

ANSI/AWWA C800-05 (Revision of ANSI/A WWA C800-01)

The Authoritative Resource on Safe Water<sup>SM</sup>

AWWA Standard

# Underground Service Line Valves and Fittings



Effective date: June 1, 2 005.

First edition approved by AWWA Board of Directors June 23, 1991.

This edition approved Jan. 16, 2005.

Approved by American National Stand ards Institute Apr . 14, 200 5.

#### AWWA Standard

This document is an Am erican Water Works Assoc iation (A WWA) standard. It is not a specificat ion. A WWA standards describe minimum requirements and do not cont ain all of the engineering and administrative information normally contained in specifications. The A WWA standards usually cont ain options that must be e-valuated by the user of the standard. Until each optional feat ure is specified by the user, the product or ser-vice is not fully defined. A WWA publication of a standard does not constitute endorsement of any product or product type, nor does A WWA test, cer-tify, or approve any product. The use of AWWA standards is entirely voluntary. AWWA standards are intended to represent a consensus of the water supply industry that the product described will provide satisfactory service. When A WWA revises or with draws this standard, an official notice of action will be placed on the first page of the classified adver tising section of Journal AWWA. The action becomes effective on the first day of the month following the month of Journal AWWA publication of the official notice.

#### American National Standard

An American National Standard implies a consensus of those substantially concerned with its scope and provisions. An American National Standard disintended as a guide to aid the manufacturer, the consumer, and the general public. The existence of an American National Standard does not in any respect preclude anyone, whether that person has approved the standard or not, from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the standard. American National Standards are subject to periodic review, and users are cautioned to obtain the latest editions. Producer sof goods made in conformity with an American National Standard are encouraged to state on their own responsibility in advertising and promotional materials or on tags or labels that the goods are produced in conformity with particular American National Standards.

CAUTION NOTICE: The American National I Standards Institute (ANSI) approval date on the front color of this standard indicates completion of the ANSI approval process. This American National Standard may be revised or withdrawn at any time. ANSI procedures require that action be taken to reaffirm, revise, or withdrawn this standard no later than five years from the date of publication. Purchaser s of American National Standards may receive current information on all standards by calling or writing the American National Standards I nstitute, 25 West 43rd Street, Fourth Floor, New York, NY 10036; (212) 642-4900.

## Science and Technology

AWWA unit es the ent ire w ater comm unity by de veloping and distributing author itative scientific and technological knowledge. Thr ough its members, AWWA develops indus try standards for products and processes that advance public health and safety. AWWA also provides quality improvement programs for water and wastewater utilities.

All rights reserved. No part of this publication may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photoeopy, recording, or any information or retrieval system, except in the form of brief excerpts or quotations for review purposes, without the written permission of the publisher.

Copyright © 2005 by American Water Works Association Printed in USA

## Committee Personnel

The AWWA Standards Committee on Water Service Line Fittings, which reviewed and approved this standard, had the following personnel at the time of approval:

Savas C. Danos, Chair

### General Interest Members

Tom Arnbrister, Wyoming Association of Rural Water Systems,							
Glenrock, Wyo.	(AWWA)						
L.E. Beck, Hilo, Hawaii	(AWWA)						
L.R. Faulkner, Wheat Ridge, Colo.	(AWWA)						
J.W. Hellums, Booth, Hellums and Associates LLC, Lake Charles, La.	(AWWA)						
J.M. Stubbart,* Standards Group Liaison, AWWA, Denver, Colo.	(AWWA)						
R.A. Waggenspack, Owen & White Inc., Baton Rouge, La.	(AWWA)						
Producer Members							
Terry Agness, <sup>†</sup> Ford Meter Box Company Inc., Wabash, Ind.	(AWWA)						
Mark Anderson, Ford Meter Box Company Inc., Wabash, Ind.	(AWWA)						
J.L. Daghe, A.Y. McDonald Manufacturing Company, Dubuque, Iowa	(AWWA)						
G.F. Denison, Romac Industries Inc., Bothell, Wash.	(AWWA)						
L.W. Fleury, Mueller Company, Smithfield, R.I.	(AWWA)						
Dennis Humes, <sup>†</sup> Mueller Company, Decatur, Ill.	(AWWA)						
T.J. Moulton, Cambridge Brass, Cambridge, Ont.	(AWWA)						
Steve Tefft, † A.Y. McDonald Manufacturing Company, Dubuque, Iowa	(AWWA)						
User Members							
T.M. Bowen, Manchester Water Works, Manchester, N.H.	(AWWA)						
S.C. Danos, Littleton Electric Light & Water Departments,							
Littleton, Mass.	(AWWA)						
R.J. Dudas, Orange County Public Utilities, Orlando, Fla.	(AWWA)						
R.J. Krol, South Bend Water Works, South Bend, Ind.							
Matt Turney, Denver Water, Denver, Colo.							

