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BSI Standards Publication

**Rubber hoses and hose assemblies — Textile-reinforced hydraulic types for oil-based or water-based fluids — Specification**

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## National foreword

This British Standard is the UK implementation of ISO 4079:2017. It supersedes BS ISO 4079:2015, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PRI/66, Rubber and plastics tubing, hoses and hose assemblies.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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**Compliance with a British Standard cannot confer immunity from legal obligations.**

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Fifth edition  
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## **Rubber hoses and hose assemblies — Textile-reinforced hydraulic types for oil-based or water-based fluids — Specification**

*Tuyaux et flexibles en caoutchouc — Types hydrauliques avec  
armature de textile pour fluides à base d'huile ou à base d'eau —  
Spécifications*



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 1, *Rubber and plastics hoses and hose assemblies*.

This fifth edition cancels and replaces the fourth edition (ISO 4079:2015), which has been technically revised.

The main changes compared to the previous edition are as follows:

- [Clause 1](#) has been updated to be more precise;
- [Clause 2](#) has been updated: ISO 4672 has been deleted and replaced by ISO 10619-2, and ISO 10619-1 has been added;
- [8.1](#) has been revised: year of publication of a standard shall be included in the marking if previous edition is used.

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# Rubber hoses and hose assemblies — Textile-reinforced hydraulic types for oil-based or water-based fluids — Specification

## 1 Scope

This document specifies requirements for five types of textile-reinforced hydraulic hose and hose assembly of nominal size from 5 to 100.

They are suitable for use with:

- oil-based hydraulic fluids HH, HL, HM, HR and HV as defined in ISO 6743-4 at temperatures ranging from  $-40\text{ °C}$  to  $+100\text{ °C}$ ;
- water-based fluids HFC, HFAE, HFAS and HFB as defined in ISO 6743-4 at temperatures ranging from  $0\text{ °C}$  to  $+60\text{ °C}$ ;
- water at temperatures ranging from  $0\text{ °C}$  to  $+60\text{ °C}$ .

This document does not include requirements for end fittings. It is limited to requirements for hoses and hose assemblies.

**NOTE** It is the responsibility of the user, in consultation with the hose manufacturer, to establish the compatibility of the hose with the fluid to be used.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1307, *Rubber and plastics hoses — Hose sizes, minimum and maximum inside diameters, and tolerances on cut-to-length hoses*

ISO 1402, *Rubber and plastics hoses and hose assemblies — Hydrostatic testing*

ISO 1817, *Rubber, vulcanized or thermoplastic — Determination of the effect of liquids*

ISO 4671, *Rubber and plastics hoses and hose assemblies — Methods of measurement of the dimensions of hoses and the lengths of hose assemblies*

ISO 6605, *Hydraulic fluid power — Hoses and hose assemblies — Test methods*

ISO 6743-4, *Lubricants, industrial oils and related products (class L) — Classification — Part 4: Family H (Hydraulic systems)*

ISO 6803, *Rubber or plastics hoses and hose assemblies — Hydraulic-pressure impulse test without flexing*

ISO 7233, *Rubber and plastics hoses and hose assemblies — Determination of resistance to vacuum*

ISO 7326:2016, *Rubber and plastics hoses — Assessment of ozone resistance under static conditions*

ISO 8033:2016, *Rubber and plastics hoses — Determination of adhesion between components*

ISO 8330, *Rubber and plastics hoses and hose assemblies — Vocabulary*