This is a preview of "ASSE 1070-2004". Click here to purchase the full version from the ANSI store.

ASSE Standard #1070-2004

**ASSE Board Approved:** February 2004

### **ASSE International**

Performance Requirements for

# Water Temperature Limiting Devices

This is a preview of "ASSE 1070-2004". Click here to purchase the full version from the ANSI store.	

# **General Information**

Neither this standard, nor any portion thereof, may be reproduced without the written consent of ASSE International.

No product may be said to be ASSE approved unless the manufacturer has applied to the ASSE has had his product tested according to the applicable ASSE Standards, and when the product has passed the test, displays the ASSE Seal on the product.

Instructions for receiving the authorization to display the Seal are available from ASSE's International Office. Organizations wishing to adopt or list any ASSE Standard should print the ASSE Standard number on the cover page first and in equal or larger type to that of the adopting or listing organization.

ASSE International Mokena, Illinois Copyright © 2004 All rights reserved.



## **Foreword**

This foreword shall not be considered a part of the standard; however, it is offered to provide background information.

ASSE standards are developed in the interest of consumer safety.

This standard is for devices which limit the water temperature to a fixture or fixtures such as sinks, lavatories or bathtubs to reduce the risk of scalding. The device shall be either the final temperature regulation or have water further tempered downstream of the device with the addition of cold water. The application of these devices are not intended to provide protection against thermal shock. Products in compliance with this standard are not intended for wall mounted showers.

This standard covers devices that can supply single or multiple point-of-use fixtures, addressing temperature regulation and maximum temperature limiting of the hot water supplying the fixture(s).

Recognition is made of the time volunteered by members of this working group and of the support of the manufacturers who also participated in the meetings for this standard.

The standard does not imply ASSE's endorsement of a product which conforms with these requirements.

Compliance with this standard does not imply acceptance by any code body.

It is recommended that these devices be installed consistent with local codes.

This standard was promulgated in accordance with procedures developed by the American National Standards Institute (ANSI).

## 2003-04 Product Standards Committee

#### Richard J. Prospal

Product Standards Committee Chairman Prospal Consulting Services, Inc. Brunswick, Ohio

#### Rand H. Ackroyd

Rand Engineering Newburyport, Massachusetts

#### Michael Beckwith

State of Wisconsin Department of Commerce Madison, Wisconsin

#### **Gunnar O. Collins**

Collins Backflow Specialists, Inc. Palatine, Illinois

#### **Jud Collins**

Oklahoma State Health Department Oklahoma City, Oklahoma

#### Shannon M. Corcoran

ASSE Standards Coordinator Westlake, Ohio

#### A. Richard Emmerson

General Interest Buffalo Grove, Illinois

#### **Steven Hazzard**

ASSE Staff Engineer Westlake. Ohio

#### **Dale Holloway**

SGS United States Testing Company Tulsa, Oklahoma

#### Michael Kobel

International Association of Plumbing and Mechanical Officials Walnut, California

#### Valentine Lehr, P.E.

Lehr Associates New York, New York

#### Peter Marzec

United Association of Plumbers and Pipefitters Washington, D.C.

