BSI Standards Publication

Aerospace series - Bearing, spherical plain, metal to metal, extra wide inner ring in corrosion resisting steel - Dimensions and loads - Inch series

bsi.

National foreword

This British Standard is the UK implementation of EN 6097:2019.

The UK participation in its preparation was entrusted to Technical Committee ACE/12, Aerospace fasteners and fastening systems.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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English Version

Aerospace series - Bearing, spherical plain, metal to metal, extra wide inner ring in corrosion resisting steel - Dimensions and loads - Inch series

Série aérospatiale - Rotule lisse, métal à métal, bague intérieure extra large en acier résistant à la corrosion - Dimensions et charges - Séries en inches

Luft- und Raumfahrt - Gelenklager, Metall auf Metall, extra breiter Innenring aus korrosionsbeständigem Stahl - Maße und Belastungen, Inch-Reihe

This European Standard was approved by CEN on 5 November 2018.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (EN 6097:2019) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2019, and conflicting national standards shall be withdrawn at the latest by November 2019.

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Introduction

This document is published at edition P2. Former P1 and drafts may exist of Airbus development only but without any ASD-STAN official publication. In consequence configuration management discrepancies with these unofficial documents are under Airbus responsibility.

1 Scope

This European standard specifies the characteristics of inch based spherical plain bearings, metal to metal, in corrosion resisting steel, extra wide inner ring inch series.

They are intended for use in fixed or moving parts of the aircraft structure and their control mechanisms.

The slide hole treatment either at the outer ring or inner ring.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2030, *Aerospace series — Steel X105CrMo17 (1.3544) — Hardened and tempered — Bars — $D_e \leq 150$ mm*

EN 2133, *Aerospace series — Cadmium plating of steels with specified tensile strength ≤1 450 MPa, copper, copper alloys and nickel alloys*

EN 2337, *Aerospace series — Spherical plain bearings — Technical Specification*

EN 2424, *Aerospace series — Marking of aerospace products*

EN 3161, *Aerospace series — Steel FE-PM3801 (X5CrNiCu17-4) — Air melted, solution treated and precipitation treated, bar a or D ≤200 mm, $R_m \geq 930$ MPa*

ISO 1132-1, *Rolling bearings — Tolerances — Part 1: Terms and definitions*

ISO 8075, *Aerospace — Surface treatment of hardenable stainless steel parts*

MIL-PRF-23827, *Grease, aircraft and instrument, gear and actuator screw, NATO code No.G-354 metric*[1]

MIL-PRF-46010, *Lubricant, solid film, heat cured, corrosion — inhibiting, NATO Code-S-1738*[1]

MIL-PRF-81322, *Grease, aircraft, general purpose, wide temperature range, NATO Code G-395*[1]

TR 4475, *Aerospace series — Bearings and mechanical transmissions for airframe applications — Vocabulary*[2]

1 Published by: Department of Defense (DoD), the Pentagon, Washington, D.C., 20307, USA.

2 Published as ASD-STAN Technical Report at the date of publication of this European standard by AeroSpace and Defence industries Association of Europe – Standardization (ASD-STAN) (see www.asd-stan.org).