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**BS EN 13108-1:2016**



**BSI Standards Publication**

# **Bituminous mixtures — Material specifications**

Part 1: Asphalt Concrete

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This British Standard is the UK implementation of EN 13108-1:2016. It supersedes BS EN 13108-1:2006 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee B/510/1, Asphalt products.

A list of organizations represented on this committee can be obtained on request to its secretary.

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English Version

## Bituminous mixtures - Material specifications - Part 1: Asphalt Concrete

Mélanges bitumineux - Spécifications pour le matériau  
- Partie 1: Enrobés bitumineux

Asphaltemischgut - Mischgutanforderungen - Teil 1:  
Asphaltbeton

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CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

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<b>Contents</b>		Page
European foreword.....		4
Introduction .....		6
1	Scope.....	7
2	Normative references.....	7
3	Terms, definitions, symbols and abbreviations.....	8
3.1	Terms and definitions .....	8
3.2	Symbols and abbreviations .....	11
4	Requirements for constituent materials.....	11
4.1	General.....	11
4.2	Binder.....	11
4.2.1	General.....	11
4.2.2	Selection of binder.....	11
4.3	Aggregates .....	13
4.3.1	Coarse aggregate .....	13
4.3.2	Fine aggregate .....	13
4.3.3	All-in aggregates.....	13
4.3.4	Added filler.....	13
4.4	Reclaimed asphalt.....	13
4.5	Additives.....	13
5	Requirements for the mixture.....	14
5.1	General.....	14
5.2	Composition, grading, binder content.....	14
5.2.1	Composition .....	14
5.2.2	Grading.....	14
5.2.3	Minimum binder content .....	16
5.3	Properties .....	17
5.3.1	Specimens .....	17
5.3.2	Void content requirements .....	17
5.3.3	Water sensitivity .....	21
5.3.4	Resistance to abrasion by studded tyres.....	22
5.3.5	Resistance to permanent deformation.....	23
5.3.6	Stiffness.....	27
5.3.7	Resistance to fatigue .....	29
5.3.8	Saturation Ageing Tensile Stiffness conditioning test (Mixture SATS Durability Index) .....	30
5.3.9	Low temperature properties .....	30
5.3.10	Fracture toughness.....	31
5.3.11	Friction after polishing .....	32
5.3.12	Coating and homogeneity.....	33
5.3.13	Reaction to fire.....	33
5.3.14	Marshall values for application on airfields.....	33
5.3.15	Resistance to fuel for application on airfields .....	35
5.3.16	Resistance to de-icing fluid for application on airfields .....	36
5.4	Temperature of the mixture .....	37
5.5	Regulated dangerous substances.....	37

This is a preview of "BS EN 13108-1:2016". [Click here to purchase the full version from the ANSI store.](#)

5.6	Conflicting requirements.....	37
6	Assessment and verification of constancy of performance — AVCP.....	38
7	Identification.....	38
<b>Annex A (normative) Calculations of the penetration or the softening point of the binder of a mixture when reclaimed asphalt is used.....</b>		
A.1	General .....	40
A.2	Calculation of the penetration of the binder of a mixture .....	40
A.3	Calculation of the softening point of the binder of a mixture.....	40
<b>Annex ZA (informative) Relationship of this European Standard with Regulation (EU) No. 305/2011 .....</b>		
		42

This is a preview of "BS EN 13108-1:2016". [Click here to purchase the full version from the ANSI store.](#)

## European foreword

This document (EN 13108-1:2016) has been prepared by Technical Committee CEN/TC 227 "Road materials", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2016, and conflicting national standards shall be withdrawn at the latest by March 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13108-1:2006.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of Regulation (EU) No 305/2011 for construction products (CPR).

For relationship with Regulation (EU) No 305/2011 see informative Annex ZA which is an integral part of this document.

Compared with EN 13108-1:2006, the following changes have been made:

- a) general, empirical and fundamental approaches have been merged into one list with different properties;
- b) new properties introduced (saturation tensile stiffness conditioning test, low temperature properties, fracture toughness, friction after polishing);
- c) additional optional sieves for the characterization of the grading;
- d) for several properties additional categories are introduced;
- e) possibility to define specific conditions in documents related to the application of the product;
- f) CPR reference and new Annex ZA according CPR rules.

