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**BS EN 755-1:2016**



**BSI Standards Publication**

# **Aluminium and aluminium alloys — Extruded rod/bar, tube and profiles**

Part 1: Technical conditions for inspection and delivery

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This British Standard is the UK implementation of EN 755-1:2016. It supersedes BS EN 755-1:2008 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee NFE/35, Light metals and their alloys.

A list of organizations represented on this committee can be obtained on request to its secretary.

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## EUROPÄISCHE NORM

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English Version

## Aluminium and aluminium alloys - Extruded rod/bar, tube and profiles - Part 1: Technical conditions for inspection and delivery

Aluminium et alliages d'aluminium - Barres, tubes et profilés filés - Partie 1 : Conditions techniques de contrôle et de livraison

Aluminium und Aluminiumlegierungen - Stranggepresste Stangen, Rohre und Profile - Teil 1: Technische Lieferbedingungen

This European Standard was approved by CEN on 11 April 2016.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

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## European foreword

This document (EN 755-1:2016) has been prepared by Technical Committee CEN/TC 132 "Aluminium and aluminium alloys", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2016, and conflicting national standards shall be withdrawn at the latest by December 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 755-1:2008.

The following technical modifications have been introduced during the revision:

- Clause 4, Ordering information,
- Subclause 5.5, Freedom from surface defects,
- Subclause 6.3.2, Mechanical properties.

EN 755 comprises the following parts under the general title *Aluminium and aluminium alloys — Extruded rod/bar, tube and profiles*:

- *Part 1: Technical conditions for inspection and delivery;*
- *Part 2: Mechanical properties;*
- *Part 3: Round bars, tolerances on dimensions and form;*
- *Part 4: Square bars, tolerances on dimensions and form;*
- *Part 5: Rectangular bars, tolerances on dimensions and form;*
- *Part 6: Hexagonal bars, tolerances on dimensions and form;*
- *Part 7: Seamless tubes, tolerances on dimensions and form;*
- *Part 8: Porthole tubes, tolerances on dimensions and form;*
- *Part 9: Profiles, tolerances on dimensions and form.*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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## 1 Scope

This European Standard specifies the technical conditions for inspection and delivery of wrought aluminium and aluminium alloy extruded rod/bar, tube and profile for general engineering applications.

This European Standard does not apply to:

- forging stock (EN 603 (all parts)),
- extruded precision profiles in alloys EN AW-6060 and EN AW-6063 (EN 12020 (all parts)),
- products delivered in coils (EN 13957),
- coiled tubes cut to length (EN 13957).

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 515, *Aluminium and aluminium alloys — Wrought products — Temper designations*

EN 573-3, *Aluminium and aluminium alloys — Chemical composition and form of wrought products — Part 3: Chemical composition and form of products*

EN 755-2, *Aluminium and aluminium alloys — Extruded rod/bar, tube and profiles — Part 2: Mechanical properties*

EN 755-3, *Aluminium and aluminium alloys — Extruded rod/bar, tube and profiles — Part 3: Round bars, tolerances on dimensions and form*

EN 755-4, *Aluminium and aluminium alloys — Extruded rod/bar, tube and profiles — Part 4: Square bars, tolerances on dimensions and form*

EN 755-5, *Aluminium and aluminium alloys — Extruded rod/bar, tube and profiles — Part 5: Rectangular bars, tolerances on dimensions and form*

EN 755-6, *Aluminium and aluminium alloys — Extruded rod/bar, tube and profiles — Part 6: Hexagonal bars, tolerances on dimensions and form*

EN 755-7, *Aluminium and aluminium alloys — Extruded rod/bar, tube and profiles — Part 7: Seamless tubes, tolerances on dimensions and form*

EN 755-8, *Aluminium and aluminium alloys — Extruded rod/bar, tube and profiles — Part 8: Porthole tubes, tolerances on dimensions and form*

EN 755-9, *Aluminium and aluminium alloys — Extruded rod/bar, tube and profiles — Part 9: Profiles, tolerances on dimensions and form*

EN 2004-1, *Aerospace series — Test methods for aluminium and aluminium alloy products — Part 1: Determination of electrical conductivity of wrought aluminium alloys*