



BSI Standards Publication

Drilling and foundation equipment — Safety

Part 2: Mobile drill rigs for civil and geotechnical engineering, quarrying and mining

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National foreword

This British Standard is the UK implementation of EN 16228-2:2014+A1:2021. It supersedes BS EN 16228-2:2014, which is withdrawn.

The start and finish of text introduced or altered by amendment is indicated in the text by tags. Tags indicating changes to CEN text carry the number of the CEN amendment. For example, text altered by CEN amendment A1 is indicated by A1 A1.

The UK participation in its preparation was entrusted to Technical Committee B/513/-/10, Drilling and piling machines - Safety.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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English Version

**Drilling and foundation equipment - Safety - Part 2: Mobile
drill rigs for civil and geotechnical engineering, quarrying
and mining**

Machines de forage et de fondation - Sécurité - Partie 2
: Machines mobiles de forage de génie civil, de
géotechnique, de puits d'eau, d'exploration de sol,
d'énergie géothermique dans le sol ou mélange roche
et sol

Geräte für Bohr- und Gründungsarbeiten - Sicherheit -
Teil 2: Mobile Bohrgeräte für Tiefbau, Geotechnik und
Gewinnung

This European Standard was approved by CEN on 6 March 2014 and includes Amendment 1 approved by CEN on 22 November 2021.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN 16228-2:2014+A1:2021) has been prepared by Technical Committee CEN/TC 151 "Construction equipment and building material machines - Safety", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2022 and conflicting national standards shall be withdrawn at the latest by June 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes A1 EN 16228-2:2014 A1.

This document includes Amendment 1 approved by CEN on 22 November 2021.

The start and finish of text introduced or altered by amendment is indicated in the text by tags A1 A1.

This document has been prepared under a Standardization Request given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s) / Regulation(s).

For relationship with EU Directive(s) / Regulation(s), see informative Annex ZA, which is an integral part of this document.

This European Standard is divided into several parts and covers drilling and foundation equipment.

Part 1 contains requirements that are/may be common to all drilling and foundation equipment. Other parts contain additional requirements for specific machines that supplement or modify the requirements of part 1. Compliance with the clauses of part 1 together with those of a relevant specific part of this standard giving requirements for a particular machine provides one means of conforming with the essential health and safety requirements of the Directive concerned.

When a relevant specific part does not exist, part 1 can help to establish the requirements for the machine, but will not by itself provide a means of conforming to the relevant essential health and safety requirements of the Directive.

This European Standard, EN 16228, *Drilling and foundation equipment – Safety*, consists of the following parts:

- *Part 1: Common requirements*
- A1 *Part 2: Mobile drill rigs for civil and geotechnical engineering in soil or soil and rock mixture* A1
- *Part 3: Horizontal directional drilling equipment (HDD)*
- *Part 4: Foundation equipment*
- *Part 5: Diaphragm walling equipment*
- *Part 6: Jetting, grouting and injection equipment*

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— *Part 7: Interchangeable auxiliary equipment*

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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Introduction

This document is a type C standard as stated in EN ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situation and events are covered are indicated in the scope of this document.

When provisions of this type C standard are different from those, which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of the other standards, for machines that have been designed and built according to the provisions of this type C standard.

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1 Scope

This European Standard, together with part 1, deals with all significant hazards for mobile drill rigs for **A1** in soil or soil and rock mixture in **A1** civil and geotechnical engineering, **A1** *deleted text* **A1** when they are used as intended and under the conditions of misuse which are reasonably foreseeable by the manufacturer associated with the whole life time of the machine (see Clause 4).

The requirements of this part are complementary to the common requirements formulated in **A1** EN 16228-1:2014+A1:2021 **A1**.

This document does not repeat the requirements from **A1** EN 16228-1:2014+A1:2021 **A1**, but adds or replaces the requirements for application for mobile drill rigs.

In this document the general term "mobile drill rig" covers several different types of machines for use in:

- civil engineering;
- geotechnical engineering (including ground investigation, anchoring, soil nailing, mini-piling, ground stabilization, grouting);
- water well drilling;
- geothermal installations;
- landfill drilling;
- **A1** underpinning and tunnelling **A1**;
- for use above ground as well as underground.

Typically, the process of drilling involves the addition of drill rods, tubes, casings or augers etc., normally threaded, as the borehole extends to depth.

NOTE 1 **A1** EN 16228-4:2014+A1:2021 covers machines with a rotary torque greater than 35 kNm. **A1**

NOTE 2 The term "drill rigs" includes rigs with a separate power pack supplied by the rig manufacturer.

A1 The following machines are excluded from the scope of this document:

- tunnelling machines, unshielded tunnel boring machines and rodless shaft boring machines for rock according to prEN 16191;
- raise boring machines;
- drill rigs used in oil and gas industry;
- specialized mining machinery and equipment for opencast mining (e.g. rock drill rigs, blast hole drills) (under the scope of CEN/TC 196);
- all underground mining machinery and equipment for the extraction of solid mineral substances (e.g. rock drill rigs, raise boring machines, shaft boring machines, mining auger boring machines, jumbos) as well as machinery and equipment for underground mine development (under the scope of CEN/TC 196);
- core drilling machines on stand covered by EN 12348;