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BSI Standards Publication

**Electrolytically zinc coated cold rolled
steel flat products for cold forming -
Technical delivery conditions**

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National foreword

This British Standard is the UK implementation of EN 10152:2017. It supersedes BS EN 10152:2009, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee ISE/109, Coated and Uncoated Flat Products to be Used for Cold Forming.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Compliance with a British Standard cannot confer immunity from legal obligations.

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Amendments/corrigenda issued since publication

Date	Text affected
31 July 2018	Implementation of CEN correction notice 8 February 2017: in Clause 4.2.2, Examples 1 and 2 have been changed to Strip EN 10152 – DC03+ZE50/50-A-P and Sheet EN 10152 – DC05+ZE75, respectively

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EUROPÄISCHE NORM

January 2017

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Supersedes EN 10152:2009

English Version

Electrolytically zinc coated cold rolled steel flat products for cold forming - Technical delivery conditions

Produits plats en acier, laminés à froid, revêtus
de zinc par voie électrolytique pour formage à
froid - Conditions techniques de livraison

Elektrolytisch verzinkte kaltgewalzte
Flacherzeugnisse aus Stahl zum Kaltumformen
- Technische Lieferbedingungen

This European Standard was approved by CEN on 21 November 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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European foreword

This document (EN 10152:2017) has been prepared by Technical Committee ECISS/TC 109 "Coated and uncoated flat products to be used for cold forming", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2017, and conflicting national standards shall be withdrawn at the latest by July 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 10152:2009.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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1 Scope

This European Standard specifies requirements for continuously electrolytic (or produced with an alternative process on cold rolled finish substrate) zinc coated cold rolled flat products of low carbon steels suitable for cold forming according to [Table 1](#) in rolled widths ≥ 600 mm and thicknesses from 0,35 mm up to below and including 3 mm, delivered as strip (in coil form), sheet, slit strip or cut lengths obtained from slit strip or sheet.

NOTE 1 This European Standard can also be applied to continuously electrolytic zinc coated flat products of:

- a) steels according to EN 10139 (cold rolled strip in rolled widths < 600 mm),
- b) steels normally characterized by minimum yield strength or minimum tensile strength values in addition to formability parameters, e.g.
 - 1) steels with high yield strength and improved formability according to EN 10268 (cold rolled flat products),
 - 2) multiphase steels (cold rolled or hot rolled) according to EN 10338,
 - 3) steels for construction according to national or regional standards (see e.g. DIN 1623).

NOTE 2 By agreement at the time of enquiry and order this European Standard can be applied to continuously electrolytic zinc coated hot-rolled steel flat products (e.g. according to EN 10025-1 and -2, EN 10111, EN 10149-1 to EN 10149-3, etc.).

NOTE 3 As the mass of the zinc coating applied is relatively small, the material is not intended to withstand outside exposure without further chemical treatment and painting.

NOTE 4 The products covered by this European Standard can be used as substrates for organic coated flat products specified in EN 10169 for building and general engineering applications.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10020:2000, *Definition and classification of grades of steel*

EN 10021:2006, *General technical delivery conditions for steel products*

EN 10027-1, *Designation systems for steels — Part 1: Steel names*

EN 10027-2, *Designation systems for steels — Part 2: Numerical system*

EN 10051, *Continuously hot-rolled strip and plate/sheet cut from wide strip of non-alloy and alloy steels — Tolerances on dimensions and shape*

EN 10079:2007, *Definition of steel products*

EN 10131, *Cold rolled uncoated and zinc or zinc-nickel electrolytically coated low carbon and high yield strength steel flat products for cold forming — Tolerances on dimensions and shape*

EN 10204:2004, *Metallic products — Types of inspection documents*

ISO 10113, *Metallic materials — Sheet and strip — Determination of plastic strain ratio*

ISO 10275, *Metallic materials — Sheet and strip — Determination of tensile strain hardening exponent*

EN ISO 6892-1:2009, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature (ISO 6892-1:2009)*