



BSI Standards Publication

Execution of steel structures and aluminium structures

Part 2: Technical requirements for steel structures

This is a preview of BS EN 1090-2:2018+A1:2024. [Click here to purchase the full version from the ANSI store.](#)

National foreword

This British Standard is the UK implementation of EN 1090-2:2018+A1:2024. It supersedes BS EN 1090-2:2018, which is withdrawn.

The start and finish of text introduced or altered by amendment is indicated in the text by tags. Tags indicating changes to CEN text carry the number of the CEN amendment. For example, text altered by CEN amendment A1 is indicated by A1 A1.

BSI, as a member of CEN, is obliged to publish EN 1090-2:2018 as a British Standard. However, attention is drawn to the fact that during the development of this European Standard, the UK committee decided to abstain from voting to approve it as a European Standard because it was unable to reach a consensus position.

The UK committee has concerns over the lack of clarity between the scope of BS EN 1090-2:2018 and the scope of the new BS EN 1090-4, particularly regarding product forms, material grades, thickness limits and joining processes.

Another concern with EN 1090-2:2018 is its relationship with both BS EN 1990: 2002+A1:2005 and the design rules in the BS EN 1993 series, particularly about reliability differentiation and the integrity of welded joints. Although EN 1090-2:2018 contains sufficient choices to ensure full compatibility with these standards, care must be taken to ensure the correct choices are made. Further information on these choices is given in Clause NA.2.27.3 of the National Annex to BS EN 1993-1-1:2005+A1:2014.

The UK participation in its preparation was entrusted to Technical Committee CB/203, Design & execution of steel structures.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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English Version

Execution of steel structures and aluminium structures - Part 2: Technical requirements for steel structures

Exécution des structures en acier et des structures en
aluminium - Partie 2: Exigences techniques pour les
structures en acier

Ausführung von Stahltragwerken und
Aluminiumtragwerken - Teil 2: Technische Regeln für
die Ausführung von Stahltragwerken

This European Standard was approved by CEN on 22 January 2018 and includes Amendment 1 approved by CEN on 19 February 2024.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN 1090-2:2018+A1:2024) has been prepared by Technical Committee CEN/TC 135 “Execution of steel structures and aluminium structures”, the secretariat of which is held by SN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2024 and conflicting national standards shall be withdrawn at the latest by November 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 19 February 2024.

This document supersedes A1 EN 1090-2:2018 A1.

The start and finish of text introduced or altered by amendment is indicated in the text by tags A1 A1.

This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

This document is part of the EN 1090 series, which comprises the following parts:

- EN 1090-1, *Execution of steel structures and aluminium structures - Part 1: Assessment and verification of constancy of performance for structural components*
- EN 1090-2, *Execution of steel structures and aluminium structures - Part 2: Technical requirements for steel structures*
- EN 1090-3, *Execution of steel structures and aluminium structures - Part 3: Technical requirements for aluminium structures*
- EN 1090-4, *Execution of steel structures and aluminium structures - Part 4: Technical requirements for cold-formed structural steel elements and cold-formed structures for roof, ceiling, floor and wall applications*
- EN 1090-5, *Execution of steel structures and aluminium structures - Part 5: Technical requirements for cold-formed structural aluminium elements and cold-formed structures for roof, ceiling, floor and wall applications*

Technical requirements for cold-formed structural steel elements, members and sheeting and cold-formed steel structures for roof, ceiling, floor, wall, and cladding applications have been removed from this Part of the EN 1090 series, as they are given in EN 1090-4.

Informative Annex B giving guidance for the determination of execution class has been removed as normative requirements for the selection of execution class are now included in of EN 1993-1-1:2005/A1:2014, Annex C.

A new informative Annex D has been included giving guidance on a procedure for checking the capability of thermal cutting processes.

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A new informative Annex I has been included giving guidance on determination of the loss of preload from thick coatings on contact surfaces in preloaded connections.

Normative Annex J “Use of compressible washer-type direct tension indicators” has been removed.

A new informative Annex L has been included giving guidance on the selection of weld inspection classes.

Other annexes have been renumbered accordingly:

- Annex D becomes Annex B;
- Annex K becomes Annex J;
- Annex L becomes Annex K.

Annexes A, C, E, F, G, H and M have not been renumbered.

There have been some amendments included in these annexes.

The main text contains some changes. It includes updated cross-references to supporting standards and some corrections.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

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Introduction

This European Standard specifies requirements for execution of steel structures, in order to ensure adequate levels of mechanical resistance and stability, serviceability and durability.

This European Standard specifies requirements for execution of steel structures in particular those that are designed according to the EN 1993 series and the steel parts of composite steel and concrete structures designed according to the EN 1994 series.

This European Standard presupposes that the work is carried out with the necessary skill and adequate equipment and resources to perform the work in accordance with the execution specification and the requirements of this European Standard.

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1 Scope

This European Standard specifies requirements for execution of structural steelwork as structures or as manufactured components, produced from:

- hot rolled, structural steel products up to and including grade S700;
- cold formed components and sheeting up to and including grade S700 (unless coming within the scope of EN 1090-4);
- hot finished or cold formed austenitic, austenitic-ferritic and ferritic stainless steel products;
- hot finished or cold formed structural hollow sections, including standard range and custom-made rolled products and hollow sections manufactured by welding.

For components produced from cold formed components, and cold formed structural hollow sections that are within the scope of EN 1090-4, the requirements of EN 1090-4 take precedence over corresponding requirements in this European Standard.

This European Standard can also be used for structural steel grades up to and including S960, provided that conditions for execution are verified against reliability criteria and any necessary additional requirements are specified.

This European Standard specifies requirements, which are mostly independent of the type and shape of the steel structure (e.g. buildings, bridges, plated or latticed components) including structures subjected to fatigue or seismic actions. Certain requirements are differentiated in terms of execution classes.

This European Standard applies to structures designed according to the relevant part of the EN 1993 series. Sheet piling, displacement piles and micropiles designed to EN 1993-5 are intended to be executed in accordance with respectively EN 12063, EN 12699 and EN 14199. This European Standard only applies to the execution of waling, bracing, and connections.

This European Standard applies to steel components in composite steel and concrete structures designed according to the relevant part of the EN 1994 series.

This European Standard can be used for structures designed according to other design rules provided that conditions for execution comply with them and any necessary additional requirements are specified.

This European Standard includes the requirements for the welding of reinforcing steels to structural steels. This European Standard does not include requirements for the use of reinforcing steels for reinforced concrete applications.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

2.1 Constituent products

2.1.1 Steels

EN 10017, *Steel rod for drawing and/or cold rolling - Dimensions and tolerances*

EN 10021, *General technical delivery conditions for steel products*

EN 10024, *Hot rolled taper flange I sections - Tolerances on shape and dimensions*