BS EN 89:2015



# **BSI Standards Publication**

# Gas-fired storage water heaters for the production of domestic hot water



BS EN 89:2015 BRITISH STANDARD

This is a preview of "BS EN 89:2015". Click here to purchase the full version from the ANSI store.

This British Standard is the UK implementation of EN 89:2015. It supersedes BS EN 89:2000 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee GSE/29, Gas-fired central heating boilers (domestic and non-domestic) and domestic gas-fired water heaters.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2015. Published by BSI Standards Limited 2015

ISBN 978 0 580 77035 7

ICS 91.140.65

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 May 2015.

Amendments/corrigenda issued since publication

Date Text affected

## **EUROPÄISCHE NORM**

May 2015

ICS 91.140.65 Supersedes EN 89:1999

### **English Version**

# Gas-fired storage water heaters for the production of domestic hot water

Appareils de production d'eau chaude par accumulation pour usages sanitaires utilisant les combustibles gazeux

Gasbeheizte Vorrats-Wasserheizer für den sanitären Gebrauch

This European Standard was approved by CEN on 29 November 2014.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Cont	Contents		
Forew	Foreword7		
1	Scope	8	
2	Normative references	8	
3	Terms and definitions	10	
4	Classification of storage water heaters	23	
4.1	General		
4.2	Classification of gases		
4.3	Appliance categories		
4.4	Mode of supply of the combustion air and evacuation of the combustion products		
	(appliance types)	23	
5	Construction requirement	23	
5.1	Introduction		
5.2	General		
5.2.1	Conversion to different gases		
5.2.2	Materials		
5.2.3	Design - Assembly - Strength		
5.2.4	Accessibility - Ease of maintenance - Fitting and removal	27	
5.2.5	Gas and water pipe connections	27	
5.2.6	Means of achieving soundness		
5.2.7	Supply of combustion air and evacuation of the combustion products		
5.2.8	Checking the state of operation		
5.2.9	Drainage		
5.2.10			
5.2.11	Operational safety in the event of failure or restoration of the auxiliary energy		
5.2.12	Mechanical resistance and stability of ducts, terminal and fitting pieces		
5.3	Adjusting, control and safety devices		
5.3.1	General		
5.3.2	User controls		
5.3.3	Preset gas rate adjusters		
5.3.4 5.3.5	Gas pressure regulator		
5.3.6	Pressure test points		
5.3.7	Ignition devicesFlame supervision device		
5.3.8	Combustion products discharge safety device		
5.3.9	Protection against accidental overheating		
5.3.10	Control thermostat		
5.3.11	Automatic shut-off valves		
5.3.12	Combustion products temperature limiter		
5.3.13	Combined temperature and pressure relief valve		
5.3.14	Flue damper		
5.4	Main burner		
5.5	Supplementary requirements for condensing water heaters		
5.5.1	Materials in contact with condensate		
5.5.2	Discharge of condensate		
5.5.3	Control of the combustion products temperature	43	
5.5.4	Chemical composition of the condensate	43	
6	Operational requirements	43	
_		·····	

