

ASSE Standard #1060 - 2006

ASSE Board Approved: MARCH 13, 2006

ANSI Approved: APRIL 17, 2006

American Society of Sanitary Engineering

Performance Requirements for
**Outdoor Enclosures
for Fluid Conveying
Components**

An American National Standard

This is a preview of "ANSI/ASSE 1060-2006". [Click here to purchase the full version from the ANSI store.](#)

General Information

Neither this standard, nor any portion thereof, may be reproduced without the written consent of the American Society of Sanitary Engineering.

No product may be said to be ASSE approved unless the manufacturer has applied to the ASSE, has had his product tested according to the applicable ASSE Standards, and when the product has passed the test, displays the ASSE Seal on the product.

Instructions for receiving the authorization to display the Seal are available from ASSE's International Office. Organizations wishing to adopt or list any ASSE Standard should print the ASSE Standard number on the cover page first and in equal or larger type to that of the adopting or listing organization.

American Society of Sanitary Engineering
Westlake, Ohio
Copyright © 2006, 1996
All rights reserved.

Foreword

This foreword shall not be considered a part of the standard, however, it is offered to provide background information.

ASSE Standards are developed in the interest of consumer safety.

The American Society of Sanitary Engineering for Plumbing & Sanitary Research is dedicated to the preservation of public health and safety through "prevention rather than cure".

The ASSE Standards Program systematically evaluates new technologies through formal request and addresses the development and promulgation of performance standards designed to safeguard public health and safety.

This standard focuses on devices that provide a range of protection for fluid conveying components which are mounted outside and above ground so that they may avoid damage from freezing, vandalism and tampering.

The title and scope of this standard was changed during the 2005 revision to read: "Performance Requirements for Outdoor Enclosures for Fluid Conveying Components." Fluid conveying components include backflow prevention assemblies and devices, water meters, control valves, pressure reducing valves, air release valves, pumps and other components installed outdoors and above ground that require protection from freezing or require system security protection.

Class I and I-V enclosures provide an equal or greater protection than Class II or II-V enclosure, or Class III or III-V enclosure. Class II and II-V enclosures provide an equal or greater protection than a Class III or III-V enclosure.

Recognition is made of the time volunteered by members of this working group and of the support of the manufacturers who also participated in developing this standard.

This standard does not imply ASSE's endorsement of a product which conforms to these requirements.

Compliance with this standard does not imply acceptance by any code body.

It is recommended that enclosures be installed consistent with local codes by qualified and trained professionals.

This standard was promulgated in accordance with procedures developed by the American Society of Sanitary Engineering and approved by the American National Standards Institute (ANSI).

2005-06 Product Standards Committee

Edward Lyczko

*Product Standards Committee Chairman
Cleveland Clinic
Cleveland, Ohio*

Rand H. Ackroyd

*Rand Engineering
Newburyport, Massachusetts*

Michael Beckwith

*State of Wisconsin Department of Commerce
Madison, Wisconsin*

Gunnar O. Collins

*Collins Backflow Specialists, Inc.
Palatine, Illinois*

Judson W. Collins

*JULYCO Professionals
Mannford, Oklahoma*

Shannon M. Corcoran

*ASSE Standards Coordinator
Westlake, Ohio*

A. Richard Emmerson

*General Interest
Buffalo Grove, Illinois*

Charles Gross

*International Association of Plumbing
and Mechanical Officials
Walnut, California*

Steven Hazzard

*ASSE Staff Engineer
Westlake, Ohio*

John F. Higdon, P.E.

*Apollo Valves/Conbraco Industries, Inc.
Pageland, South Carolina*

Dale Holloway

*SGS United States Testing Company
Tulsa, Oklahoma*

Valentine Lehr, P.E.

*Lehr Associates
New York, New York*

Chuck Lott

*Precision Plumbing Products, Inc.
Portland, Oregon*

Peter Marzec

*United Association of
Plumbers and Pipefitters
Washington, D.C.*

Thomas Pitcherello

*State of New Jersey
Bordertown, New Jersey*

Shabbir Rawalpindiwala

*Kohler Company
Kohler, Wisconsin*

David Viola

*Plumbing Manufacturers Institute
Schaumburg, Illinois*

Joseph C. Zaffuto, P.E.