<sup>\*</sup>Liaison, nonvoting

<sup>†</sup>Alternate

This is a preview of "AWWA C800-05". Click here to purchase the full version from the ANSI store.

This page intentionally blank.

# Contents

All AWWA standards follow the general format indicated subsequently. Some variations from this format may be found in a particular standard.

SEC.	PAGE	SEC.	PA	GE		
Foreword		5	Verification			
I.	Introduction vii	5.1	Inspection	15		
I.A	History vii	5.2	Testing	16		
I.B	Acceptance viii	5.3	Notice of Nonconformance	16		
II	Special Issues ix	6	Delivery			
II.A	Lead Fittings ix	6.1	Marking	16		
III	Use of This Standard ix	6.2	Packing and Shipping			
III.A	Purchaser Options and	6.3	Affidavit of Compliance			
	Alternatives ix	0.5	Amdavit of Compilance	10		
III.B	Modification to Standard x	Appendixes				
IV	Major Revisions x	A	Collected Standards for			
V	Comments x	11	Service Line Materials			
Standard		A.1	Materials Covered	17		
1	General	A.2	Copper Water Tube			
		A.3	Red Brass Pipe			
1.1	Scope 1	A.4	Steel Pipe			
1.2	Purpose	A.5	Plastic Pipe and Tube			
1.3	Application 2	D	P: 11 cm - :			
2	References	В	Field Testing			
2		B.1	Field Tests	23		
3	Definitions 3	C	Installation			
4	Requirements	C.1	Installation Requirements	25		
4.1	Materials 4					
4.2	General Design 5	Figures				
4.3	Detailed Design 5	1	Curb Valve Heads	7		
4.4	End Connections	2	Standard AWWA Corporation			
4.5	Fabrication		Stop Inlet Thread	11		

SEC.	PAG	ŝΕ	SEC.	PA	AGE
3	Coupling Nut for Use With		5	Coupling Nut for Use With Flared	
	Flared Copper Service Tube,			Copper Service Tube	. 9
	Types <i>K</i> and <i>L</i> 1	2	6	Corporation Stop Outlet	
4	Outlet End of Corporation			Special-Purpose Coupling	
	Stop Showing Increased-Size			Threads	10
	NPT External Threads and		7	Standard AWWA Corporation	
	Internal Driving Threads 1	2		Stop Inlet Threads and	
5	Flared Fitting End Showing			Corresponding Internal	
	Threads for Use With Flared			Threads for Saddles	10
	Copper Service Tube 1	2	8	Tapered External Iron Pipe (NPT)	
6	Outlet End of Corporation Stop			Threads for Outlet End of	
	Showing Special-Purpose			Corporation Stops	13
	Coupling Threads and Internal		9	Internal Driving Thread for	
	Driving Threads 1	2		Corporation Stops	13
7	Meter Coupling Nut 1	4	10	Meter Coupling Nut	14
8	Meter Flange 1	5	11	Meter Flanges	15
			A.1	Dimensions, Weights, and	
Tables				Tolerances in Diameter and	
1	Maximum Drill Sizes for			Wall Thickness for Nominal	
	Installation of Corporation Stops			or Standard Copper Water	
	in Service Clamps or Saddles			Tube Sizes	18
	With a Drilling Machine	6	A.2	Dimensions, Weights, and	
2	Maximum Overall Body			Tolerances for Standard	
	Dimensions for Corporation			Sizes of Seamless Red Brass	
	Stops for Use With Tapping			Pipe	19
	Machine	6	A.3	Standard Weights and Dimensions	
3	Curb Valve Head Dimensions	7		of Welded and Seamless Steel	
4	Fitting Thread for Use With			Pipe	20
	Flared Copper Service Tube	9			

## Foreword

This Foreword is for information only and is not a part of ANSI/AWWA C800.

