. Cabot Merle F. McBride Kenneth W. Cooper Frank Myers Samuel D. Cummings, Jr. H. Michael Newman K. William Dean Lawrence J. Schoen Robert G. Doerr Bodh R. Subherwal Roger L. Hedrick Jerry W. White, Jr. Eli P. Howard, III Bjarne W. Olesen, BOD ExO Frank E. Jakob Lynn G. Bellenger, CO Claire B. Ramspeck, Assistant Director of Technology for Standards and Special Projects

SPECIAL NOTE

This American National Standard (ANS) is a national voluntary consensus standard developed under the auspices of the American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE). *Consensus* is defined by the American National Standards Institute (ANSI), of which ASHRAE is a member and which has approved this standard as an ANS, as "substantial agreement reached by directly and materially affected interest categories. This signifies the concurrence of more than a simple majority, but not necessarily unanimity. Consensus requires that all views and objections be considered, and that an effort be made toward their resolution." Compliance with this standard is voluntary until and unless a legal jurisdiction makes compliance mandatory through legislation.

ASHRAE obtains consensus through participation of its national and international members, associated societies, and public review.

ASHRAE Standards are prepared by a Project Committee appointed specifically for the purpose of writing the Standard. The Project Committee Chair and Vice-Chair must be members of ASHRAE; while other committee members may or may not be ASHRAE members, all must be technically qualified in the subject area of the Standard. Every effort is made to balance the concerned interests on all Project Committees.

The Assistant Director of Technology for Standards and Special Projects of ASHRAE should be contacted for:

- a. interpretation of the contents of this Standard,
- b. participation in the next review of the Standard,
- c. offering constructive criticism for improving the Standard, or
- d. permission to reprint portions of the Standard.

DISCLAIMER

ASHRAE uses its best efforts to promulgate Standards and Guidelines for the benefit of the public in light of available information and accepted industry practices. However, ASHRAE does not guarantee, certify, or assure the safety or performance of any products, components, or systems tested, installed, or operated in accordance with ASHRAE's Standards or Guidelines or that any tests conducted under its Standards or Guidelines will be nonhazardous or free from risk.

ASHRAE INDUSTRIAL ADVERTISING POLICY ON STANDARDS

ASHRAE Standards and Guidelines are established to assist industry and the public by offering a uniform method of testing for rating purposes, by suggesting safe practices in designing and installing equipment, by providing proper definitions of this equipment, and by providing other information that may serve to guide the industry. The creation of ASHRAE Standards and Guidelines is determined by the need for them, and conformance to them is completely voluntary.

In referring to this Standard or Guideline and in marking of equipment and in advertising, no claim shall be made, either stated or implied, that the product has been approved by ASHRAE.

This is a preview of "ANSI/ASHRAE Standard...". Click here to purchase the full version from the ANSI store.

CONTENTS

ANSI/ASHRAE Standard 41.10-2008 Standard Methods for Volatile-Refrigerant Mass Flow Measurement Using Flowmeters

SECTION Foreword		PAGE
		2
1	Purpose	2
2	2 Scope	2
3	3 Definitions	2
4	Classifications	3
	4.1 Operating Conditions	3
	4.2 Operating Principles	3
5	5 Requirements	3
	5.1 Values to be Determined	3
	5.2 Test Requirements	3
6	S Instruments	3
	6.1 General	3
	6.2 Temperature Measurements	4
	6.3 Pressure Measurements	4
	6.4 Time Measurements	4
	6.5 Weight Measurements	4
7	7 Flowmeter Test Methods	4
	7.1 General	4
	7.2 Test Apparatus Requirements	4
	7.3 Operating Limits	4
	7.4 Refrigerant Mass Flow Rate Determination	4
	7.5 Flowmeter Descriptions	4
8	3 Oil Circulation Rate Measurements	8
	8.1 Oil Circulation Rate Measurement with No Auxiliary Oil Separator	8
	8.2 Oil Circulation Rate Measurement with an Auxiliary Oil Separator	8
9	Uncertainty Calculations	9
10 Test Report		10
1	1 References	10
A	Appendix A: Methods for Uncertainty	11
A	Appendix B: An Uncertainty Analysis Example for a Coriolis Flowmeter	
A	Appendix C: An Uncertainty Analysis Example for a Differential Pressure Flowmeter	15

NOTE

When addenda, interpretations, or errata to this standard have been approved, they can be downloaded free of charge from the ASHRAE Web site at http://www.ashrae.org.