6.1	Carrying out the tests	<del>1</del> 3
6.1.1	General	
6.1.2	Characteristics of the test gases	
6.1.3	Requirements for preparation of the test gases	
6.1.4	Choice of test gases	
6.1.5	Test pressures	
6.1.6	General test conditions	
6.2	Soundness	
6.2.1	Soundness of the gas circuit	
6.2.2	Soundness of the combustion circuit and evacuation of the combustion products	
6.2.3	Hydraulic test and soundness of the water circuit	
6.3	Heat inputs	
6.3.1	General	
6.3.2	Nominal heat input	
6.4	Temperature of the control knobs	
6.4.1	Requirements	
6.4.2	Test	
6.4.3	Supplementary requirements for type B <sub>14</sub> , B <sub>2</sub> and B <sub>3</sub> water heaters	
6.4.3	Temperature of the adjusting, control and safety devices	
6.5.1	Requirement	
6.5.2	Test	
6.6	Limit temperature of the walls and the test panels	
6.6.1	Side walls, front and top	
6.6.2	Test panels	
6.7	Ignition - Cross-lighting - Flame stability	
6.7.1	Normal conditions	
6.7.2	Special conditions	
6.7.3	Reduction of supply to ignition burner	33
6.7.4	Additional requirements relating to operation of the permanent ignition burner when the	
	fan is stopped	
6.8	Temperature of combustion products in condensing appliances	
6.8.1	Requirements	
6.8.2	Tests	
6.9	Adjusting, control and safety devices	
6.9.1	General	
6.9.2	Ignition devices	<u>34</u>
6.9.3	Opening and safety times	
6.9.4	Endurance of thermostats and temperature limiters	39
6.9.5	Operation of water temperature safety devices	
6.9.6	Combustion products evacuation safety device for type B <sub>11BS</sub> appliances	71
6.9.7	Pressure regulator	73
6.9.8	<b>-</b>	
6.10	Flue dampers	
0.10	Repeated draw-off	74
6.10.1		74 74
	Repeated draw-off	74 74 74
6.10.1	Repeated draw-off Requirements Tests	74 74 74 74
6.10.1 6.10.2	Repeated draw-off Requirements Tests Nominal capacity	74 74 74 74 75
6.10.1 6.10.2 6.11	Repeated draw-off Requirements Tests Nominal capacity Requirements	74 74 74 75 75
6.10.1 6.10.2 6.11 6.11.1	Repeated draw-off Requirements Tests Nominal capacity Requirements Tests	74 74 74 75 75
6.10.1 6.10.2 6.11 6.11.1 6.11.2	Repeated draw-off Requirements Tests Nominal capacity Requirements Tests Combustion	74 74 74 75 75 75
6.10.1 6.10.2 6.11 6.11.1 6.11.2 6.12 6.12.1	Repeated draw-off Requirements Tests Nominal capacity Requirements Combustion Requirements	74 74 74 75 75 75
6.10.1 6.10.2 6.11 6.11.1 6.11.2 6.12 6.12.1 6.12.2	Repeated draw-off Requirements Tests Nominal capacity Requirements Combustion Requirements Tests Tests	74 74 74 75 75 75 75
6.10.1 6.10.2 6.11 6.11.1 6.11.2 6.12 6.12.1 6.12.2 6.13	Repeated draw-off Requirements Tests Nominal capacity Requirements Tests Combustion Requirements Tests Non-condensation in the flue (type B appliances)	74 74 74 75 75 75 75 75
6.10.1 6.10.2 6.11 6.11.1 6.11.2 6.12 6.12.1 6.12.2 6.13 6.13.1	Repeated draw-off Requirements Tests Nominal capacity Requirements Tests Combustion Requirements Tests Non-condensation in the flue (type B appliances) Requirements	74 74 74 75 75 75 75 79 79
6.10.1 6.10.2 6.11 6.11.1 6.11.2 6.12 6.12.1 6.12.2 6.13 6.13.1 6.13.2	Repeated draw-off Requirements Tests Nominal capacity Requirements Tests Combustion Requirements Tests Non-condensation in the flue (type B appliances) Requirements Tests Tests	74 74 74 75 75 75 75 79 79
6.10.1 6.10.2 6.11 6.11.1 6.11.2 6.12 6.12.1 6.12.2 6.13 6.13.1 6.13.2 6.14	Repeated draw-off Requirements Tests Nominal capacity Requirements  Tests  Combustion Requirements  Tests  Non-condensation in the flue (type B appliances) Requirements  Tests  Supplementary tests for condensing water heaters	74 74 74 75 75 75 75 79 79
6.10.1 6.10.2 6.11 6.11.1 6.11.2 6.12 6.12.1 6.12.2 6.13 6.13.1 6.13.2 6.14 6.14.1	Repeated draw-off Requirements Tests Nominal capacity Requirements Tests Combustion Requirements Tests Non-condensation in the flue (type B appliances) Requirements Tests Tests	74 74 74 75 75 75 75 79 79 80

