



AMERICAN NATIONAL STANDARD

*ANSI/ASSE A10.13-2001
Safety Requirements for Steel
Erection—American National
Standard for Construction
and Demolition Operations*

ANSI/ASSE A10.13-2001



AMERICAN SOCIETY OF
SAFETY ENGINEERS

ANSI®
A10.13-2001

American National Standard
for Construction and Demolition Operations

Safety Requirements for Steel Erection

Secretariat

American Society of Safety Engineers
1800 East Oakton Street
Des Plaines, Illinois 60018-2187
(847) 699-2929 • www.asse.org

Approved August 2, 2001

American National Standards Institute, Inc.

American National Standard

Approval of an American National Standard requires verification by ANSI that the requirements for due process, consensus, and other criteria for approval have been met by the standards developer.

Consensus is established when, in the judgment of the ANSI Board of Standards Review, substantial agreement has been reached by directly and materially affected interests. Substantial agreement means much more than a simple majority, but not necessarily unanimity. Consensus requires that all views and objections be considered, and that a concerted effort be made toward their resolution.

The use of American National Standards is completely voluntary; their existence does not in any respect preclude anyone, whether he has approved the standards or not, from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the standards.

The American National Standards Institute does not develop standards and will in no circumstances give an interpretation of any American National Standard. Moreover, no person shall have the right or authority to issue an interpretation of an American National Standard in the name of the American National Standards Institute. Requests for interpretation should be addressed to the secretariat or sponsor whose name appears on the title page of this standard.

CAUTION NOTICE: This American National Standard may be revised or withdrawn at any time. The procedures of the American National Standards Institute requires that action be taken periodically to reaffirm, revise, or withdraw this standard. Purchasers of American National Standards may receive current information on all standards by calling or writing the American National Standards Institute.

Published by

American Society of Safety Engineers

1800 East Oakton Street
Des Plaines, Illinois 60018-2187
(847) 699-2929 • www.asse.org

Copyright ©2001 by the American Society of Safety Engineers
All rights reserved

No part of this publication may be reproduced in any form, in an electronic retrieval system or otherwise, without the prior written permission of the publisher.

Printed in the United States of America

Copyright, Waiver of First Sale Doctrine

Materials from the American Society of Safety Engineers (ASSE) are fully protected by the United States copyright laws and are solely for the non-commercial, internal use of the purchaser. Without the prior written consent of ASSE, the purchaser agrees that such materials shall not be rented, leased, loaned, sold, transferred, assigned, broadcast in any media form, publicly exhibited or used outside the organization of the purchaser or reproduced, stored in a retrieval system or transmitted in any form by any means, electronic, mechanical, photocopy, recording or otherwise.

Although the information and recommendations contained in this publication have been compiled from sources believed to be reliable, ASSE makes no guarantee as to, and assumes no responsibility for, the correctness, sufficiency or completeness of such information or recommendations. Other or additional safety measures may be required under particular circumstances.

Copies of this standard may be purchased by contacting:

American Society of Safety Engineers
1800 East Oakton Street
Des Plaines, Illinois 60018-2187
(847) 699-2929 • www.asse.org

This is a preview of "ANSI/ASSE A10.13-200...". [Click here to purchase the full version from the ANSI store.](#)

Contents

	Page
Foreward	iii
1 Scope and application	1
1.1 Scope.....	1
1.2 Purpose	1
2 Referenced American National Standards	1
3 Definitions	1
4 Job planning	4
4.1 Survey of work to be performed	4
4.2 Safety plan.....	5
5 General	5
5.1 Workers and supervisors.....	5
5.2 Communications	6
6 Structures	6
6.1 Buildings	6
6.2 Bridges.....	11
7 Dismantling	11
7.16 Rivets.....	12
8 Mill work	13
9 Hoisting, welding, and cutting scaffolding and safety nets	14
9.1 Hoisting.....	14
9.2 Welding and cutting.....	14
9.3 Scaffolding	14
9.4 Safety nets	14
10 Metal deck and temporary flooring	14
10.2 Additional requirements for multi-story structures.....	14
10.3 Perimeter safety cables.....	15
10.4 Wood planking	15
11 Bolting, riveting, fitting-up, drilling, reaming, and plumbing	15
11.1 General safety requirements	15
11.2 Air tools.....	16
11.3 Bolting.....	16
11.4 Plumbing/aligning of steel	16
12 Connecting	16