*ASSE Staff Engineer
Westlake, Ohio*

1060 Working Group

Rand H. Ackroyd

*Rand Engineering
Newburyport, Massachusetts*

Michel Devine

*HotBox / Division of CDR Systems Corp.
Jacksonville, Florida*

Lawrence Frahm

*Astra Industrial Services
Newbury Park, California*

H.G. Sonny Griffin

*G&C Enclosures
Mount Juliet, Tennessee*

Kurt Hartle

*Safe-T-Cover
Nashville, Tennessee*

Steven Hazzard

*ASSE Staff Engineer
Westlake, Ohio*

Dan Meyer

*Apollo Valves/Conbraco Industries, Inc.
Pageland, South Carolina*

Gerald Pruitt

*Safe-T-Cover
Nashville, Tennessee*

Jim Wehinger

*Wisconsin Department of Commerce
Friendship, Wisconsin*

Joseph C. Zaffuto, P.E.

*ASSE Staff Engineer
Westlake, Ohio*

Table of Contents

Section I	1
1.0 General	1
1.1 Application	1
1.2 Scope	1
1.3 Free Span Structural Design	2
1.4 Reference Standards	2
Section II	3
2.0 Test Specimens	3
2.1 Samples Submitted for Test	3
2.2 Samples Tested	3
2.3 Drawings and Technical Data (All Classes)	3
Table 1	3
2.4 Rejection	5
Section III	6
3.0 Performance Requirements and Compliance Testing	6
3.1 Air Inlet Test (Class I-V, II-V and III-V)	6
3.2 Structural Test (All Classes)	6
3.3 Access for Testing and Maintenance (All Classes)	6
Figure 1 – Drawing for 24 inches (609.6 mm) Reach	7
3.4 Hinged Access Panel Restraints Test	8
3.5 Drainage Performance Test (All Classes)	8
Figure 2 – Drainage Performance Test Fixture	9
Table 3 – Relief Discharge Design	10
3.6 Freeze Protection Capability Test (Class I and I-V)	10
Figure 3 – Thermocouple Placement	11
3.7 Security/Locking Mechanism Test	11
Figure 4	12
Section IV	13
4.0 Detailed Requirements	13
4.1 Materials	13
4.2 Marking of Enclosure	13
4.3 Installation Instruction	14
Section V	15
5.0 Definitions	15

Outdoor Enclosures for Fluid Conveying Components

Section I

1.0 General

1.1 Application

This standard details the requirements of outdoor enclosures for fluid conveying components (herein referred to as the "enclosure"). It includes enclosure types for freezing and non-freezing locations.

These enclosures are designed to protect backflow prevention assemblies and devices, water/gas meters, control valves, pressure reducing valves, air release valves, pumps, and other components installed outdoors requiring protection from freezing and/or for system security.

1.2 Scope

1.2.1 Description

The enclosures incorporate features to provide for positive drainage, security, and accessibility for monitoring, testing, repairing and replacing of the components. The enclosures shall provide freeze protection, freeze retardant or non-freeze protection of the components.

1.2.2 Classes

1.2.2.1 Freeze Protection Enclosures (Heated)

Freeze protection enclosures (Class I and I-V) shall have a minimum thermal resistance value of eight (R8), and a positive means of heat. These enclosures shall be designed and constructed to maintain a minimum internal temperature of 40.0 °F (4.4 °C) using the empirical data obtained in Section 3.6 which is based on an external temperature of -30.0 °F (-34.4 °C). Class I enclosures are designed for components that do not generate positive and/or negative air pressures. Class I-V enclosures are designed for components that generate positive and/or negative air pressures, and include an air inlet and/or outlet.

1.2.2.2 Freeze Retardant Enclosures (Non-Heated)

Freeze retardant enclosures (Class II and II-V) shall have a minimum thermal resistance value of eight (R8). These enclosures shall be designed and constructed to be installed in minimum external temperatures of 33.0 °F (0.6 °C). Class II enclosures are designed for components that do not generate positive and/or negative air pressures. Class II-V enclosures are designed for components that generate positive and/or negative air pressures, and include an air inlet and/or outlet.

1.2.2.3 Non-Freeze Protection Enclosures

Non-freeze protection enclosures (Class III and III-V) are designed and constructed to provide system security for components when freezing temperatures are not a consideration. Class III enclosures are designed for components that do not generate positive and/or negative air pressures.