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BSI Standards Publication

Electric actuators for industrial valves — General requirements

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National foreword

This British Standard is the UK implementation of EN ISO 22153:2021. It is identical to ISO 22153:2020. It supersedes BS EN 15714-2:2009 and BS ISO 22153:2020, which are withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PSE/18/5, Industrial valves, steam traps, actuators and safety devices against excessive pressure - Valve actuators.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Date	Text affected
31 May 2021	This corrigendum renumbers BS ISO 22153:2020 as BS EN ISO 22153:2021

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EUROPÄISCHE NORM

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Supersedes EN 15714-2:2009

English Version

Electric actuators for industrial valves - General requirements (ISO 22153:2020)

Actionneurs électriques pour robinetterie industrielle - Exigences générales (ISO 22153:2020)

Elektrische Antriebe für Industriearmaturen - Allgemeine Anforderungen (ISO 22153:2020)

This European Standard was approved by CEN on 12 April 2021.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

The text of ISO 22153:2020 has been prepared by Technical Committee ISO/TC 153 "Valves" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 22153:2021 by Technical Committee CEN/TC 69 "Industrial valves" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2021, and conflicting national standards shall be withdrawn at the latest by October 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15714-2:2009.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 22153:2020 has been approved by CEN as EN ISO 22153:2021 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 153, *Valves*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

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Electric actuators for industrial valves — General requirements

1 Scope

This document provides basic requirements for electric valve actuators, used for on-off and control valves. It includes guidelines for classification, design, enclosure and corrosion protection, and methods for conformity assessment.

Combinations of electric actuators and gearboxes when supplied by the actuator manufacturer are within the scope of this document.

This document does not cover solenoid actuators, electro-hydraulic actuators and electric actuators which are integral to the valves.

Other requirements or conditions of use different from those indicated in this document are agreed between the purchaser and the manufacturer/supplier, prior to order.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5210, *Industrial valves — Multi-turn valve actuator attachments*

ISO 5211, *Industrial valves — Part-turn actuator attachments*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1

electric actuator

electrically powered device attached to the valve by bolting for the purpose of applying *torque* (3.5) and/or thrust to open and close and/or control a valve

3.2

part-turn actuator

actuator which transmits *torque* (3.5) to the valve for less than one revolution, and does not need to be capable of withstanding operational thrust

Note 1 to entry: In this document, a combination of a *multi-turn actuator* (3.3) plus a part-turn *gearbox* (3.15) is considered as a part-turn actuator