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BS EN ISO 683-17:2014



BSI Standards Publication

Heat-treated steels, alloy steels and free-cutting steels

Part 17: Ball and roller bearing steels (ISO
683-17:2014)

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This British Standard is the UK implementation of EN ISO 683-17:2014. It supersedes BS EN ISO 683-17:1999 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee ISE/105, Steels for Heat Treatment, Alloy Steels, Free-Cutting Steels and Stainless Steels.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Compliance with a British Standard cannot confer immunity from legal obligations.

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English Version

Heat-treated steels, alloy steels and free-cutting steels - Part 17: Ball and roller bearing steels (ISO 683-17:2014)

Aciers pour traitement thermique, aciers alliés et aciers
pour décolletage - Partie 17: Aciers pour roulements (ISO
683-17:2014)

Für eine Wärmebehandlung bestimmte Stähle, legierte
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683-17:2014)

This European Standard was approved by CEN on 20 September 2014.

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Foreword

This document (EN ISO 683-17:2014) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee ECISS/TC 105 "Steels for heat treatment, alloy steels, free-cutting steels and stainless steels" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2015, and conflicting national standards shall be withdrawn at the latest by April 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 683-17:1999.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 683-17:2014 has been approved by CEN as EN ISO 683-17:2014 without any modification.

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Contents

Page

Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Classification and designation	2
4.1 Classification.....	2
4.2 Designation.....	2
5 Information to be supplied by the purchaser	2
5.1 Mandatory information.....	2
5.2 Options/Supplementary or special requirements.....	3
6 Manufacturing process	3
6.1 General.....	3
6.2 Deoxidation.....	3
6.3 Heat treatment and surface condition at delivery.....	3
7 Requirements	4
7.1 Chemical composition and hardenability.....	4
7.2 Microstructure.....	4
7.3 Non-metallic inclusions.....	5
7.4 Internal soundness.....	5
7.5 Surface quality.....	5
7.6 Shape, dimensions and tolerances.....	5
8 Inspection	6
8.1 Testing procedures and types of inspection documents.....	6
8.2 Frequency of testing.....	6
8.3 Specific inspection and testing.....	6
9 Test methods	6
9.1 Chemical analysis.....	6
9.2 Hardness and hardenability tests.....	7
10 Marking	7
Annex A (normative) Supplementary or special requirements	19
Annex B (informative) Designations of the steels given in Tables 3, 5 and 6 and of comparable grades covered in various designation systems	22
Annex C (informative) Dimensional standards applicable to products complying with this part of ISO 683	24
Bibliography	25

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. www.iso.org/directives

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Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 17, *Steel*, Subcommittee SC 4, *Heat treatable and alloy steels*.

This third edition cancels and replaces the second edition (ISO 683-17:1999), which has been technically revised.

ISO 683 consists of the following parts, under the general title *Heat treatable, alloy steels and free-cutting steels*:

- *Part 1: Non-alloy steels for quenching and tempering*
- *Part 2: Alloy steels for quenching and tempering*
- *Part 3: Case-hardening steels*
- *Part 4: Free-cutting steels*
- *Part 5: Nitriding steels*
- *Part 14: Hot-rolled steels for quenched and tempered springs*
- *Part 15: Valve steels for internal combustion engines*
- *Part 17: Ball and roller bearing steels*
- *Part 18: Bright steel products*

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Heat-treated steels, alloy steels and free-cutting steels —

Part 17: Ball and roller bearing steels

1 Scope

1.1 This part of ISO 683 specifies the technical delivery requirements for five groups of wrought ball and roller bearing steels as listed in [Table 3](#), namely

- through-hardening bearing steels (steels with about 1 % C and 1 % to 2 % Cr),
- case-hardening bearing steels,
- induction-hardening bearing steels (unalloyed and alloyed),
- stainless bearing steels, and
- high-temperature bearing steels.

1.2 This part of ISO 683 applies to the products and heat-treatment conditions given in [Table 1](#) and the surface conditions given in [Table 2](#).

1.3 In addition to this part of ISO 683, the general technical delivery requirements of ISO 404 are applicable.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 377, *Steel and steel products — Location and preparation of samples and test pieces for mechanical testing*

ISO 404, *Steel and steel products — General technical delivery requirements*

ISO 642, *Steel — Hardenability test by end quenching (Jominy test)*

ISO 643, *Steels — Micrographic determination of the apparent grain size*

ISO 3763, *Wrought steels — Macroscopic methods for assessing the content of non-metallic inclusions*

ISO 3887, *Steels — Determination of depth of decarburization*

ISO 4948-1, *Steels — Classification — Part 1: Classification of steels into unalloyed and alloy steels based on chemical composition*

ISO 4948-2, *Steels — Classification — Part 2: Classification of unalloyed and alloy steels according to main quality classes and main property or application characteristics*

ISO/TS 4949, *Steel names based on letter symbols*

ISO 4967, *Steel — Determination of content of non-metallic inclusions — Micrographic method using standard diagrams*