#### I. Introduction.

I.A. *History*. In 1929, the development of a standard for threads for underground service fittings was undertaken by the American Standards Association (ASA). In 1932, the subcommittee that had been appointed for the task asked to be discharged after it had submitted its proposed standards in the form of two drawings. No action was taken by ASA on these proposed standards.

The American Water Works Association (AWWA) recognized the need for standardization of these threads and appointed a committee in 1940 to prepare a standard. The New England Water Works Association (NEWWA) also appointed a committee to prepare a standard for these threads. The AWWA and NEWWA committees cooperated closely in developing a tentative standard in 1947. This was approved as a standard by AWWA on Sept. 1, 1948, and by NEWWA on Sept. 14, 1948. Revisions to the standard were made effective Jan. 17, 1955. In July 1963, a committee was formed to revise C800-55 regarding the evaluation of types K and L copper tubing for water services. In the revision, published in 1966, threads representing current practice were established for those fittings generally used in the water utility field. Sizes 1/2 in. and 5/8 in. were added for inlet and outlet threads for fittings and couplings for use with flared copper service tubing. The 1966 revision introduced an appendix that was not part of the standard, but which listed standards for water service line materials. The appendix was provided for information only because the materials were covered by other standards. The appendix also contained specifications for copper water tubing, red brass pipe, cast-iron pipe, and steel pipe.

In 1974, a standing committee was formed to revise and update C800-66. The committee recognized the need to expand the scope of this standard beyond being a standard covering only threads for underground service fittings. All previous versions of C800 described only the threads for fittings that were in common use in water distribution systems. Subsequently, the scope of the standard was changed to include performance standards for underground service line fittings as well as for the threads. The 1984 revision to C800 was approved by the AWWA Board of Directors on Jan. 29, 1984. The 1989 revision to C800 was approved by the AWWA Board of Directors on Jan. 1, 1990. The 2001 revision was approved by the AWWA Board of Directors

on Jan. 21, 2001. This revision was approved by the AWWA Board of Directors on Jan. 16, 2005.

I.B. Acceptance. In May 1985, the US Environmental Protection Agency (USEPA) entered into a cooperative agreement with a consortium led by NSF International (NSF) to develop voluntary third-party consensus standards and a certification program for all direct and indirect drinking water additives. Other members of the original consortium included the American Water Works Association Research Foundation (AwwaRF) and the Conference of State Health and Environmental Managers (COSHEM). The American Water Works Association (AWWA) and the Association of State Drinking Water Administrators (ASDWA) joined later.

In the United States, authority to regulate products for use in, or in contact with, drinking water rests with individual states.\* Local agencies may choose to impose requirements more stringent than those required by the state. To evaluate the health effects of products and drinking water additives from such products, state, provincial, and local agencies may use various references, including

- 1. An advisory program formerly administered by USEPA, Office of Drinking Water, discontinued on Apr. 7, 1990.
  - 2. Specific policies of the state, provincial, or local agency.
- 3. Two standards developed under the direction of NSF, NSF<sup>†</sup>/ANSI<sup>‡</sup> 60, Drinking Water Treatment Chemicals—Health Effects, and NSF/ANSI 61, Drinking Water System Components—Health Effects.
- 4. Other references, including AWWA standards, *Food Chemicals Codex, Water Chemicals Codex*, § and other standards considered appropriate by the state, provincial, or local agency.

Various certification organizations may be involved in certifying products in accordance with NSF/ANSI 61. Individual states, provinces, or local agencies have authority to accept or accredit certification organizations within their jurisdiction. Accreditation of certification organizations may vary from jurisdiction to jurisdiction.

<sup>\*</sup>Persons outside the US should contact the appropriate authority having jurisdiction.

<sup>†</sup>NSF International, 789 N. Dixboro Rd., Ann Arbor, MI 48105.

<sup>‡</sup>American National Standards Institute, 25 West 43rd Street, Fourth Floor, New York, NY 10036.

<sup>§</sup>Both publications available from National Academy of Sciences, 500 Fifth St., N.W., Washington, DC 20001.