© Copyright 2008 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. 1791 Tullie Circle NE Atlanta, GA 30329 www.ashrae.org

All rights reserved.

(This foreword is not part of this standard. It is merely informative and does not contain requirements necessary for conformance to the standard. It has not been processed according to the ANSI requirements for a standard and may contain material that has not been subject to public review or a consensus process. Unresolved objectors on informative material are not offered the right to appeal at ASHRAE or ANSI.)

FOREWORD

First published in 2003, Standard 41.10 is designed to help users select a suitable flowmeter for measuring volatile refrigerant mass flow rates and perform the test measurement.

Selecting an appropriate refrigerant mass flowmeter can be a daunting task given the wide variety of operating principles, measurement precision, and costs of commercial products. Some meters can be used for either liquids or gases, while others can be used only for liquids or only for gases. Considerable pressure losses are inherent in some approaches, but the pressure losses in some other types of meters are very small and often negligible. Useful basic information can be found in the 2005 ASHRAE Handbook-Fundamentals, Chapter 14, "Measurements and Instruments," and in various textbooks that focus on measurement technology. Once a meter has been selected, the user may need to consult with the meter manufacturer regarding installation specifics, operations, range limits, calibration limits, and other similar performance specifics in order to obtain the expected measurement accuracy.

This revision of the standard incorporates updated references, makes some minor text edits to improve readability, and revises Appendix B so that the flow rates are in appropriate SI units.

The project committee wishes to acknowledge Daniel Giguère for his assistance in the revision of this standard.

1. PURPOSE

This standard provides recommended practices for the measurement of mass flow rate of volatile refrigerants using flowmeters.

2. SCOPE

- (a) This standard applies where the entire flow stream of the volatile refrigerant enters and exits either as a "vapor only" or "liquid only" state.
- (b) This standard covers all refrigerants listed in ANSI/ ASHRAE Standard 34-2004, Designation and Safety Classification of Refrigerants.¹

3. DEFINITIONS

The following definitions apply to the terms used in this standard. Additional definitions are given in *ASHRAE Terminology of Heating, Ventilation, Air Conditioning, & Refrigeration.*²

bubble-point temperature: a liquid-vapor equilibrium point for a volatile pure liquid or for a multicomponent mixture of miscible, volatile pure component liquids, in the absence of noncondensables, where the temperature of the mixture at a defined pressure is the minimum temperature required for a vapor bubble to form in the liquid.

dew-point temperature: a vapor-liquid equilibrium point for a volatile pure liquid or for a multicomponent mixture of miscible, volatile pure component liquids, in the absence of noncondensables, where the temperature of the mixture at a defined pressure is the maximum temperature required for a liquid drop to form in the vapor.

error: the difference between the *true* value of the quantity measured and the *observed* value. All errors in experimental data can be classified as one of two types: systematic (fixed) errors or random (precision) errors. The terms *accuracy* and *precision* are often used to distinguish between *systematic* and *random* errors. A measurement with small systematic errors is said to be unbiased. A measurement with small random errors is said to have high precision. A measurement that is unbiased and precise is said to be accurate.

fixed error: same as systematic error.

flowmeter: a device employing a detecting element that determines the flow rate of a volatile refrigerant in the gaseous or liquid phase within a closed conduit by measuring a suitable response of the detecting element.

oil circulation rate: the ratio of the mass of lubricant circulating through a refrigerant system to the total mass of refrigerant and lubricant flowing through the system at a specified set of operating conditions.

precision error: same as random error.

random error: an error that causes readings to take random values on either side of a mean value. The random error is quantified based on how well an instrument can reproduce subsequent readings for an unchanging input. Random errors cannot be corrected through calibration.

subcooling: at a defined pressure, the difference between a given liquid temperature and the *bubble-point temperature*.

superheat: at a defined pressure, the difference between a given vapor temperature and the *dew-point temperature*.

systematic error: an error that persists and cannot be considered as due entirely to chance. Systematic errors can be corrected through calibration.

test article: a compressor, condensing unit, or other apparatus for which volatile refrigerant mass flow rates are measured using this standard.

uncertainty: an estimated value for the error in a measurement, which may be the result of both *systematic* and *random error*. Because only random errors can be treated by statistical methods, and only systematic errors can be corrected through calibration, uncertainty computed using this standard will result from random errors.