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ANSI/AWWA D102-11 (Revision of ANSI/AWWA D102-06)

AWWA Standard

Coating Steel Water-Storage Tanks





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v

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Contents

All AWWA standards follow the general format indicated subsequently. Some variations from this format may be found in a particular standard.

SEC.

SEC.	PAGE
Forei	vord
Ι	Introduction vii
I.A	Background vii
I.B	History vii
I.C	Acceptance vii
II	Special Issues viii
III	Use of This Standard ix
III.A	Purchaser Options and
	Alternatives ix
III.B	Modification to Standard ix
IV	Major Revisions ix
V	Comments x

Standard

1	General
1.1	Scope 1
1.2	Purpose 1
1.3	Application 1
2	References 1
3	Definitions
4	Requirements
4.1	Materials 4
4.2	Data to Be Provided 4
4.3	Outside Coating Systems 4
4.4	Inside Coating Systems 9
4.5	Coating Materials 13
4.6	Surface Preparation 14
4.7	Application 16
4.8	Safety Precautions 17

PAGE

5	Verification	
5.1	Inspection and Testing	17
5.2	First Anniversary Inspection	17
6	Delivery	
6.1	Marking	19
6.2	Shipping	19
63	Affidavit of Compliance	10

Apt	endixes
- - PP	<i>cnuncs</i>

A Selection and Use of Coating Systems

A.1	General	21
A.2	Outside Coating Systems (OCS)	22
A.3	Inside Coating Systems (ICS)	24
A.4	Underside of Flat-Bottom Tanks	26
A.5	Inside of Nonwater-Containing	
	Elevated Tank Pedestals	26
A.6	Surface Preparation	27
A.7	Coating Application	31
A.8	Tank Lettering and Logos	
	(Signage)	33
A.9	Testing and Inspection	33
A.10	First Anniversary Inspection	35
A.11	Placing in Service	35
A.12	Cathodic Protection System	
	Considerations	35
A.13	Bibliography	36
В	Environmental Concerns	39
С	Default Checklist	41

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Foreword

This foreword is for information only and is not a part of ANSI*/AWWA D102.

I. Introduction.

I.A. *Background.* The purpose of this standard is to provide an outline of methods and coating systems that can be used when coating or recoating steel tanks for water storage. Several months before the final approval of ANSI/AWWA D102-06, the AWWA Standards Committee on Steel Elevated Tanks, Standpipes, and Reservoirs asked the D102 Revision Task Force to start work on this edition. The final Standards Committee letter ballot on this edition closed on Jan. 12, 2011.

I.B. *History.* The first edition of this standard was prepared by a joint committee of AWWA and the New England Water Works Association (NEWWA) and was approved as tentative on May 9, 1952. Revisions were made on June 2, 1953, May 24, 1954, and Aug. 5, 1955. The second edition of this standard was approved as tentative on Jan. 23, 1962, and was approved by the AWWA Board of Directors on Feb. 11, 1964. The third edition was approved on Jan. 28, 1978, and subsequently withdrawn on June 23, 1991. ANSI/AWWA D102 was reissued as the fourth edition and subsequently approved on Feb. 2, 1997. The fifth edition was approved on Jan. 19, 2003, the sixth edition on June 11, 2006, and this seventh edition on June 12, 2011.

I.C. *Acceptance.* In May 1985, the US Environmental Protection Agency (USEPA) entered into a cooperative agreement with a consortium led by NSF International (NSF) to develop voluntary third-party consensus standards and a certification program for direct and indirect drinking water additives. Other members of the original consortium included the American Water Works Association Research Foundation (AwwaRF, now Water Research Foundation[†]) and the Conference of State Health and Environmental Managers (COSHEM). The American Water Works Association and the Association of State Drinking Water Administrators (ASDWA) joined later.

In the United States, authority to regulate products for use in, or in contact with, drinking water rests with individual states.[‡] Local agencies may choose to impose requirements more stringent than those required by the state. To evaluate the health

^{*} American National Standards Institute, 25 West 43rd Street, Fourth Floor, New York, NY 10036. † Water Research Foundation, 6666 W. Quincy Ave., Denver, CO 80235.

⁺ Persons outside the United States should contact the appropriate authority having jurisdiction.

effects of products and drinking water additives from such products, state and local agencies may use various references, including

1. Specific policies of the state or local agency.

2. Two standards developed under the direction of NSF International, NSF*/ ANSI 60, Drinking Water Treatment Chemicals—Health Effects, and NSF/ANSI 61, Drinking Water System Components—Health Effects.

3. Other references, including AWWA standards, *Food Chemicals Codex*, *Water Chemicals Codex*,[†] and other standards considered appropriate by the state or local agency.

Various certification organizations may be involved in certifying products in accordance with NSF/ANSI 61. Individual states or local agencies have authority to accept or accredit certification organizations within their jurisdiction. Accreditation of certification organizations may vary from jurisdiction to jurisdiction.

