



BSI Standards Publication

Reaction to fire tests — Ignitability of products subjected to direct impingement of flame

Part 2: Single-flame source test

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National foreword

This British Standard is the UK implementation of EN ISO 11925-2:2026. It is identical to ISO 11925-2:2026. It supersedes BS EN ISO 11925-2:2020, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee FSH/21/-/5, Reaction to fire tests - Heat release and smoke measurement.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Reaction to fire tests - Ignitability of products subjected to direct impingement of flame - Part 2: Single-flame source test (ISO 11925-2:2026)

Essais de réaction au feu - Allumabilité de produits soumis à l'incidence directe de la flamme - Partie 2: Essai à l'aide d'une source à flamme unique (ISO 11925-2:2026)

Prüfungen zum Brandverhalten - Entzündbarkeit von Produkten bei direkter Flammeneinwirkung - Teil 2: Einzelflammentest (ISO 11925-2:2026)

This European Standard was approved by CEN on 12 January 2026.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN ISO 11925-2:2026) has been prepared by Technical Committee ISO/TC 92 "Fire safety" in collaboration with Technical Committee CEN/TC 127 "Fire safety in buildings" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2026, and conflicting national standards shall be withdrawn at the latest by July 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 11925-2:2020.

This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

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Endorsement notice

The text of ISO 11925-2:2026 has been approved by CEN as EN ISO 11925-2:2026 without any modification.

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Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Test apparatus	2
5 Test specimen	4
5.1 Preparation.....	4
5.2 Dimensions.....	4
5.3 Products which are not essentially flat.....	4
5.4 Number of specimens.....	4
5.5 Substrates.....	5
6 Conditioning	5
7 Test procedure	5
7.1 General.....	5
7.2 Preliminary operations.....	5
7.3 Testing operations.....	5
7.4 Duration of test.....	7
8 Expression of results	7
9 Test report	8
Annex A (informative) Precision of test method	22
Annex B (normative) Testing not essentially flat end-use products	25
Annex C (normative) Testing perforated end-use products	26
Bibliography	27

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at www.iso.org/patents. ISO shall not be held responsible for identifying any or all such patent rights.

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This document was prepared by Technical Committee ISO/TC 92, *Fire safety*, Subcommittee SC 1, *Fire initiation and growth*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 127, *Fire safety in buildings*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fifth edition cancels and replaces the fourth edition (ISO 11925-2:2020), which has been technically revised.

The main changes are as follows:

- note on the evaluation of the flame tip;
- revision of all figures.

A list of all parts in the ISO 11925 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

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This fire test method has been developed to define reaction to fire performance of products. The method specifies a test for determining the ignitability of products by direct small-flame impingement under zero impressed irradiance using vertically oriented test specimens.

Although the method is designed to assess ignitability, this is addressed by measuring the spread of a small flame up the vertical surface of a specimen following application of a small flame to either the surface or edge of a specimen for either 15 s or 30 s. The determination of the production of flaming droplets/particles depends on whether the filter paper placed beneath the specimen ignites.

Details on the precision of the test method is given in [Annex A](#).

Details on testing not essentially flat end-use products is given in [Annex B](#).

Details on testing perforated end-use products is given in [Annex C](#).

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Reaction to fire tests — Ignitability of products subjected to direct impingement of flame —

Part 2: Single-flame source test

1 Scope

This document specifies a method of test for determining the ignitability of products by direct small flame impingement under zero impressed irradiance using vertically oriented test specimens.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 13943, *Fire safety — Vocabulary*

ISO 14697, *Reaction-to-fire tests — Guidance on the choice of substrates for building and transport products*

EN 13238, *Reaction to fire tests for building products — Conditioning procedures and general rules for selection of substrates*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 13943 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1

product

material, element or component about which information is required

[SOURCE: ISO 1716:2018, 3.1]

3.2

essentially flat product

product having one of the following characteristics:

- a) a planar exposed surface;
- b) a planar exposed surface with a surface irregularity that is evenly distributed over the exposed surface, provided that:
 - at least 50 % of the surface of a representative square area of 250 mm × 250 mm lies within a depth of 6 mm from a plane taken across the highest points on the exposed surface, or

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a representative square area of 250 mm × 250 mm of the exposed surface

3.3

flaming droplet/particle

material separating from the specimen during the fire test procedure and igniting the filter paper beneath the specimen

3.4

multi-layered product

product composed of two or more layers of different materials, which can be either substantial and/or non-substantial

3.5

sustained flaming

persistence of flame for a period greater than 3 s

3.6

ignition

presence of sustained flaming

4 Test apparatus

4.1 Test room, capable of providing an environment at (23 ± 5) °C and a relative humidity of (50 ± 20) %.

NOTE It has been found that a partially darkened room assists with the perception of small surface flames.