	Page
12.5 Double Connections.....	16
13 Ladders	17
14 Material handling and yarding	17
14.1 Unloading from rail cars	17
14.2 Unloading from Trucks	17
14.3 Rigging and Hoisting Equipment	17
14.4 Yarding	18
15 Work on or over water	18
16 Personal protection	19
16.1 General requirements	19
16.2 Fall protection	19
17 Training	21
17.1 Training personnel	21
17.2 Fall hazard training.....	21
17.3 Special training programs.....	21
 Tables	
Table 1: Erection Bridging for Short Span Joists.....	9
Table 2: Erection Bridging for Long Span Joists	10
 Appendix	
Survey of Job Site (Informative)	22

Foreword (This Foreword is not part of American National Standard A10.13-2001.)

This standard establishes safety requirements for the erection, handling, fitting, fastening, reinforcing, and dismantling of structural steel, plate steel, steel joists, and metal deck at a final, in-place field site.

This standard is one of a series of safety standards that have been formulated by the Accredited Standards Committee on Safety in Construction and Demolition Operations, A10. It is expected that the standards in the A10 series will find a major application in industry, serving as a guide to contractors, labor, and equipment manufacturers. For the convenience of users, a list of existing and proposed standards in the A10 series for safety requirements in construction and demolition operations follows.

- A10.2 Safety, Health, and Environmental Training (under development)
- A10.3 Powder-Actuated Fastening Systems
- A10.4 Personnel Hoists and Employee Elevators
- A10.5 Material Hoists
- A10.6 Demolition Operations
- A10.7 Transportation, Storage, Handling, and Use of Commercial Explosives and Blasting Agents
- A10.8 Scaffolding
- A10.9 Concrete and Masonry Construction
- A10.10 Temporary and Portable Space Heating Devices
- A10.11 Personnel and Debris Nets
- A10.12 Excavation
- A10.13 Steel Erection
- A10.14 Safety Belts, Harnesses, Lanyards, and Lifelines
- A10.15 Dredging
- A10.16 Tunnels, Shafts, and Caissons
- A10.17 Safe Operating Practices for Hot Mix Asphalt (HMA) Construction
- A10.18 Temporary Floor Holes, Wall Openings, Stairways, and Other Unprotected Edges
- A10.19 Pile Installation and Extraction Operations (under development)
- A10.20 Ceramic Tile, Terrazzo, and Marble Work
- A10.21 Proper Cleaning and Disposal of Contaminated Work Clothing
- A10.22 Rope-Guided and Nonguided Workers' Hoists
- A10.23 Back Injury Prevention Programs (under development)
- A10.24 Roofing (under development)
- A10.27 Hot Mix Asphalt Facilities
- A10.28 Work Platforms Suspended from Cranes or Derricks
- A10.31 Digger-Derricks
- A10.32 Fall Protection Systems for Construction Industry Users (under development)
- A10.33 Safety and Health Program Requirements for Multi-Employer Projects
- A10.34 Public Protection (under development)
- A10.35 High Pressure Hydro Blasting (under development)
- A10.37 Debris Net Systems
- A10.38 Basic Elements of a Program to Provide a Safe and Healthful Work Environment
- A10.39 Construction Safety and Health Audit Program
- A10.41 Equipment Operator and Supervisor Qualifications and Responsibilities (under development)
- A10.42 Rigging Qualifications and Responsibilities in the Construction Industry

One purpose of these standards is to serve as guides to governmental authorities having jurisdiction over subjects within the scope of the A10 Committee standards. If these standards are adopted for governmental use, the reference of other national codes or standards in individual volumes may be changed to refer to the corresponding regulations.

Revisions: The A10 Committee welcomes proposals for revisions to this standard. Revisions are made periodically (usually 5 years from the date of the standard) to the standard to incorporate changes that appear necessary or desirable, as demonstrated by experience gained from the application of the standard. Proposals should be as specific as possible, citing the relevant paragraph number(s), the proposed wording, and the reason for the proposal.

ANSI A10.13-2001

Pertinent documentation would enable the A10 Committee to process the changes in a more timely manner.

