

This is a preview of "PAS 8877:2022". [Click here to purchase the full version from the ANSI store.](#)

PAS 8877:2022

Tobacco-free oral nicotine pouches – Composition, manufacture and testing – Specification



Publishing and copyright information

The BSI copyright notice displayed in this document indicates when the document was last issued.

© The British Standards Institution 2022.

Published by BSI Standards Limited 2022.

ISBN 978 0 539 17496 0

ICS 65.160

No copying without BSI permission except as permitted by copyright law.

Publication history

First published February 2022

This is a preview of "PAS 8877:2022". [Click here to purchase the full version from the ANSI store.](#)

Contents

Foreword	ii
0 Introduction	iv
1 Scope	1
2 Normative references	2
3 Terms, definitions and abbreviated terms	3
4 Product components	6
5 Final product	9
6 Packaging	10
7 Product information and labelling	11
Annexes	
Annex A (informative)	
Authoritative sources of information on the toxicological properties of compounds to be taken into account during TRAs for tobacco-free oral nicotine pouches	14
Bibliography	16
List of figures	
Figure 1 – Example of a tobacco-free oral nicotine pouch consumable and its component parts	5
Figure 2 – Example of tobacco-free oral nicotine pouch consumables and their unit packet	5
List of tables	
Table 1 – Substances or products capable of causing food allergies or intolerances	12
Table A.1 – Non-exhaustive list of toxicologically undesirable constituents	15

This is a preview of "PAS 8877:2022". Click [here](#) to purchase the full version from the ANSI store.

Foreword

This PAS was sponsored by BAT UK Ltd. Its development was facilitated by BSI Standards Limited and it was published under licence from The British Standards Institution. It came into effect on 28 February 2022.

Acknowledgement is given to Dr. Kevin McAdam of McAdam Scientific Ltd., as the technical author, and the following organizations that were involved in the development of this PAS as members of the steering group:

- BAT UK Ltd.
- Broughton Group
- Hall Analytical
- Inter Scientific Ltd.
- JT International SA (JTI)
- Nicobrand
- Philip Morris International (PMI)
- Swedish Match North Europe AB
- University College London

Acknowledgement is also given to the members of a wider review panel who were consulted in the development of this PAS.

The British Standards Institution retains ownership and copyright of this PAS. BSI Standards Limited as the publisher of the PAS reserves the right to withdraw or amend this PAS on receipt of authoritative advice that it is appropriate to do so. This PAS will be reviewed at intervals not exceeding two years.

This PAS is not to be regarded as a British Standard. It will be withdrawn upon publication of its content in, or as, a British Standard.

The PAS process enables a specification to be rapidly developed in order to fulfil an immediate need in industry. A PAS can be considered for further development as a British Standard, or constitute part of the UK input into the development of a European or International Standard.

Information about this document

Assessed capability. Users of this PAS are advised to consider the desirability of quality system assessment and registration against the appropriate standard in the BS EN ISO 9000 series by an accredited third-party certification body.

Test laboratory accreditation. Users of this PAS are advised to consider the desirability of selecting test laboratories that are accredited to BS EN ISO/IEC 17025 by a national or international accreditation body.

This publication can be withdrawn, revised, partially superseded or superseded. Information regarding the status of this publication can be found in the Standards Catalogue on the BSI website at bsigroup.com/standards, or by contacting the Customer Services team.

Where websites and webpages have been cited, they are provided for ease of reference and are correct at the time of publication. The location of a webpage or website, or its contents, cannot be guaranteed.

Hazard warnings

WARNING. This PAS calls for the use of substances and/or procedures that can be injurious to health if adequate precautions are not taken. It refers only to technical suitability and does not absolve the user from legal obligations relating to health and safety at any stage.

Use of this document

It has been assumed in the preparation of this PAS that the execution of its provisions will be entrusted to appropriately qualified and experienced people, for whose use it has been produced.

This is a preview of "PAS 8877:2022". [Click here to purchase the full version from the ANSI store.](#)

Presentational conventions

The provisions of this PAS are presented in roman (i.e. upright) type. Its requirements are expressed in sentences in which the principal auxiliary verb is "shall".

