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**BSI Standards Publication**

## **Flanges and their joints — Gaskets for PN-designated flanges**

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Part 2: Spiral wound gaskets for use with steel flanges

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## National foreword

This British Standard is the UK implementation of EN 1514-2:2014+A1:2021. It supersedes BS EN 1514-2:2014, which is withdrawn.

The start and finish of text introduced or altered by amendment is indicated in the text by tags. Tags indicating changes to CEN text carry the number of the CEN amendment. For example, text altered by CEN amendment A1 is indicated by A1 A1.

The UK participation in its preparation was entrusted to Technical Committee PSE/15, Flanges.

A list of organizations represented on this committee can be obtained on request to its committee manager.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Published by BSI Standards Limited 2021

ISBN 978 0 539 02737 2

ICS 23.040.80

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This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 September 2014.

### Amendments/corrigenda issued since publication

Date	Text affected
28 February 2021	Implementation of CEN amendment A1:2021

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## EUROPÄISCHE NORM

January 2021

ICS 23.040.80

English Version

## Flanges and their joints - Gaskets for PN-designated flanges - Part 2: Spiral wound gaskets for use with steel flanges

Brides et leurs assemblages - Joints pour les brides désignées PN - Partie 2 : Joints spiralés pour utilisation avec des brides en acier

Flansche und ihre Verbindungen - Dichtungen für Flansche mit PN-Bezeichnung - Teil 2: Spiraldichtungen für Stahlflansche

This European Standard was approved by CEN on 25 July 2014 and includes Amendment 1 approved by CEN on 30 November 2020.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
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## European foreword

This document (EN 1514-2:2014+A1:2021) has been prepared by Technical Committee CEN/TC 74 "Flanges and their joints", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2021, and conflicting national standards shall be withdrawn at the latest by July 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 15 June 2020.

This document supersedes A1 EN 1514-2:2014 A1.

The start and finish of text introduced or altered by amendment is indicated in the text by tags A1 A1.

EN 1514, *Flanges and their joints — (Dimensions of) gaskets for PN-designated flanges*, consists of the following parts:

- *Part 1: Non-metallic flat gaskets with or without inserts;*
- *Part 2: Spiral wound gaskets for use with steel flanges;*
- *Part 3: Non-metallic PTFE envelope gaskets;*
- *Part 4: Corrugated, flat or grooved metallic and filled metallic gaskets for use with steel flanges;*
- *Part 6: Covered serrated metal gaskets for use with steel flanges;*
- *Part 7: Covered metal jacketed gaskets for use with steel flanges;*
- *Part 8: Polymeric O-Ring gaskets for grooved flanges.*

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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## **Introduction**

The dimensions of spiral wound gaskets for tongue and groove flanges and spigot and recess flanges to EN 1092-1 are not included in this part of EN 1514. Such gaskets may be available for these types of flange and the purchaser is advised to consult the manufacturer as to their availability.

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## 1 Scope

This part of EN 1514 specifies the dimensions and marking of spiral wound gaskets for use in conjunction with flat face and raised face flanges complying with the requirements of EN 1092-1 for PN 10, PN 16, PN 25, PN 40, PN 63, PN 100 and PN 160 and up to and including DN 1 000.

NOTE 1 Dimensions of other types of gaskets for use with flanges to EN 1092-1, EN 1092-2, EN 1092-3 and EN 1092-4 are given in EN 1514-1, EN 1514-3, EN 1514-4, EN 1514-6, EN 1514-7 and EN 1514-8.

NOTE 2 Annex A lists information to be supplied by the purchaser when ordering gaskets in circumstances where the choice of the gasket materials appropriate to the service is left to the manufacturer.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1333, *Flanges and their joints - Pipework components - Definition and selection of PN*

EN ISO 6708, *Pipework components - Definition and selection of DN (nominal size) (ISO 6708)*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1

#### DN

alphanumeric designation of size for components of a pipework system, which is used for reference purposes. It comprises the letters DN followed by a dimensionless whole number which is indirectly related to the physical size, in millimetres, of the bore or outside diameter of the end connections

Note 1 to entry: The number following the letters DN does not represent a measurable value and should not be used for calculation purposes except where specified in the relevant standard.

Note 2 to entry: In those standards which use the DN designation system, any relationship between DN and component dimensions should be given (e.g. DN/OD or DN/ID).