



BSI Standards Publication

Plastics and rubber machines - Size reduction machines

Part 1: Safety requirements for blade granulators and shredders

This is a preview of "BS EN 12012-1:2018". [Click here to purchase the full version from the ANSI store.](#)

National foreword

This British Standard is the UK implementation of EN 12012-1:2018. It supersedes BS EN 12012-3:2001+A1:2008 and BS EN 12012-1:2007+A1:2008, which are withdrawn.

The UK participation in its preparation was entrusted to Technical Committee MCE/3/2, Rubber and plastics machine - Safety.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2018
Published by BSI Standards Limited 2018

ISBN 978 0 580 88232 6

ICS 83.200

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 October 2018.

Amendments/corrigenda issued since publication

Date	Text affected
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EUROPÄISCHE NORM

September 2018

ICS 83.200

Supersedes EN 12012-1:2007+A1:2008, EN 12012-3:2001+A1:2008

English Version

**Plastics and rubber machines - Size reduction machines -
Part 1: Safety requirements for blade granulators and
shredders**

Machines pour les matières plastiques et le caoutchouc
- Machines à fragmenter - Partie 1 : Prescriptions de
sécurité relatives aux granulateurs à lames et aux
déchiqueteurs

Kunststoff- und Gummimaschinen -
Zerkleinerungsmaschinen - Teil 1:
Sicherheitsanforderungen für Schneidmühlen und
Schredder

This European Standard was approved by CEN on 9 March 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN 12012-1:2018) has been prepared by Technical Committee CEN/TC 145 "Plastics and rubber machines", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2019, and conflicting national standards shall be withdrawn at the latest by March 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

This document supersedes EN 12012-1:2007+A1:2008 and EN 12012-3:2001+A1:2008.

Compared with the previous versions of EN 12012-1:2007+A1:2008 and EN 12012-3:2001+A1:2008, the following significant technical changes have been made:

- the contents of EN 12012-1 and EN 12012-3 have been merged into this standard;
- the performance levels and safety integrity levels of safety related parts of control systems have been specified in accordance with EN ISO 13849-1:2015 and EN 62061:2005;
- the hazards related to the break of the cutting chamber have been removed because reliable chambers represent now the state of the art (no projections have been reported from a broken cutting chamber for a long time);
- requirements about rotor blocking device have been modified considering the design of the drive system;
- hazards due to neglecting ergonomic principles have been considered;
- the annex for noise measurement has been revised.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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Introduction

This European Standard is a type C standard as stated in EN ISO 12100:2010.

This document is of relevance, in particular, for the following stakeholder groups representing the market players with regard to machinery safety:

- machine manufacturers (small, medium and large enterprises);
- health and safety bodies (regulators, accident prevention organizations, market surveillance, etc.)

Others can be affected by the level of machinery safety achieved with the means of the document by the above-mentioned stakeholder groups:

- machine users/employers (small, medium and large enterprises);
- machine users/employees (e.g. trade unions, organizations for people with special needs);
- service providers, e.g. for maintenance (small, medium and large enterprises).

The above-mentioned stakeholder groups have been given the possibility to participate at the drafting process of this document.

The machinery concerned and the extent to which hazards, hazardous situations or hazardous events are covered are indicated in the Scope of this document.

When requirements of this type-C standard are different from those which are stated in type-A or type-B standards, the requirements of this type-C standard take precedence over the requirements of the other standards for machines that have been designed and built according to the requirements of this type-C standard.

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1 Scope

This European Standard specifies the essential safety requirements applicable to the design and construction of blade granulators and shredders used to reduce the size of products made from plastics and/or rubber.

Machines considered in this European Standard begin at the outer edge of the feeding device/feed opening and end at the discharge area.

This European Standard deals with all significant hazards, hazardous situations or hazardous events during all phases of the machine life cycle (see Annex A), when blade granulators and shredders are used as intended and under conditions of misuse that are reasonably foreseeable by the manufacturer.

This European Standard does not deal with:

- equipment for feeding material or discharging processed material that is not an integral part of the machine;
- machines intended to process materials that could be hazardous to health or flammable materials (e.g. expanded foam material).

This European Standard is not applicable to blade granulators and shredders that are manufactured before the date of its publication.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 574:1996+A1:2008, *Safety of machinery - Two-hand control devices - Functional aspects - Principles for design*

EN 60204-1:2006, *Safety of machinery - Electrical equipment of machines - Part 1: General requirements (IEC 60204-1:2005, modified)*

EN 62061:2005, *Safety of machinery - Functional safety of safety-related electrical, electronic and programmable electronic control systems (IEC 62061:2005)*

EN ISO 3744:2010, *Acoustics - Determination of sound power levels and sound energy levels of noise sources using sound pressure - Engineering methods for an essentially free field over a reflecting plane (ISO 3744:2010)*

EN ISO 3746:2010, *Acoustics - Determination of sound power levels and sound energy levels of noise sources using sound pressure - Survey method using an enveloping measurement surface over a reflecting plane (ISO 3746:2010)*

EN ISO 4871:2009, *Acoustics - Declaration and verification of noise emission values of machinery and equipment (ISO 4871:1996)*

EN ISO 9614-2:1996, *Acoustics - Determination of sound power levels of noise sources using sound intensity - Part 2: Measurement by scanning (ISO 9614-2:1996)*

EN ISO 11201:2010, *Acoustics - Noise emitted by machinery and equipment - Determination of emission sound pressure levels at a work station and at other specified positions in an essentially free field over a reflecting plane with negligible environmental corrections (ISO 11201:2010)*