#### Perry W. Meikle, Jr.

Perry W. Meikle Consulting Engineer Antioch, California

#### Shabbir Rawalpindiwala

Kohler Company Kohler, Wisconsin

#### Lynne Simnick

International Code Council, Inc. Country Club Hills, Illinois

#### Jack Vilendre

Precision Plumbing Products, Inc. Portland, Oregon

#### **David Viola**

Plumbing Manufacturers Institute Schaumberg, Illinois

#### Joseph C. Zaffuto, P.E.

ASSE Staff Engineer Westlake, Ohio

# 1070 Working Group

#### Rand H. Ackroyd

Rand Engineering Newburyport, Massachusetts

#### **Herb Barnhart**

Tempress Limited Missisauga, Ontario, Canada

#### **Michael Brown**

Cash Acme / Reliance Worldwide Corp. Cullman, Alabama

#### **Robert Castle**

Honeywell Water Controls Warwick, Rhode Island

#### Richard Cota, Jr.

Leonard Valve Company Cranston, Rhode Island

#### Richard Cruickshank

Tempress Limited Missisauga, Ontario, Canada

#### A. Richard Emmerson

General Interest Buffalo Grove, Illinois

#### Robert Eveleigh

Lawler Manufacturing Company Indianapolis, Indiana

#### **Steve Ferrucci**

Lawler Manufacturing Company Indianapolis, Indiana

#### Susan Galayda

Product Listing Services, Inc. Litchfield, Ohio

#### James Galvin

Symmons Industries, Inc. Braintree, Massachusetts

#### **James Graves**

Powers Process Controls Des Plaines, Illinois

#### William Hall

Leonard Valve Company Cranston, Rhode Island

#### Steven Hazzard

ASSE Staff Engineer Westlake, Ohio

#### John Higdon

Conbraco Industries, Inc. Matthews, North Carolina

#### Tim Kilbane

Symmons Industries, Inc. Braintree, Massachusetts

#### Norman Kummerlen

Moen, Inc. North Olmsted, Ohio

#### Ken Loewenthal

CSA International Cleveland, Ohio

#### **Trevor Perera**

CSA International Cleveland, Ohio

#### Shabbir Rawalpindiwala

Kohler Company Kohler, Wisconsin

#### Sally Remedios

Delta Faucet Company Indianapolis, Indiana

#### **Heath Sharp**

Cash Acme / Reliance Worldwide Corp. Cullman, Alabama

# 1003 Working Group

#### **Jack Vilendre**

Precision Plumbing Products, Inc. Portland, Oregon

#### **David Viola**

Plumbing Manufacturers Institute Schaumburg, Illinois

#### **Brian Weltman**

Precision Plumbing Products, Inc. Portland, Oregon

#### Joseph C. Zaffuto, P.E.

ASSE Staff Engineer Westlake, Ohio

## **Table of Contents**

Sec	tion i		1
	1.0	General	1
	1.1	Application	1
	1.2	Scope	1
	1.3	Reference Standards	1
Sec	tion I	l	2
	2.0	Test Specimens	
	2.1	Samples Submitted	
	2.2	Samples Tested	
	2.3	Drawings	
	2.4	Rejection	
C	4: a.a. I		2
		North and the Description and Countries and	
	3.0	Performance Requirements and Compliance Testing	
	3.1	High Temperature	
		Figure 1	
	3.2	Working Pressure Test	
	3.3	Life Cycle Test	
	3.4	Flow Rate and Pressure Drop Test	
	3.5	Regulation and Temperature Variation Test	
	3.6	Cold Water Supply Failure Test	
	3.7	Cross Flow Test	
	3.8	Hydrostatic Pressure Test	6
Sec	tion I	V	7
	4.0	Detailed Requirements	7
	4.1	Material In Contact with Water	7
	4.2	Markings	7
	4.3	Installation and Maintenance Instructions	7
	4.4	Accessibility	
Sec	tion \	/	8
	5.0	Definitions	



## **Water Temperature Limiting Devices**

## Section

#### 1.0 General

#### 1.1 Application

Water Temperature Limiting Devices (herein referred to as the "device") shall control and limit the water temperature to fittings for fixtures such as sinks, lavatories or bathtubs and are intended to reduce the risk of scalding.

#### 1.2 Scope

#### 1.2.1 Description

These devices are intended to supply tempered water to plumbing fixture fittings, or be integral with plumbing fixture fittings supplying tempered water. The device shall be equipped with an adjustable and lockable means to limit the setting of the device towards the hot position. Where the device is integral to the fixture fitting, it shall comply with the requirements of ASMEA112.18.1.

#### 1.2.2 Flow Range

The manufacturer shall designate the minimum and maximum flow rate and pressure drop of devices other than those designed into fixture fittings. The flow rates for devices designed into fixture fittings shall be in accordance with ASME A112.18.1.

#### 1.2.3 Working Pressure

The device shall be designed to function at a maximum working pressure of not less than 125.0 psi (861.8 kPa).

#### 1.2.4 Temperature Range

The device shall be designed with an adjustable outlet temperature that shall include the range 105.0 °F to 110.0 °F (40.6 °C to 43.3 °C). The device shall operate with inlet cold water temperatures 39.0 °F to 80.0 °F (3.9 °C to 26.7 °C) and with inlet hot water temperatures 120.0 °F to 180.0 °F (48.9 °C to 82.2 °C).

#### 1.2.5 Cross Flow

The device shall include a means of preventing cross flow when tested in accordance with Section 3.7.

#### 1.3 Reference Documents

Referenced industry standards shall be the latest edition.