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BSI Standards Publication

Heat-treatable steels, alloy steels and free-cutting steels

Part 1: Non-alloy steels for quenching and tempering

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National foreword

This British Standard is the UK implementation of EN ISO 683-1:2018. It is identical to ISO 683-1:2016. It supersedes BS EN 10083-2:2006, which is withdrawn. Together with BS EN ISO 683-2:2018, it supersedes BS EN 10083-1:2006, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee ISE/105, Steels for Heat Treatment, Alloy Steels, Free-Cutting Steels and Stainless Steels.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Compliance with a British Standard cannot confer immunity from legal obligations.

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| Date | Text affected |
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EUROPÄISCHE NORM

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ICS 77.140.10; 77.140.20; 77.140.45

Supersedes EN 10083-1:2006, EN 10083-2:2006

English Version

Heat-treatable steels, alloy steels and free-cutting steels - Part 1: Non-alloy steels for quenching and tempering (ISO 683-1:2016)

Aciers pour traitement thermique, aciers alliés et
aciers pour décolletage - Partie 1: Aciers non alliés
pour trempe et revenu (ISO 683-1:2016)

Für eine Wärmebehandlung bestimmte Stähle, legierte
Stähle und Automatenstähle - Teil 1: Unlegierte
Vergütungsstähle (ISO 683-1:2016)

This European Standard was approved by CEN on 18 May 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

The text of ISO 683-1:2016 has been prepared by Technical Committee ISO/TC 17 "Steel" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 683-1:2018 by Technical Committee ECISS/TC 105 "Steels for heat treatment, alloy steels, free-cutting steels and stainless steels" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2018, and conflicting national standards shall be withdrawn at the latest by December 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 10083-1:2006, EN 10083-2:2006.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 683-1:2016 has been approved by CEN as EN ISO 683-1:2018 without any modification.

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The European steel numbers to the steel grades are to be found in informative Annex C.

The references to following European standards are given for information:

EN 10017, *Steels rod for drawing and/or cold rolling – Dimensions and tolerances*

EN 10021, *General technical delivery conditions for steel products*

EN 10029, *Hot-rolled steel plates 3 mm thick or above – Tolerances on dimensions and shape*

EN 10048, *Hot-rolled narrow steel strip – Tolerances on dimensions and shape*

EN 10051, *Continuously hot-rolled strip and plate/sheet cut from wide strip of non.-alloy and alloy steels – Tolerances on dimensions and shape*

EN 10058, *Hot rolled flat steel bars for general purposes – Dimensions and tolerances on shape and dimensions*

EN 10059, *Hot rolled square steel bars for general purposes – Dimensions and tolerances on shape and dimensions*

EN 10060, *Hot rolled round steel bars - Dimensions and tolerances on shape and dimensions*

EN 10061, *Hot rolled hexagon steel bars – Dimensions and tolerances on shape and dimensions*

EN 10108, *Round steel rod for cold heading and cold extrusion – Dimensions and tolerances*

EN 10160, *Ultrasonic testing of steel flat product of thickness equal or greater than 6 mm (reflection method)*

EN 10204, *Metallic products – Types of inspection documents*

EN 10308, *Non-destructive testing – Ultrasonic testing of steel bars*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

The committee responsible for this document is ISO/TC 17, *Steel*, Subcommittee SC 4, *Heat treatable and alloy steels*.

This third edition cancels and replaces the second edition (ISO 683-1:2012), of which it constitutes a minor revision.

ISO 683 consists of the following parts, under the general title *Heat-treatable steels, alloy steels and free-cutting steels*:

- *Part 1: Non-alloy steels for quenching and tempering*
- *Part 2: Alloy steels for quenching and tempering*
- *Part 3: Case-hardening steels*
- *Part 4: Free-cutting steels*
- *Part 5: Nitriding steels*
- *Part 14: Hot-rolled steels for quenched and tempered springs*
- *Part 15: Valve steels for internal combustion engines*
- *Part 17: Ball and roller bearing steels*
- *Part 18: Bright steel products*

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Heat-treatable steels, alloy steels and free-cutting steels —

Part 1: Non-alloy steels for quenching and tempering

1 Scope

This part of ISO 683 specifies the technical delivery requirements for

- semi-finished products, hot formed, e.g. blooms, billets, slabs (see Note 1),
- bars (see Note 1),
- wire rod,
- finished flat products, and
- hammer or drop forgings (see Note 1)

manufactured from the direct hardening non-alloy steels and the non-alloy flame- and induction-hardening steels listed in [Table 3](#) and supplied in one of the heat-treatment conditions given for the different types of products in [Table 1](#) and in one of the surface conditions given in [Table 2](#).

The steels are, in general, intended for the manufacture of quenched and tempered or austempered (see [3.2](#) and Note 2) and flame- or induction-hardened machine parts (see [Tables 9](#) and [11](#)), but can also be partly used in the normalized condition (see [Table 10](#)).

The requirements for mechanical properties given in this part of ISO 683 are restricted to the sizes given in [Tables 9](#) and [10](#).

NOTE 1 Hammer-forged semi-finished products (blooms, billets, slabs, etc.), seamless rolled rings and hammer-forged bars are, in the following, covered under semi-finished products or bars and not under the term "hammer and drop forgings".

NOTE 2 For the purposes of simplification, the term "quenched and tempered" is, unless otherwise indicated, used in the following also for the austempered condition.

NOTE 3 For International Standards relating to steels complying with the requirements for the chemical composition in [Table 3](#), however, supplied in other product forms or treatment conditions than given above or intended for special applications, and for other related International Standards, see the Bibliography.

NOTE 4 This part of ISO 683 does not apply to bright products and bars and wire rod for cold heading. For such products, see ISO 683-18 and ISO 4954.

In special cases, variations in these technical delivery requirements or additions to them can form the subject of an agreement between the manufacturer and purchaser at the time of enquiry and order (see [5.2](#) and [Annex B](#)).

In addition to this part of ISO 683, the general technical delivery requirements of ISO 404 are applicable.