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BSI Standards Publication

Code of practice for grouted anchors

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Foreword	<i>iv</i>
1	Scope 1
2	Normative references 1
3	Terms, definitions, symbols and abbreviations 3
3.1	Terms and definitions 3
3.2	Symbols 9
3.3	Abbreviations 12
4	General rules 12
4.1	General 12
4.2	Responsibilities 12
4.3	Basis of geotechnical design 13
4.4	Assessment of the ground into which the anchor is to be fixed 14
4.5	Materials to be used in anchor construction 16
4.6	Effect of water on durability 16
4.7	Geotechnical analysis 16
4.8	Structural design 17
4.9	Execution 17
5	Limit states 19
6	Design situations 19
7	Design considerations 19
7.1	General 19
7.2	Design of supported structure 19
7.3	Grouted anchor design 20
7.4	Initial determination of anchor dimensions 20
7.5	Final design 20
7.6	Ongoing maintenance and monitoring 20
7.7	Sustainability 20
8	Ultimate limit state design 23
8.1	Tendon 23
8.2	Anchor head 23
8.3	Fixed anchor length 23
8.4	Free anchor length 23
9	Serviceability limit state design 23
10	Structural design 24
10.1	Tendon 24
10.2	Anchor head 24
10.3	Grout 24
11	Anchor design 24
11.1	General 24
11.2	Minimum free anchor length design 24
11.3	Fixed anchor length design 25
11.4	Anchor head design 28
11.5	Fixed anchor interaction 29
12	Materials 29
12.1	Cement grouts 29
12.2	Resin grouts 30
12.3	Tendon 31
12.4	Anchor head 34
13	Durability 35
13.1	Corrosion 35
13.2	Corrosion protection 35
14	Execution 47
14.1	General 47
14.2	Drilling 48
14.3	Tendons 49

This is a preview of "BS 8081:2015". [Click here to purchase the full version from the ANSI store.](#)

14.5	Anchor head	54
14.6	Stressing	55
14.7	Stressing equipment	57
15	Considerations related to testing	58
16	Maintenance	58
16.1	Precautionary measures	58
16.2	Remedial measures	59
16.3	Replacement criteria during service	59
16.4	Dismantling after service	59
17	Reporting	59
17.1	General	59
17.2	Geotechnical feedback report	60

Annexes

Annex A (informative)	Indicative record sheets	62
Annex B (informative)	Determination of the size of grouted anchors	68
Annex C (informative)	Pre-grouting and post-grouting	95
Annex D (informative)	Tendon <i>Young's Modulus</i> values	97
Annex E (informative)	Corrosion	98
Annex F (informative)	Corrosion protection	102
Annex G (normative)	Testing	105
Annex H (informative)	General considerations on monitoring and testing	127
Annex I (informative)	Health and safety	131

Bibliography	132
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List of figures

Figure 1 – Grouted anchors	8
Figure 2 – Grouted anchors	21
Figure 3 – Flow chart for the development of strategy for the monitoring and maintenance of grouted anchors	23
Figure 4 – Typical encapsulation centralizers	32
Figure 5 – Typical bar centralizer	33
Figure 6 – Typical cross-section of centralizer/spacer unit for multi-strand tendon in temporary unprotected systems	34
Figure 7 – Typical coupler details in tendon free length of bar tendon	39
Figure 8 – Typical double corrosion protection of tendon bond length of strand tendon using a single corrugated sheath and polyester resin	41
Figure 9 – Typical double corrosion protection of tendon bond length of strand tendon using a double corrugated sheath and cement grout	42
Figure 10 – Tendon bond length protection for a ribbed bar tendon	43
Figure 11 – Typical double corrosion protection of tendon bond length of smooth or ribbed bar tendon using a double corrugated duct	44
Figure 12 – Typical double corrosion protection of restressable anchor head incorporating a strand tendon	46
Figure B.1 – Main types of cement injection grouted anchors	69
Figure B.2 – Detail of tube à manchette for pressure grouting control	70
Figure B.3 – Relationship between resistance efficiency factor and fixed anchor length	78
Figure B.4 – Relationship between bearing capacity factor N_q and angle of shearing resistance in terms of effective stress	79
Figure B.5 – Ultimate load-holding capacity of anchors in sandy gravels and gravelly sands, showing influence of soil type, density and fixed anchor length for Type C anchors	81
Figure B.6 – Relationship between ultimate load-holding capacity, fixed anchor length and dynamic penetration for two types of coarse soil	83
Figure B.7 – Skin friction in fine soils for various fixed anchor lengths, with and without post-grouting	85

This is a preview of "BS 8081:2015". [Click here to purchase the full version from the ANSI store.](#)

Figure B.9 – Load transfer mechanisms for typical encapsulation systems	93
Figure G.1 – Recommended load increments and minimum periods of observation for investigation tests on anchors where the ground conditions are not known, or prior experience of anchoring does not exist	110
Figure G.2 – Recommended load increments and minimum period of observation for investigation tests on anchors where previous anchoring knowledge is available	111
Figure G.3 – Schematic showing typical method of measuring tendon displacement using a dial gauge	113
Figure G.4 – Schematic showing typical method of measuring tendon load loss using a pressure gauge	114
Figure G.5 – Acceptance criteria for tendon displacement at anchor head	116
Figure G.6 – Recommended load increments and minimum periods of observation for suitability tests	118
Figure G.7 – Recommended load increments and minimum periods of observation for acceptance tests	122
Figure G.8 – Typical monitored anchor head for strand tendon	124
Figure G.9 – Typical monitored anchor head for bar tendon	125