Interpretations: Upon a request in writing to the Secretariat, the A10 Committee will render an interpretation of any requirement of the standard. The request for interpretation should be clear, citing the relevant paragraph number(s) and phrased as a request for a clarification of a specific requirement. Oral interpretations are not provided.

No one but the A10 Committee (through the A10 Secretariat) is authorized to provide any interpretation of this standard.

Approval: Neither the A10 Committee nor American National Standards Institute (ANSI) "approves," "certifies," "rates," or "endorses" any item, construction, proprietary device, or activity.

Appendixes: Appendixes are included in most standards to provide the user with additional information related to the subject of the standard. Appendixes are not part of the approved standard.

Committee Meetings: The A10 Committee meets twice a year. Persons wishing to attend a meeting should contact the Secretariat for information.

Standard Approval: This standard was processed and approved for submittal to ANSI by the American National Standards Committee on Safety in Construction and Demolition Operations, A10. Approval of the standard does not necessarily imply (nor is it required) that all Committee members voted for its approval. At the time it approved this standard, the A10 Committee had the following members:

Matthew J. Burkart, Chair
Jim E. Lapping, Vice-Chair
Timothy P. Kennedy, Secretary

Secretariat: A10 Committee
American Society of Safety Engineers
1800 East Oakton Street
Des Plaines, IL 60018-2187

<i>Organization Represented</i>	<i>Name of Representative</i>
ABB - Combustion Engineering Services Inc.	Richard E. Peterson
Accident Prevention Corp.	Frank Burg
Aegis Corporation	Matthew J. Burkart
Allegheny Power System	Philip L. Stewart
Alliance of American Insurers	Robert S. Gosnell
Allsafe Consultants.....	Ronald Lattanzio
American Federation of Labor and Congress of Industrial Organizations.....	Jim E. Lapping
American Institute of Architects.....	Jim Dinegar
American Institute of Steel Construction.....	Thomas Schlafly
American Insurance Services Group, Inc.	John A. Mineo
American Society of Safety Engineers.....	Ernest B. Jorgenson, Jr.
American Subcontractors Association	Dante Pulignani
Asbestos Workers International Union.....	John Keane
Associated Builders and Contractors.....	Ralph D. Riley
Associated General Contractors of America, The.....	Ron Prichard
Astec Industries, Inc.....	Malcolm Swanson
Barton-Malow Co.	John Gleichman
Black & Veatch.....	Richard F. King
Building and Construction Trades Department	Bradley Sant
Business Roundtable, The	Ronald M. Howard
Center to Protect Workers' Rights, The.....	Pete Stafford
Clark Construction Group.....	Harry W. Galer
Cole, Dossey & Assoc.....	Barry Cole

Philip L. Colleran	Philip L. Colleran
Commonwealth Edison Co.	Michael Reilly
ECl Safety Services	Anthony J. Merisola
Edison Electric Institute	R. Lee Reed
E. I. duPont de Nemours & Company	R.S. Krzywicki (alt.)
Engineering Contractors Association.....	Bill Skillern
Gilbane Building Co.....	John P. O'Donovan
Henkels & McCoy, Inc.	Steven T. Theis
Richard D. Hislop	Richard D. Hislop
Human Factors Society	Lewis C. Barbe
Industrial Safety Equipment Association.....	Janice C. Bradley
Institute of Makers of Explosives	Roger N. Prescott
International Association of Bridge, Structural and Ornamental Iron Workers	Stephen D. Cooper
International Brotherhood of Boilermakers.....	Perry Day
International Brotherhood of Electrical Workers.....	Manuel A. Mederos
International Brotherhood of Painters & Allied Trades.....	Dennis W. Bond
International Union of Operating Engineers	William Smith
Jack L. Mickle & Associates	Jack Mickle
Joint Trade Board.....	Frank D. Tooze
Laborers International Union of North America	Kelly E. Lapping
Maryland Occupational Safety & Health.....	Roy E. Blades
Mechanical Contractors Association of America	Peter G. Chaney
National Asphalt Pavement Association	Tom Brumagin
National Association of Home Builders	David D. DeLorenzo
National Constructors Association	Jess H. Hinman
National Electrical Contractors Association.....	David L. Potts
National Erectors Association.....	William Treharne
National Roofing Contractors Association.....	Tom Shanahan
National Society of Professional Engineers.	Nick Wright
Operative Plasterers & Cement Masons, Int'l Assn.....	William J. Schell
Daniel M. Paine.....	Daniel M. Paine
People's Light, Gas & Coke Co.	Glen Armstrong
Pitt-Des Moines, Inc.	Thurman E. Yost, Sr.
Power Consultants, Inc.	David Goldsmith
Professional Safety Consultants, Inc.	Timothy T. Palmer
Ryland Group, The	Bob Masterson
Scaffolding, Shoring and Forming Institute	Mike D'Alessio
Sheet Metal Workers International Association	Gary Batykefer
Sigma Associates, Ltd.....	A. J. Scardino, Jr.
Sinco, Inc.	David Denny
SPA, Inc.	Stanley D. Pulz
State Group, Swanson Nunn Division.....	Jack Buttrum
TIC-The Industrial Company.....	Stephen H. Gale
Turner Construction Co.	Patrick J. Brennan
United Association	William Rhoten
United Brotherhood of Carpenters & Joiners	Joseph L. Durst, Jr.
United Union of Roofers, Waterproofers and Allied Workers	Robert J. Krul
U.S. Department of the Army	James T. Patton
U.S. Department of Energy	Pat Finn
U.S. Department of Labor -- OSHA	Camille Villanova
West Virginia University - Extension Service.....	Paul Becker
Z Con	Ingo Zeise
Zurn Industries	Jeffrey D. Meddin

