



BSI Standards Publication

Fluid power systems — O-rings

Part 1: Inside diameters, cross-sections, tolerances and designation codes

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National foreword

This British Standard is the UK implementation of ISO 3601-1:2012+A1:2019, incorporating corrigendum July 2012. It supersedes BS ISO 3601-1:2012, which is withdrawn.

The start and finish of text introduced or altered by corrigendum is indicated in the text by tags. Text altered by ISO corrigendum July 2012 is indicated in the text by AC1 AC1.

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The UK participation in its preparation was entrusted to Technical Committee MCE/11, Fluid seals and their housings.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Fluid power systems — O-rings —

Part 1:

Inside diameters, cross-sections, tolerances and designation codes

Transmissions hydrauliques et pneumatiques — Joints toriques —

*Partie 1: Diamètres intérieurs, sections, tolérances et codes
d'identification dimensionnelle*



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Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols	1
5 Configuration	1
6 Inside diameters, d_1, cross-sections (section diameter), d_2, and tolerances	2
7 Designation codes	3
8 Methods of measuring for receiving inspection	4
9 Identification statement (reference to this part of ISO 3601)	4
Annex A (normative) Recommended inside diameter tolerances and cross-section tolerances for non-standard (custom) O-ring values	25
Annex B (informative) Example method of measuring for receiving inspection	27
Bibliography	29

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 3601-1 was prepared by Technical Committee ISO/TC 131, *Fluid power systems*, Subcommittee SC 7, *Sealing devices*.

This fifth edition cancels and replaces the fourth edition (ISO 3601-1:2008), which has been technically revised. It also incorporates the Technical Corrigenda ISO 3601-1:2008/Cor 1:2009 and ISO 3601-1:2008/Cor 2:2009.

ISO 3601 consists of the following parts, under the general title *Fluid power systems — O-rings*:

- *Part 1: Inside diameters, cross-sections, tolerances and designation codes*
- *Part 2: Housing dimensions for general applications*
- *Part 3: Quality acceptance criteria*
- *Part 4: Anti-extrusion rings (back-up rings)*
- *Part 5: Suitability of elastomeric materials for industrial applications*

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Introduction

In fluid power systems, power is transmitted and controlled through a fluid (liquid or gas) under pressure within an enclosed circuit. To avoid leakage or to seal different chambers of a component from each other, sealing devices are used. O-rings are one type of sealing device.

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Fluid power systems — O-rings —

Part 1: Inside diameters, cross-sections, tolerances and designation codes

1 Scope

A1 This document specifies the inside diameters, cross-sections, tolerances and designation codes for O-rings used in fluid power systems for general industrial and aerospace applications.

The ISO 3601 series of standards basically addresses O-rings with moulded cross-sections without a radial joint. The dimensions and tolerances specified in this document are suitable for any elastomeric material, provided that suitable tooling is available.

NOTE The tooling most commonly available is based on 70 IRHD NBR shrinkage rates (see ISO 48). For materials that shrink differently from this standard NBR compound, a special mould can be required to maintain the mean diameters and the tolerance limits listed. **A1**

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 48, *Rubber, vulcanized or thermoplastic — Determination of hardness (hardness between 10 IRHD and 100 IRHD)*

ISO 3601-3, *Fluid power systems — O-rings — Part 3: Quality acceptance criteria*

ISO 5598, *Fluid power systems and components — Vocabulary*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 5598 apply.

4 Symbols

The following symbols are used in this part of ISO 3601:

- d_1 O-ring inside diameter;
- d_2 O-ring cross-section diameter.

5 Configuration

The shape of the O-ring shall be toroidal, as shown in [Figure 1](#).