

**AWS C3.7M/C3.7:2011**  
**An American National Standard**



# **Specification for Aluminum Brazing**



**American Welding Society®**



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**An American National Standard**

**Approved by the**  
**American National Standards Institute**  
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# **Specification for** **Aluminum Brazing**

**4th Edition**

**Supersedes AWS C3.7M/C3.7:2005**

Prepared by the  
American Welding Society (AWS) C3 Committee on Brazing and Soldering

Under the Direction of the  
AWS Technical Activities Committee

Approved by the  
AWS Board of Directors

## **Abstract**

This specification presents the minimum fabrication, equipment, material, process procedure, and inspection requirements for the brazing of aluminum by all of the processes commonly used—atmosphere furnace, vacuum furnace, and flux processes. Its purpose is to standardize aluminum brazing requirements for all applications in which brazed aluminum joints of assured quality are required. It provides criteria for classifying aluminum brazed joints based on loading and the consequences of failure and quality assurance criteria defining the limits of acceptability of each class.



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