ANSI A10.13-2001

Subcommittee A10.13 had the following members:

William H. Treharne, Chair

Barry Cole
Philip Colleran
Steve Cooper
Steve Gale
Robert George
John Gleichman
Mark Mascio
Henry Mykich
Homer Peterson

American National Standard for Construction and Demolition Operations – Safety Requirements for Steel Erection

1 Scope and application

1.1 Scope

This standard establishes safety requirements for the erection, handling, fitting, fastening, reinforcing and dismantling of structural steel, plate steel, steel joist, and metal deck at a final, in-place field site during construction, maintenance, and dismantling operations.

1.2 Purpose

This standard is designed to:

- 1) Guard against and minimize injury to workers and otherwise provide for the protection of life, limb, and property by prescribing minimum safety requirements;
- 2) Provide direction to persons concerned with, or responsible for, its applications, and;
- 3) Guide governments and other regulatory bodies in the development and promulgation of appropriate safety directives.

2 Referenced American National Standards

This standard is intended to be used in conjunction with the latest approved revision of all the American National Standards.

3 Definitions

3.1 anchored bridging: The steel joist bridging that is connected to a bridging terminus point.

3.2 bolted diagonal bridging: Diagonal bridging which is bolted to a steel joist or joists.

3.3 bridging clip: A device that is attached to the steel joist to allow the bolting of the bridging to the steel joist.

3.4 bridging terminus point: A wall, beam, tandem joists (with all bridging installed and a horizontal truss in the plane of the top chord), or other element at an end or intermediate point(s) of a line of bridging that provides an anchor point for the steel joist bridging.

3.5 choker: A wire rope or synthetic fiber rigging assembly used to attach a load to a hoisting device.

3.6 clipped connection: The connection material on the end of a structural member intended for use in a double connection that has a notch at the bottom and/or top to allow the bolt(s) of the first member placed on the opposite side of the central member to remain in place. The notch(es) fits around the nut or bolt head of the opposing member to allow the second member to be bolted up without removing the bolt(s) holding the first member.

3.7 cold formed joist: An open web joist fabricated with cold formed steel components.

3.8 cold forming: The process of using press brakes, rolls, or other methods to shape steel into desired cross sections at room temperature.

3.9 come-along: A portable, hand-operated device consisting of a housing, chain or wire rope, two hooks, and a ratcheting lever, that is used for miscellaneous pulling or to facilitate movement of materials through leverage.

3.10 competent person: One who is capable of identifying existing and predictable hazards in the surroundings or working conditions that are unsanitary, hazardous, or dangerous to employees and who has authorization to take prompt corrective measures to eliminate them.

3.11 composite joists: Steel joists designed to act in composite action with concrete floor and/or concrete roof slabs. Typically, a portion of the top chord of the joist (or a lug or similar device attached to