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BSI Standards Publication

Plastics - Thermoplastic mulch films recoverable after use, for use in agriculture and horticulture

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National foreword

This British Standard is the UK implementation of EN 13655:2018. It supersedes BS EN 13655:2002, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PRI/21, Testing of plastics.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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English Version

Plastics - Thermoplastic mulch films recoverable after use, for use in agriculture and horticulture

Plastiques - Films de paillage thermoplastiques
récupérables après usage, pour utilisation en
agriculture et horticulture

Kunststoffe - Nach Gebrauch abnehmbare
thermoplastische Mulchfolien für den Einsatz in
Landwirtschaft und im Gartenbau

This European Standard was approved by CEN on 10 December 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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COMITÉ EUROPÉEN DE NORMALISATION
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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN 13655:2018) has been prepared by Technical Committee CEN/TC 249 "Plastics", the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2018 and conflicting national standards shall be withdrawn at the latest by August 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13655:2002.

The following technical changes have been made in comparison to EN 13655:2002:

- the Scope has been extensively specified and enlarged to installation, use and removal conditions of mulch films;
- the standard is only applicable to thermoplastic mulch films recoverable after use;
- modification of the minimum nominal thickness of the mulch films which conform to this standard, 20 µm instead of 10 µm;
- the types of mulch films have been redefined;
- the Table 2-Classification according to artificial weathering, has been modified;
- the paragraphs for requirements, test methods, acceptance, storage and handling have been drafted in a new frame;
- the paragraphs on functions and factors of degradability, instructions disposal of mulch films and end-of-life, have been added.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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1 Scope

This document specifies the requirements related to dimensional, mechanical, optical and thermal characteristics of thermoplastic films for mulching applications in agriculture and horticulture.

These mulch films are intended to be removed after use and not incorporated in the soil.

These mulch films are not intended to be used for soil disinfection by fumigation. Films for this application are in the scope of EN 17098-1[1].

It specifies a classification for durability of mulching films and the test methods referred to in this document.

This document is applicable to thermoplastic mulch films, used for agriculture and horticulture in Europe, based on polyethylene and/or ethylene copolymers, of the following types:

- transparent films;
- black films;
- reflective films (e.g. white films, black/white films and black/silver films);
- films of other colour(s) for weed control (e.g. green, brown).

This document also defines installation, use and removal conditions of mulch films.

NOTE Mulch films are considered as highly contaminated by soil and vegetal residues: the observed rates (or levels) of contamination of mulch films can vary from 70 % to 90 %. Therefore the film thickness is a key factor on the rate of contamination, the thinnest films (e.g. less than 25 µm) will be the mostly contaminated, difficult, expensive to remove, recover and recycle.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 527-1, *Plastics - Determination of tensile properties - Part 1: General principles (ISO 527-1)*

EN ISO 527-3:1995, *Plastics - Determination of tensile properties - Part 3: Test conditions for films and sheets (ISO 527-3:1995)*

EN ISO 4892-2:2013, *Plastics - Methods of exposure to laboratory light sources - Part 2: Xenon-arc lamps (ISO 4892-2:2013)*

EN ISO 7765-1:2004, *Plastics film and sheeting - Determination of impact resistance by the free-falling dart method - Part 1: Staircase methods (ISO 7765-1:1988)*

ISO 4591, *Plastics - Film and sheeting - Determination of average thickness of a sample, and average thickness and yield of a roll, by gravimetric techniques (gravimetric thickness)*

ISO 4592, *Plastics - Film and sheeting - Determination of length and width*

ISO 4593, *Plastics - Film and sheeting - Determination of thickness by mechanical scanning*

ISO 9845-1, *Solar energy - Reference solar spectral irradiance at the ground at different receiving conditions - Part 1: Direct normal and hemispherical solar irradiance for air mass 1,5*

ASTM D 1003-13, *Standard Test Method for Haze and Luminous Transmittance of Transparent Plastics*