Annex A, "Toxicology Review and Evaluation Procedures," to NSF/ANSI 61 does not stipulate a maximum allowable level (MAL) of a contaminant for substances not regulated by a USEPA final maximum contaminant level (MCL). The MALs of an unspecified list of "unregulated contaminants" are based on toxicity testing guidelines (noncarcinogens) and risk characterization methodology (carcinogens). Use of Annex A procedures may not always be identical, depending on the certifier.

ANSI/AWWA C800 does not address additives requirements. Users of this standard should consult the appropriate state, provincial, or local agency having jurisdiction in order to

- 1. Determine additives requirements, including applicable standards.
- 2. Determine the status of certifications by all parties offering to certify products for contact with, or treatment of, drinking water.
  - 3. Determine current information on product certification.

#### II. Special Issues.

- II.A. *Lead Fittings*. All references to lead fittings have been removed from C800 and the attached appendices. The AWWA Standards Department has available to users of C800 copies of C800-84 information that contains references to lead fittings.
- III. Use of This Standard. It is the responsibility of the user of an AWWA standard to determine that the products described in that standard are suitable for use in the particular application being considered.
- III.A. *Purchaser Options and Alternatives*. The following items should be included in the purchaser's specifications:
- Standard used—that is, ANSI/AWWA C800, Standard for Underground Service Line Valves and Fittings, of latest revision.
- 2. The purchaser should state whether compliance with NSF/ANSI 61 Drinking Water System Components—Health Effects is to be required, in addition to the requirements of the Safe Drinking Water Act.
  - 3. The size and type of fitting or valve.
  - 4. Quantity required.
- 5. Details of other federal, state, provincial, local, and provincial requirements (Sec. 4.1.1).
- 6. Working pressures under which the valve or fitting will be operated after installation—normal or high pressure (Sec. 4.2).

- 7. Minimum inside diameter of waterway through corporation stops (Sec. 4.3.1.1).
- 8. If meter setter spacing is other than shown to accommodate meter lengths listed in Tables 10 or 11 (Sec. 4.3.14).
  - 9. Type of inlet thread (Sec. 4.4).
  - 10. Size and type of outlet thread (Sec. 4.4).
  - 11. If meter flanges other than oval are required (Sec. 4.4.12).
  - 12. Whether records of factory tests are to be provided (Sec. 5.2.1).
- 13. Description of special castings or patterns, if required. Special casting markings, if required, should be stated, including location of these markings (Sec. 6.1).
  - 14. Whether an affidavit of compliance is to be provided (Sec. 6.3).
- III.B. *Modification to Standard*. Any modification to the provisions, definitions, or terminology in this standard must be provided by the purchasers.
- **IV. Major Revisions.** Major revisions made to the standard in this edition include the following:
  - The format has been changed to AWWA standard style.
- 2. Approved wording has been added in Sec. I, III, and V of the Foreword and Sec. 1 and Sec. 4 of the Standard.
  - 3. Addition of meter setters to standard.
- V. Comments. If you have any comments or questions about this standard, please call the AWWA Volunteer and Technical Support Group at (303) 794-7711, FAX (303) 795-7603, or write to the group at 6666 West Quincy Avenue, Denver, CO 80235-3098, or e-mail at standards@awwa.org.



ANSI/A WWA C800-05 (Revision of ANSI/A WWA C800-01)

## AWWA Standard

# **Underground Service Line Valves** and Fittings

## **SECTION 1: GENERAL**

### Sec. 1.1 Scope

This standard covers valves, fittings, service saddles, and meter setters for use in service line from the main through the meter valve or meter setting appurtenance. Valves, fittings, and meter setters described in this standard include ½ in. (12.5 mm) through 2 in. (50.8 mm). Service saddles described have outlet sizes ½ in. (12.5 mm) through 2 in. (50.8 mm) and fit mains of 2 in. (50.8 mm) through 12 in. (304.8 mm). Valves include corporation stops and curb stops. Fittings include various types of couplings and adapters. Service saddles include various types of devices circumferentially attached to the main. Meter setters include various configurations of copper tubing, valves, and fittings for the holding of 5/8-in. (15.875 mm) through 2-in. (50.8 mm) meters.

1.1.1 *Installation*. The performance of products depends on proper installation. The purchaser must follow instructions supplied by or available from the manufacturer. If these instructions are not available, good installation practices shall be followed.