**BS EN ISO 14556:2015** 



# **BSI Standards Publication**

# Metallic materials — Charpy Vnotch pendulum impact test — Instrumented test method



This British Standard is the UK implementation of EN ISO 14556:2015. It supersedes BS EN ISO 14556:2000 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee ISE/101/4, Toughness testing.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2015. Published by BSI Standards Limited 2015

ISBN 978 0 580 84279 5

ICS 77.040.10

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 October 2015.

Amendments/corrigenda issued since publication

Date Text affected

# **EUROPÄISCHE NORM**

October 2015

ICS 77.040.10

Supersedes EN ISO 14556:2000

# **English Version**

# Metallic materials - Charpy V-notch pendulum impact test - Instrumented test method (ISO 14556:2015)

Matériaux métalliques - Essai de flexion par choc sur éprouvette Charpy à entaille en V - Méthode d'essai instrumenté (ISO 14556:2015) Metallische Werkstoffe - Kerbschlagbiegeversuch nach Charpy (V-Kerb) - Instrumentiertes Prüfverfahren (ISO 14556:2015)

This European Standard was approved by CEN on 3 July 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

# **European foreword**

This document (EN ISO 14556:2015) has been prepared by Technical Committee ISO/TC 164 "Mechanical testing of metals" in collaboration with Technical Committee ECISS/TC 101 "Test methods for steel (other than chemical analysis)" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2016, and conflicting national standards shall be withdrawn at the latest by April 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 14556:2000.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

#### **Endorsement notice**

The text of ISO 14556:2015 has been approved by CEN as EN ISO 14556:2015 without any modification.

Cor	ntents	Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions 3.1 Characteristic values of force 3.2 Characteristic values of displacement 3.3 Characteristic values of impact energy	1
4	Symbols and abbreviated terms	2
5	Principle	3
6	Apparatus	4
7	Test piece	6
8	Test procedure	
9	Expression of results  9.1 General  9.2 Evaluation of the force-displacement curve  9.3 Determination of the characteristic values of force  9.4 Determination of the characteristic values of displacement  9.5 Determination of the characteristic values of impact energy	6 7 7
10	Test report	9
Anno	ex A (informative) Designs of instrumented strikers	11
	ex B (informative) Example of support block for the calibration of a 2 mm striker	
	ex C (informative) Formulae for the estimation of the proportion of ductile fracture sur	
	ex D (normative) Instrumented Charpy V-notch pendulum impact testing of miniature test pieces	
Ribli	iogranhy	20

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see <a href="www.iso.org/directives">www.iso.org/directives</a>).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see <a href="www.iso.org/patents">www.iso.org/patents</a>).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 164, *Mechanical testing of metals*, Subcommittee SC 4, *Toughness testing*.

This second edition cancels and replaces the first edition (ISO 14556:2000), which has been technically revised.

# Metallic materials — Charpy V-notch pendulum impact test — Instrumented test method

# 1 Scope

This International Standard specifies a method of instrumented Charpy V-notch pendulum impact testing on metallic materials and the requirements concerning the measurement and recording equipment.

With respect to the Charpy pendulum impact test described in ISO 148-1, this test provides further information on the fracture behaviour of the product under impact testing conditions.

General information about instrumented impact testing can be found in Reference [1] to Reference [5].

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 148-1, Metallic materials — Charpy pendulum impact test — Part 1: Test method.

ISO 148-2, Metallic materials — Charpy pendulum impact test — Part 2: Verification of testing machines.

#### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

## 3.1 Characteristic values of force

#### 3.1.1

## general yield force

 $F_{gv}$ 

force at the transition point from the linearly increasing part to the curved increasing part of the force-displacement curve

Note 1 to entry: It represents a first approximation of the force at which yielding has occurred across the entire test piece ligament (see 9.3).

#### 3.1.2

#### maximum force

 $F_{\rm m}$ 

maximum force in the course of the force-displacement curve

#### 3.1.3

## unstable crack initiation force

 $F_{iii}$ 

force at the beginning of the steep drop in the force-displacement curve (unstable crack initiation)

#### 3.1.4

#### crack arrest force

 $F_{\rm a}$ 

force at the end (arrest) of unstable crack propagation