6.15	Prepurging	
6.15.1	Requirements	
6.15.2	Test	82
6.16	Air monitoring device	82
6.16.1	Type B <sub>12</sub> and B <sub>13</sub>	82
6.16.2	Type C and other type B	83
6.16.3	Gas/air ratio controls	
6.17	Functioning of the fan of a type C₄ water heater	85
6.17.1	Requirements	
6.17.2	Tests	
6.18	Nitrogen oxides	
6.18.1	General	
6.18.2	Weighting	
6.19	Electrical power measurements	
6.19.1	Nominal conditions	
6.19.2	Standby	
0.19.2	•	
7	Rational use of energy	88
7.1	Efficiency	
7.1.1	Requirements	88
7.1.2	Tests	
7.2	Maintenance consumption	
7.2.1	Requirements	
7.2.2	Tests	
8	Fitness for purpose	
8.1	Heating-up time	
8.1.1	Requirements	91
8.1.2	Tests	91
8.2	Mixing factor of the water temperature in the appliance	91
8.2.1	Requirements	91
8.2.2	Tests	92
8.3	Draw-off limits causing operation of the burner	92
8.3.1	Requirements	92
8.3.2	Tests	
8.4	Continuous draw-off	
8.4.1	Requirements	_
8.4.2	Tests	
8.5	Requirements for the specific rate	
8.6	Designation and measurement of reference temperatures of flue systems	
8.6.1	Nominal working combustion products temperature	
8.6.2	Overheat combustion products temperature	
8.6.3	Mechanical resistance and stability of ducts, terminal and fitting pieces	
8.7	Requirements for plastic in the combustion product evacuation ducts, terminals and	93
0.7	fitting pieces for appliances	0.5
8.7.1	Thermal resistance	
_		
8.7.2	Materials	95
8.8	Requirements for elastomeric seals and elastomeric sealants in the combustion product	404
	evacuation ducts, terminals and fitting pieces	
8.8.1	Characterization	
8.8.2	Long-term resistance to thermal load	
8.8.3	Long-term resistance to condensate exposure	
8.8.4	Cyclic condensate resistance test	
8.8.5	Relaxation behaviour	
8.8.6	Compression set	
8.8.7	Low temperature resistance	
8.8.8	Joints in elastomeric seals	105

9	Marking and instructions	
9.1	Appliance marking	
9.1.1	Data plate	
9.1.2	Supplementary markings	
9.1.3	Packaging	
9.1.4 9.1.5	Warnings on the appliance and packaging	
9.1.5 9.1.6	Other information Additional marking for appliances with flue dampers	
9.1.6	Instructions	
9.2.1	Installation instructions	
9.2.2	Instructions for use	
9.2.3	Conversion instructions	
9.3	Presentation	
10	Ecodesign Data	
10.1 10.2	Water heating energy efficiency (η <sub>wh</sub> )	
10.2	Additional product information	
10.3	Storage volume	
10.5	Mixed water at 40 °C ( <i>V40</i> )	
	· ·	
11	Energy Labelling Data	
11.1	General	_
11.2 11.2.1	Printed label	
	General Annual Electricity Consumption (AEC)	
	Annual Fuel Consumption (AFC)	
11.2.4	Sound power level (L <sub>WA</sub> )	
11.3	Product fiche	
11.4	Technical documentation	
12	Figures referenced in this standard	
Annex	A (informative) National situations	126
Annex	B (normative) Test apparatus for type C <sub>11</sub> appliances (see 6.7.2.2.1)	.130
Annex	C (normative) Test apparatus for type C <sub>21</sub> appliances (see 6.7.2.2.2.3)	135
Annex	D (informative) Examples of composition of the gas circuit	136
Annex	E (normative) Soundness test - Volumetric method	138
Annex	F (informative) Guidelines for extension to other categories	139
Annex	G (informative) A-deviations	140
Annex	H (informative) NO <sub>x</sub> conversion calculation	141
Annex	I (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> water heaters	.142
Annex	J (normative) Lists of materials currently used	147
Annex	K (normative) Test methods to determine the effects of to long-term thermal load, long-term condensate exposure, condensing/ non- condensing cycling and resistance to UV radiation	.149
Annex	L (normative) Parts in copper or copper alloys	150
Annex	M (informative) Compilation of the test conditions for the various gas families	.151
Annex	N (informative) Alternative Method for the determination of the nominal heat input or the maximum and minimum heat input (according to 6.3.1) for appliances using a pneumatic gas/air ratio control system	.153