Annex A, "Toxicology Review and Evaluation Procedures," to NSF/ANSI 61 does not stipulate a maximum allowable level (MAL) of a contaminant for substances not regulated by a USEPA final maximum contaminant level (MCL). The MALs of an unspecified list of "unregulated contaminants" are based on toxicity testing guidelines (noncarcinogens) and risk characterization methodology (carcinogens). Use of Annex A procedures may not always be identical, depending on the certifier.

ANSI/AWWA D102 does not address additives requirements. Users of this standard should consult the appropriate state or local agency having jurisdiction in order to

1. Determine additives requirements, including applicable standards.

2. Determine the status of certifications by all parties offering to certify products for contact with, or treatment of, drinking water.

3. Determine current information on product certification.

II. Special Issues.

Volatile organic compound (VOC) emission and residual regulations continue to become more restrictive and vary greatly from state to state and within states. The user of this AWWA standard should review current state and local regulations, especially in the states of California, New York, and Rhode Island, when selecting products in this standard.

^{*} NSF International, 789 N. Dixboro Road, Ann Arbor, MI 48105.

[†] Both publications available from National Academy of Sciences, 500 Fifth Street, N.W., Washington, DC 20001.

III. Use of This Standard. It is the responsibility of the user of this AWWA standard to determine that the products described in this standard are suitable for use in the particular locale and application being considered.

III.A. *Purchaser Options and Alternatives.* The following items should be provided by the purchaser:

1. Standard used—that is, ANSI/AWWA D102, Coating Steel Water-Storage Tanks, of latest revision.

2. Size, style, height, and location of structure.

3. Details of other federal, state or provincial, and local requirements in addition to or superseding the requirements of this standard.

4. Required coating systems (including finish color) to be used for interior and exterior surfaces (Section 4).

5. Required documentation of paint test or field service data (Sec. 4.3.1, 4.4.1).

6. ANSI/AWWA D102 contains a default checklist of optional requirements that the purchaser may incorporate into the project documents. See appendix C.

III.B. *Modification to Standard*. Any modification to the provisions, definitions, or terminology in this standard must be provided by the purchaser.

IV. Major Revisions. Major revisions made to the standard in this revision include the following:

1. Shop priming narrative has been updated. (See Sec. 4.3.1.1 and 4.4.1.1.)

2. Preconstruction primer narrative has been updated. (See Sec. 4.3.1.2 and 4.4.1.2.)

3. Outside coating system No. 3 (OCS-3) has been changed to represent a three-coat system consisting of zinc-rich primer and intermediate and finish coat of a single-component water-based industrial acrylic or modified acrylic emulsion. (See Sec. 4.3.4.)

4. A new outside coating system No. 7 (OCS-7) has been added. This system represents a three-coat system consisting of a first coat and an intermediate coat of two-component water-based epoxy and a finish coat of a two-component, water-based aliphatic polyurethane coating. (See Sec. 4.3.8.)

5. Inside coating system No. 3 (ICS-3) has been changed to represent a onecoat or two-coat system, consisting of an optional two-component epoxy primer or inorganic or organic zinc-rich primer and a two-component epoxy topcoat. The epoxy topcoat reflects a minimum volume solids content of 96 percent. (See Sec. 4.4.4.)

6. Appendix A commentary on spot repair of coatings versus full removal has been updated. (See Sec. A.6.4.1.)

7. Appendix A commentary on abrasive blast cleaning versus water jetting has been updated. (See Sec. A.6.4.2.)

8. Appendix A commentary on a stripe coat definition has been updated. (See Sec. A.7.2.)

9. Appendix A commentary on tank lettering, logos, and signage has been updated. (See Sec. A.8.)

10. A default checklist has been added as appendix C. This checklist of optional requirements is intended to assist the user in specifying coating systems covered by this standard.

V. Comments. If you have any comments or questions about this standard, please call AWWA Engineering and Technical Services at 303.794.7711, FAX at 303.795.7603, write to the department at 6666 West Quincy Avenue, Denver, CO 80235-3098, or e-mail at standards@awwa.org.

ANSI/AWWA D102-11 (Revision of ANSI/AWWA D102-06)



AWWA Standard

Coating Steel Water-Storage Tanks

SECTION 1: GENERAL

Sec. 1.1 Scope

This standard describes coating systems for coating and recoating the inside and outside surfaces of steel tanks used for potable water storage in water supply service. Coating systems for new bolted steel tanks are not described in this standard (see ANSI/AWWA D103).

Sec. 1.2 Purpose

The purpose of this standard is to provide the minimum requirements for coating steel water-storage tanks, including materials, coating systems, surface preparation, application, and inspection and testing.

Sec. 1.3 Application

This standard can be referenced in purchase documents for coating steel water-storage tanks. The requirements of this standard apply when this document has been referenced and then only to coating steel water-storage tanks.

SECTION 2: REFERENCES

This standard references the following documents. These documents in the edition specified, or the latest edition if not specified, form a part of this standard