

This is a preview of "BS ISO 1922:2018". [Click here to purchase the full version from the ANSI store.](#)



BSI Standards Publication

Rigid cellular plastics — Determination of shear properties

This is a preview of "BS ISO 1922:2018". [Click here to purchase the full version from the ANSI store.](#)

National foreword

This British Standard is the UK implementation of ISO 1922:2018. It supersedes BS ISO 1922:2012, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PRI/24, Testing of rigid and flexible cellular materials.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2018
Published by BSI Standards Limited 2018

ISBN 978 0 580 84636 6

ICS 83.100; 83.080.01

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 September 2018.

Amendments/corrigenda issued since publication

| Date | Text affected |
|------|---------------|
|------|---------------|

This is a preview of "BS ISO 1922:2018". [Click here to purchase the full version from the ANSI store.](#)

Fifth edition
2018-09-24

Rigid cellular plastics — Determination of shear properties

Titre manque



Reference number
ISO 1922:2018(E)

© ISO 2018

This is a preview of "BS ISO 1922:2018". Click here to purchase the full version from the ANSI store.



COPYRIGHT PROTECTED DOCUMENT

© ISO 2018, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

This is a preview of "BS ISO 1922:2018". [Click here to purchase the full version from the ANSI store.](#)

Contents

Page

| | |
|--|-----------|
| Foreword | iv |
| 1 Scope | 1 |
| 2 Normative references | 1 |
| 3 Terms and definitions | 1 |
| 4 Principle | 1 |
| 5 Apparatus | 1 |
| 5.1 Test machine..... | 1 |
| 5.1.1 General..... | 1 |
| 5.1.2 Single test specimen arrangement..... | 2 |
| 5.1.3 Double test specimen arrangement..... | 2 |
| 5.2 Specimen supports..... | 2 |
| 5.2.1 Single test specimen assembly..... | 2 |
| 5.2.2 Double test specimen assembly..... | 2 |
| 5.3 Measurement of displacement..... | 2 |
| 5.3.1 Procedure A..... | 2 |
| 5.1.2 Procedure B..... | 3 |
| 5.4 Adhesive..... | 6 |
| 6 Dimensions of test specimens | 6 |
| 6.1 General..... | 6 |
| 6.2 Single shear test specimen..... | 6 |
| 6.3 Double shear test specimen..... | 6 |
| 7 Number of test specimens | 6 |
| 8 Conditioning and test temperature and humidity | 7 |
| 9 Procedure | 7 |
| 10 Calculation and expression of results | 8 |
| 10.1 Shear strength..... | 8 |
| 10.2 Shear modulus..... | 8 |
| 10.3 Shear strain at fracture..... | 8 |
| 11 Precision and bias | 9 |
| 12 Test report | 9 |
| Annex A (normative) Choice of adhesives for preparation of test specimens | 10 |
| Bibliography | 11 |

This is a preview of "BS ISO 1922:2018". [Click here to purchase the full version from the ANSI store.](#)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 10, *Cellular plastics*.

This fifth edition cancels and replaces the fourth edition (ISO 1922:2012), which has been technically revised.

The main changes compared to the previous edition are as follows:

- title has been modified as: Rigid cellular plastics — Determination of shear properties;
- [Clauses 2, 4, 5, 7, 8, 9](#) have been technically revised.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

This is a preview of "BS ISO 1922:2018". [Click here to purchase the full version from the ANSI store.](#)

Rigid cellular plastics — Determination of shear properties

1 Scope

This document specifies a procedure of determining the shear strength of rigid cellular plastics. It also provides for the determination of shear modulus and shear strain.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1923, *Cellular plastics and rubbers — Determination of linear dimensions*

ISO 7500-1, *Metallic materials — Calibration and verification of static uniaxial testing machines — Part 1: Tension/compression testing machines — Calibration and verification of the force-measuring system*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

4 Principle

A shear stress is applied to a test specimen of defined shape by means of rigid specimen supports bonded to the specimen.

There are two procedures:

- Procedure A, which is recommended for shear strength measurement only;
- Procedure B, which uses an extensometer or similar device to measure displacement and is, thus, the recommended method to calculate the shear modulus and strain (and strength as well).

5 Apparatus

5.1 Test machine

5.1.1 General

A test machine capable of applying a sufficient force within the maximum displacement experienced in the shear test.

It shall be capable of operating at a constant rate of movement of the movable head of $(1 \pm 0,5)$ mm/min in a direction parallel to the longitudinal axis of the test specimen assembly.