### BS EN 89:2015 EN 89:2015 (E)

Annex ZA (Informative) Clauses of this European Standard addressing essential requirements or other provisions of UE Directives	154
Annex ZB (informative) Relationship between this European Standard and the requirements of Commission Regulation (EU) No 814/2013	
Annex ZC (informative) Relationship between this European Standard and the requirements of Commission Delegated Regulation (EU) No 812/2013	
Bibliography	

BS EN 89:2015 **EN 89:2015 (E)** 

This is a preview of "BS EN 89:2015". Click here to purchase the full version from the ANSI store.

### **Foreword**

This document (EN 89:2015) has been prepared by Technical Committee CEN/TC 48 "Domestic gas-fired water heaters", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2015 and conflicting national standards shall be withdrawn at the latest by November 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 89:1999.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, Annex ZB or Annex ZC, which are integral parts of this document.

The present standard deals with:

- safety;
- rational use of energy;
- fitness for purpose.

It gives specific requirements relative to:

- appliances with burners with a fan;
- combustion products discharge orifice closure devices;
- type C water heaters with a fan incorporated in the combustion air supply circuit or in the combustion products evacuation circuit;
- condensing water heaters;
- measurement of NO<sub>x</sub> emissions of water heaters;
- the metallic, plastic and other non-metallic materials that are used in water heaters and which come into contact with water intended for human consumption. It is intended to ensure that products of this kind complying with these requirements meet current technological development and requirements with regard to the service life of the water heaters and their physiological suitability;
- the growth of microorganism on materials in contact with drinking water.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

### 1 Scope

This European Standard defines the specifications and test methods for the construction, safety, rational use of energy and fitness for purpose, environment and classification and marking of gas-fired storage water heaters for domestic hot water uses, hereafter called "appliance".

This European Standard applies to appliances:

- of selected types B<sub>1</sub>, B<sub>2</sub>, B<sub>3</sub>, B<sub>5</sub>, C<sub>1</sub>, C<sub>2</sub>, C<sub>3</sub>, C<sub>4</sub>, C<sub>5</sub>, C<sub>6</sub>, C<sub>7</sub>, C<sub>8</sub>, C<sub>9</sub> according to CEN/TR 1749;
- fitted with atmospheric burners;
- using one or more combustible gases corresponding to the three gas families and the pressures indicated in EN 437;
- of nominal heat input not exceeding 150 kW (net calorific value);
- fitted with electrically operated mechanical flue dampers that are positioned downstream of the heat exchanger.

### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 88-1:2011, Pressure regulators and associated safety devices for gas appliances — Part 1: Pressure regulators for inlet pressures up to and including 50 kPa

EN 125, Flame supervision devices for gas burning appliances — Thermoelectric flame supervision devices

EN 126, Multifunctional controls for gas burning appliances

EN 161, Automatic shut-off valves for gas burners and gas appliances

EN 298:2012, Automatic burner control systems for burners and appliances burning gaseous or liquid fuels

EN 437, Test gases — Test pressures — Appliance categories

EN 513, Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors — Determination of the resistance to artificial weathering

EN 549, Rubber materials for seals and diaphragms for gas appliances and gas equipment

EN 573-1, Aluminium and aluminium alloys — Chemical composition and form of wrought products — Part 1: Numerical designation system

EN 1057, Copper and copper alloys — Seamless, round copper tubes for water and gas in sanitary and heating applications

CR 1404, Determination of emissions from appliances burning gaseous fuels during type-testing

EN 1490, Building valves — Combined temperature and pressure relief valves — Tests and requirements