List of tables

Table 1 – Recommended design and construction duties	13
Table 2 – Minimum resistance factors recommended for the calculation of the size of individual fixed anchor lengths prior to testing	26
Table A.1 – Typical drilling, grouting and tendon installation record sheet	62
Table A.2 – Typical stressing record sheet	64
Table A.3 – Typical stressing results and analysis record sheet	67
Table B.1 – Rock/grout bond values that have been employed in practice	72
Table B.2 – Rock/grout bond values that have been recommended for design	75
Table B.3 – Rock/grout bond values from rock anchor tests	77
Table B.4 – Approximate relationship between bearing capacity factor N_q and slenderness ratio	79
Table B.5 – Fixed anchor lengths for cement-grouted rock anchors that have been employed or recommended in practice	91
Table E.1 – Soil corrosiveness related to values of soil resistivity and redox potential	101
Table F.1 – Proposed classes of protection for ground anchors	103
Table G.1 – Recommended load increments and minimum periods of observation for investigation tests on anchors where the ground conditions are not known, or prior experience of anchoring does not exist	110
Table G.2 – Recommended load increments and minimum periods of observation for investigation tests on anchors where previous anchoring knowledge is available	111
Table G.3 – Recommended load increments and minimum periods of observation for suitability tests	112
Table G.4 – Acceptance criteria for displacement-time behaviour at $F_{Serv;k}$	113
Table G.5 – Acceptance criteria for load loss at $F_{Serv;k}$	115
Table G.6 – Recommended load increments and minimum periods of observation for acceptance tests	121
Table H.1 – Relationship between the acceptance criteria for load-time and displacement-time behaviour	130

Summary of pages

This document comprises a front cover, an inside front cover, pages i to iv, pages 1 to 138, an inside back cover and a back cover.

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Publishing information

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Supersession

Together with BS EN 1997-1:2004+A1:2013, this British Standard supersedes BS 8081:1989, which is withdrawn.

Relationship with other publications

BS 8081 gives non-contradictory, complementary information for use with BS EN 1997-1:2004+A1:2013 and its UK National Annexes, BS EN 1537:2013 and BS EN ISO 22477-5. At the time of publication, BS EN ISO 22477-5 is not published and until such time as it is published, the recommendations for the testing of grouted anchors given in BS 8081:2015 Annex G apply.¹⁾

Use of this document

As a code of practice, this British Standard takes the form of guidance and recommendations. It should not be quoted as if it were a specification and particular care should be taken to ensure that claims of compliance are not misleading.

Any user claiming compliance with this British Standard is expected to be able to justify any course of action that deviates from its recommendations.

Presentational conventions

The provisions of this standard are presented in roman (i.e. upright) type. Its recommendations are expressed in sentences in which the principal auxiliary verb is "should".

Commentary, explanation and general informative material is presented in smaller italic type, and does not constitute a normative element.

Where words have alternative spellings, the preferred spelling of the Shorter Oxford English Dictionary is used (e.g. "organization" rather than "organisation").

The auxiliary verb "may" is used in the text to express permissibility, e.g. as an alternative to the primary recommendation of the Clause. The auxiliary verb "can" is used to express possibility, e.g. a consequence of an action or an event.

Notes and commentaries are provided throughout the text of this standard. Notes give references and additional information that are important but do not form part of the recommendations. Commentaries give background information.

Contractual and legal considerations

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

¹⁾ BS EN ISO 22477-5 is expected to publish in July 2017 (although this date is subject to change). Please check the BSI Shop website at <http://shop.bsigroup.com/> for further information.

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1.1 This British Standard, as a code of practice, gives recommendations for the design, construction, stressing, testing, monitoring and maintenance of grouted anchors as defined in BS EN 1997-1:2004+A1:2013, BS EN 1537:2013 and BS EN ISO 22477-5.

1.2 Further general recommendations for corrosion hazards and protective measures, construction techniques and quality controls, stressing procedures, and the testing of grouted anchor components and complete installations are provided. Information supporting the practical implementation of these recommendations are provided in annexes to this code of practice.

1.3 Annex A provides examples of records that are developed during the execution and testing of grouted anchors.

1.4 Annex B provides information on the design of a fixed anchor length with respect to the bond or shear resistance at:

- a) the ground/grout interface;
- b) the grout/encapsulation interface;
- c) the grout/tendon interface.

1.5 Annex C provides information on the pre-grouting and post-grouting of ground where necessary.

1.6 Annex D provides information on the use of appropriate Young's modulus for the steel used in the design of the anchor tendon.

1.7 Annex E provides information on the types of corrosion that affect the steel elements of an anchor and the influence on the corrosion of the tendon of the ground and groundwater in which the anchor is installed.

1.8 Annex F provides information on the types of corrosion protection available for use in the fabrication and installation of the anchor.

1.9 Annex G provides recommendations on the testing of anchors at all stages of construction.

1.10 Annex H provides information on monitoring anchors in the long term, including appropriate acceptance criteria and remedial measures that can be applied in the event of non-compliance with the acceptance criteria.

1.11 Annex I draws attention to the statutory regulations affecting the safety, welfare and health of persons in the execution of anchor construction.

1.12 This code of practice is for the use of clients who commission the use of grouted anchors, ground engineering contractors, and geotechnical and structural designers.

NOTE BS EN ISO 22477-5 is expected to publish in July 2017 (although this date is subject to change). Please check the BSI Shop website at <http://shop.bsigroup.com/> for further information.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

Standards publications

BS 3148:1980, *Methods of test for water for making concrete (including notes on the suitability of the water)*