This European Standard is one of a series of standards as listed below:

- EN 13108-1, *Bituminous mixtures — Material specifications — Part 1: Asphalt Concrete*
- EN 13108-2, *Bituminous mixtures — Material specifications — Part 2: Asphalt Concrete for Very Thin Layers (BBTM)*
- EN 13108-3, *Bituminous mixtures — Material specifications — Part 3: Soft Asphalt*
- EN 13108-4, *Bituminous mixtures — Material specifications — Part 4: Hot Rolled Asphalt*
- EN 13108-5, *Bituminous mixtures — Material specifications — Part 5: Stone Mastic Asphalt*
- EN 13108-6, *Bituminous mixtures — Material specifications — Part 6: Mastic Asphalt*

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- EN 13108-7, *Bituminous mixtures — Material specifications — Part 7: Porous Asphalt*
- EN 13108-8, *Bituminous mixtures — Material specifications — Part 8: Reclaimed Asphalt*
- EN 13108-9, *Bituminous mixtures — Material specifications — Part 9: Asphalt for Ultra-Thin Layers (AUTL)*
- EN 13108-20, *Bituminous mixtures — Material specifications — Part 20: Type Testing*
- EN 13108-21, *Bituminous mixtures — Material specifications — Part 21: Factory Production Control*

Annex A (normative) details the calculation of the penetration or the softening point in mixtures containing reclaimed asphalt from the penetrations or softening points of the added binder and the recovered binder from the reclaimed asphalt.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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## **Introduction**

The aim of this European Standard is to enable specification of Asphalt Concrete mixtures on a performance basis. In general, however, there are currently more empirical tests available to describe the mixtures. Depending on the experience with the combination of requirements in this European standard more or less degrees of freedom for the producer may be given.

This European Standard covers a large variety of materials for different applications, traffic and climate conditions. EN 13108-1 gives properties and listings of possible categories. It has to accommodate the road industry for all of Europe. For this reason the menu approach for properties has been chosen. The Tables represent categories that are required all over Europe. For this reason numerical values in Tables do not always obey statistical rules. Based on conditions of use specific properties and categories may be defined in documents related to the application of the product. The categories defined in those documents need to take into account the reproducibility of the test when this is given in the appropriate test method.

Care should be taken to only select those tests which are relevant to the application of the asphalt and the use of the pavement and to avoid a combination of potentially conflicting requirements.



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## 1 Scope

This European Standard specifies requirements for mixtures of the mix group Asphalt Concrete for use on roads, airfields and other trafficked areas. Asphalt Concrete is used for surface courses, binder courses, regulating courses, and bases.

The mixtures of the mix group Asphalt Concrete are produced on the basis of hot bitumen. Mixtures utilizing bitumen emulsion and bituminous materials based on *in situ* recycling are not covered by this standard.

This European Standard includes requirements for the selection of the constituent materials. It is designed to be read in conjunction with EN 13108-20 and EN 13108-21.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1097-6, *Tests for mechanical and physical properties of aggregates — Part 6: Determination of particle density and water absorption*

EN 1426, *Bitumen and bituminous binders — Determination of needle penetration*

EN 1427, *Bitumen and bituminous binders — Determination of the softening point — Ring and Ball method*

EN 12591, *Bitumen and bituminous binders — Specifications for paving grade bitumens*

EN 12697-3, *Bituminous mixtures — Test methods for hot mix asphalt — Part 3: Bitumen recovery: Rotary evaporator*

EN 12697-8, *Bituminous mixtures — Test methods for hot mix asphalt — Part 8: Determination of void characteristics of bituminous specimens*

EN 12697-12, *Bituminous mixtures — Test methods for hot mix asphalt — Part 12: Determination of the water sensitivity of bituminous specimens*

EN 12697-13, *Bituminous mixtures — Test methods for hot mix asphalt — Part 13: Temperature measurement*

EN 12697-16, *Bituminous mixtures — Test methods for hot mix asphalt — Part 16: Abrasion by studded tyres*

EN 12697-22, *Bituminous mixtures — Test methods for hot mix asphalt — Part 22: Wheel tracking*

EN 12697-24, *Bituminous mixtures — Test methods for hot mix asphalt — Part 24: Resistance to fatigue*

EN 12697-25, *Bituminous mixtures — Test methods for hot mix asphalt — Part 25: Cyclic compression test*

EN 12697-26, *Bituminous mixtures — Test methods for hot mix asphalt — Part 26: Stiffness*

EN 12697-31, *Bituminous mixtures — Test methods for hot mix asphalt — Part 31: Specimen preparation by gyratory compactor*