Commentary, explanation and general informative material is presented in smaller italic type, and does not constitute a normative element.

Where words have alternative spellings, the preferred spelling of the Shorter Oxford English Dictionary is used (e.g. "organization" rather than "organisation").

Requirements in this PAS are drafted in accordance with *Rules for the structure and drafting of UK standards:2017*, subclause **G.1.1**, which states, "Requirements should be expressed using wording such as: 'When tested as described in Annex A, the product shall ...'". This means that only those products that are capable of passing the specified test will be deemed to conform to this PAS.

Contractual and legal considerations

This publication has been prepared in good faith, however no representation, warranty, assurance or undertaking (express or implied) is or will be made, and no responsibility or liability is or will be accepted by BSI in relation to the adequacy, accuracy, completeness or reasonableness of this publication. All and any such responsibility and liability is expressly disclaimed to the full extent permitted by the law.

This publication is provided as is, and is to be used at the recipient's own risk.

The recipient is advised to consider seeking professional guidance with respect to its use of this publication.

This publication is not intended to constitute a contract. Users are responsible for its correct application.

Compliance with a PAS cannot confer immunity from legal obligations.

In particular, attention is drawn to the following specific regulations:

- General Product Safety Regulations 2005 [1];
- Retained CLP Regulation (EU) No. 1272/2008 as amended for Great Britain [2].

This is a preview of "PAS 8877:2022". [Click here to purchase the full version from the ANSI store.](#)

0 Introduction

0.1 General

Tobacco-free oral nicotine pouches are a rapidly growing category of products in the UK. It is therefore important to provide requirements governing their composition, safety and quality across the complete life cycle from manufacturer to consumer.

0.2 Motivation behind the creation of PAS 8877

In order for manufacturers, importers, distributors and retailers of tobacco-free oral nicotine pouches to be able to provide quality and safety assurances to consumers, the public and regulators, it is important to control how products are made and what goes into them. The requirements specified in this PAS are provided to assist manufacturers, importers, distributors and retailers in assessing their products for these factors.

0.3 Safety, quality and performance specifications

Safety and quality specifications are necessary to provide minimum expectations for producers and reassurance to consumers, the public and regulators that product safety and quality is maintained across batches and can be reliably demonstrated with documentary evidence. There is also a need to identify analytical methodologies to enable laboratories to test tobacco-free oral nicotine pouches for compliance with the requirements of this PAS.

This is a preview of "PAS 8877:2022". [Click here to purchase the full version from the ANSI store.](#)

1 Scope

This PAS specifies requirements for the composition, manufacture and testing of tobacco-free oral nicotine pouches through:

- a) requirements for ingredients and materials;
- b) limits for nicotine contents, pH characteristics and water activity of the pouches; and
- c) product information and labelling.

This document also provides guidance on suitable test methods for measurement of nicotine content, pH and water activity.

This PAS is applicable to pre-portioned, tobacco-free oral nicotine pouches exclusively intended for oral use by placing them between the gum and buccal mucosa for a period of time, to facilitate uptake of the nicotine via the oral mucosa, followed by disposal of the pouch after use.

This PAS is intended for manufacturers, importers, distributors and retailers involved in the production and sale of tobacco-free oral nicotine pouches, and for use in laboratories and testing houses engaged in measurements of these pouches.

The PAS does not cover:

- pre-portioned, tobacco-free oral nicotine pouches in which the nicotine is not of natural origin;
- smokeless tobacco products, such as moist snuff, tobacco oral pouches, snus, nasal snuff, chewing tobacco or any other tobacco-containing smokeless tobacco products;
- licensed medicinal nicotine products, such as nicotine replacement therapies (NRT);
- products that are subject to an authorization requirement under Directive 2001/83/EC (Community code relating to medicinal products for human use) [3] or to the requirements set out in Directive 93/42/EEC (Medical Device Directive) [4]; or
- inhaled-nicotine products, such as cigarettes, other combusted tobacco products, tobacco-heating products or e-cigarettes.

The PAS does not provide a method for assessing the health risks or potential reduced health risks of tobacco-free oral nicotine pouches.

This PAS is intended for use in the UK.