

AWS A5.14/A5.14M:2011
An American National Standard

Specification for Nickel and Nickel-Alloy Bare Welding Electrodes and Rods



American Welding Society®



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An American National Standard**

**Approved by the
American National Standards Institute
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Specification for Nickel and Nickel-Alloy Bare Welding Electrodes and Rods

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Prepared by the
American Welding Society (AWS) A5 Committee on Filler Metals and Allied Materials

Under the Direction of the
AWS Technical Activities Committee

Approved by the
AWS Board of Directors

Abstract

The chemical compositions of 51 nickel and nickel-alloy welding electrodes and rods are specified, including one composition not previously classified. Major topics include general requirements, testing, packaging, and application guidelines.

This specification makes use of both U.S. Customary Units and the International System of Units (SI). Since these are not equivalent, each system must be used independently of the other.



American Welding Society®

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