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BSI Standards Publication

Arc welding equipment

Part 1: Welding power sources (IEC 60974-1:2017)

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National foreword

This British Standard is the UK implementation of EN IEC 60974-1:2018. It is identical to IEC 60974-1:2017. It supersedes BS EN 60974-1:2012, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee WEE/6, Electric arc welding equipment.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Date	Text affected
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English Version

Arc welding equipment - Part 1: Welding power sources (IEC 60974-1:2017)

Matériel de soudage à l'arc - Partie 1: Sources de courant
de soudage
(IEC 60974-1:2017)

Lichtbogenschweißrichtungen - Teil 1:
Schweißstromquellen
(IEC 60974-1:2017)

This European Standard was approved by CENELEC on 2018-07-15. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

The text of document 26/610/FDIS, future edition 5 of IEC 60974-1, prepared by IEC/TC 26 "Electric welding" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60974-1:2018.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2019-03-28
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2021-09-28

This document supersedes EN 60974-1:2012.

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Endorsement notice

The text of the International Standard IEC 60974-1:2017 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60038:2009	NOTE	Harmonized as EN 60038:2011 (modified)
IEC 60085	NOTE	Harmonized as EN 60085
IEC 60204-1	NOTE	Harmonized as EN 60204-1
IEC 60309-1	NOTE	Harmonized as EN 60309-1
IEC 60335-2-29	NOTE	Harmonized as EN 60335-2-29
IEC 60384-14	NOTE	Harmonized as EN 60384-14
IEC 60950-1	NOTE	Harmonized as EN 60950-1
IEC 60974-3	NOTE	Harmonized as EN 60974-3
IEC 60974-4	NOTE	Harmonized as EN 60974-4
IEC 60974-6	NOTE	Harmonized as EN 60974-6
IEC 60974-9	NOTE	Harmonized as EN IEC 60974-9
IEC 60974-10	NOTE	Harmonized as EN 60974-10
IEC 60974-12	NOTE	Harmonized as EN 60974-12
IEC 61032:1997	NOTE	Harmonized as EN 61032:1998 (not modified)
IEC 61558-1	NOTE	Harmonized as EN 61558-1
IEC 62281	NOTE	Harmonized as EN 62281
ISO 13732-1	NOTE	Harmonized as EN ISO 13732-1

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(normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-151	-	International Electrotechnical Vocabulary - Part 151: Electrical and magnetic devices	-	-
IEC 60050-851	-	International Electrotechnical Vocabulary - Part 851: Electric welding	-	-
IEC 60245-6	-	Rubber insulated cables - Rated voltages up to and including 450/750 V -- Part 6: Arc welding electrode cables	-	-
IEC 60417	-	Graphical symbols for use on equipment. Index, survey and compilation of the single sheets.	HD 243 S12	-
IEC 60445	-	Basic and safety principles for man-machine interface, marking and identification – Identification of equipment terminals, conductor terminations and conductors	-	-
IEC 60529	-	Degrees of protection provided by enclosures (IP Code)	-	-
IEC 60664-1	2007	Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests	EN 60664-1	2007
IEC 60664-3	-	Insulation coordination for equipment within low-voltage systems - Part 3: Use of coating, potting or moulding for protection against pollution	EN 60664-3	-
IEC 60695-11-10	-	Fire hazard testing -- Part 11-10: Test flames - 50 W horizontal and vertical flame test methods	EN 60695-11-10	-
IEC 60974-7	-	Arc welding equipment -- Part 7: Torches	EN 60974-7	-

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		Common aspects for installation and equipment		
IEC 61558-2-4	-	Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V - Part 2-4: Particular requirements and tests for isolating transformers and power supply units incorporating isolating transformers	EN 61558-2-4	-
IEC 61558-2-6	-	Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V -- Part 2-6: Particular requirements and tests for safety isolating transformers and power supply units incorporating safety isolating transformers	EN 61558-2-6	-
IEC 62133-1	-	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications - Part 1: Nickel systems	EN 62133-1	-
IEC 62133-2	-	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary lithium cells, and for batteries made from them, for use in portable applications - Part 2: Lithium systems	EN 62133-2	-
ISO 7010	2011	Graphical symbols - Safety colours and safety signs - Registered safety signs	EN ISO 7010	2012

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

ARC WELDING EQUIPMENT –

Part 1: Welding power sources

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60974-1 has been prepared by IEC technical committee 26: Electric welding.

This fifth edition cancels and replaces the fourth edition published in 2012 and constitutes a technical revision.

The significant changes with respect to the previous edition are the following:

- improvement of Figure 1 (6.1.1);
- modification of Table 3 (6.1.4);
- description of energy efficiency measurements in Annex M;
- inclusion of battery supplied welding power sources in the scope. Requirements therefore are described in Annex O.

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The text of this standard is based on the following documents:

FDIS	Report on voting
26/610/FDIS	26/613/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

In this standard, the following print types are used:

- conformity statements: in *italic* type.
- terms defined in Clause 3: in **bold** type.

A list of all parts of the IEC 60974 series can be found, under the general title *Arc welding equipment*, on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

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ARC WELDING EQUIPMENT –

Part 1: Welding power sources

1 Scope

This part of IEC 60974 is applicable to power sources for arc welding and allied processes designed for **industrial and professional use**, and supplied by a voltage not exceeding 1 000 V, battery supplied or driven by mechanical means.

This document specifies safety and performance requirements of welding power sources and **plasma cutting systems**.

This document is not applicable to limited duty arc welding and cutting power sources which are designed mainly for use by laymen and designed in accordance with IEC 60974-6.

This document includes requirements for battery-powered welding power sources and battery packs, which are given in Annex O.

This document is not applicable to testing of power sources during periodic maintenance or after repair.

NOTE 1 Typical allied processes are electric arc cutting and arc spraying.

NOTE 2 AC systems having a nominal voltage between 100 V and 1 000 V are given in Table 1 of IEC 60038:2009.

NOTE 3 This document does not include electromagnetic compatibility (EMC) requirements.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-151, *International Electrotechnical Vocabulary – Part 151: Electrical and magnetic devices* (available at: <http://www.electropedia.org>)

IEC 60050-851, *International Electrotechnical Vocabulary – Part 851: Electric welding* (available at: <http://www.electropedia.org>)

IEC 60245-6, *Rubber insulated cables – Rated voltages up to and including 450/750 V – Part 6: Arc welding electrode cables*

IEC 60417, *Graphical symbols for use on equipment* (available at: <http://www.graphical-symbols.info/equipment>)

IEC 60445, *Basic and safety principles for man-machine interface, marking and identification – Identification of equipment terminals, conductor terminations and conductors*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

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