4.2 Combustion chamber, consisting of an enclosure constructed from stainless steel sheets with heat-resistant, glazed doors provided for access and observation in at least the front and one lateral side (see [Figure 1](#)). Ventilation of the enclosure shall be free through the square box section base in the bottom of the chamber. This shall be made of stainless steel of 1,5 mm thickness, 50 mm in height, with the open square area being 25 mm × 25 mm. To make free ventilation possible, the chamber shall stand on 40 mm high supports which provide a gap on the lateral sides of the combustion chamber. The air velocity measured on the central axis in the chimney of the combustion chamber shall be $(0,7 \pm 0,1)$ m/s, measured with the burner only ignited and with the ventilation hood "on". The combustion chamber shall be situated under a suitably ventilated hood.

4.3 Ignition source, consisting of burner constructed as shown in [Figure 2](#) and designed so that it can be used vertically or be tilted at 45° with respect to the vertical axis. The burner shall be mounted onto a horizontal plate so that it moves smoothly forwards and backwards in a horizontal plane along the centreline of the combustion chamber.

The burner shall be fitted with a fine adjustment valve to ensure accurate control of the flame height.

4.4 Fuel, consisting of commercial propane of 95 % minimum purity. In order to obtain flame stability with the burner tilted at 45°, the gas pressure shall be between 10 kPa and 50 kPa.

4.5 Specimen holder, consisting of two stainless steel U-shaped frames. The thickness of the frames shall be (5 ± 1) mm. The dimensions of the frame shall be as shown in [Figure 3](#). The frame shall hang vertically from the support (see [4.6](#) and [Figure 7](#)) such that the underside of the specimen is exposed directly to the

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It is important that the technique of clamping used is capable of restraining the specimen for the total duration of the test.

NOTE Small pins of approximately 1 mm in length incorporated on the surface of the frame, to which the specimen is attached, have been found suitable.

For multi-layered products, a typical test frame as shown in [Figure 4](#) shall be used when carrying out the prescribed additional set of tests on multi-layer test specimens of thickness greater than 10 mm according to [7.3.3.2.3](#).

For the mounting and fixing of loose fill material, the following applies.

- a) A specimen holder as shown in [Figure 5](#) shall be used.
- b) When making the specimens for testing, the surface of the loose fill material specimen shall be as even as possible.
- c) A wire lacing as shown in [Figure 6](#) shall be used to retain the specimen if material falls from the specimen holder. A wire of 0,2 mm diameter shall be used to form 11 rows vertically in front of the opening to hold the loose fill material in place. The wire lacing shall have the shape of a harp.
- d) If the material is a mixture of various grain sizes, the release of smaller particles from the open central surface does not justify the use of the harp.
- e) It is deemed sufficient to carry out the tests with a surface flame attack. Edge flame attack tests are not necessary.

4.6 Support, consisting of a vertical stand to which the specimen holder is attached such that it hangs vertically and exposes its open edge containing the specimen to the burner flame (see [Figure 7](#)).

The distance between the underside of the specimen and the top of horizontal plate above the metal grid shall be (125 ± 10) mm for edge flame impingement and (85 ± 10) mm for surface flame impingement.

4.7 Timing device, capable of recording elapsed time to the nearest second and which shall be accurate to within 5 s in 1 h.

4.8 Template, consisting of one metal plate (250_{-1}^0) mm long and (90_{-1}^0) mm wide.

4.9 Flame checking devices

4.9.1 Flame-height measuring device, capable of indicating a flame height of 20 mm (see [Figure 9](#)) when located against a fixed point of the burner. The tolerance on the flame-height measuring device shall be $\pm 0,1$ mm.

The flame height shall be measured from the upper edge of the burner to the yellow tip of the flame. The outer blue halo of the flame may not be considered. This check shall be conducted before testing each specimen.

4.9.2 Burner spacer for edge flame impingement, removable, 16 mm long, which can be mounted at the burner orifice to check the distance from the pre-set flame contact point on the specimen (see [Figure 10](#)).

4.9.3 Burner spacer for surface flame impingement, removable, cone-shaped, which can be mounted at the burner orifice to check the fixed distance of 5 mm between the burner edge and specimen surface (see [Figure 11](#)).

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4.11 Filter paper and tray. The paper shall be new, undyed filter paper with a mass/unit area of (75 ± 15) g/m² and an ash content of less than 0,1 %. The tray shall be 100 mm × 50 mm and 10 mm deep and made of aluminium foil. The tray is placed beneath the specimen holder and is replaced between tests.

4.12 Apparatus to allow observation of the reverse face of the specimen. For some materials, it is sometimes necessary to observe the flame on the reverse face of the specimen as well as the exposed face.

Provision shall therefore be made to enable the operator to view both sides of the specimen at the same time. One method by which this may be achieved is to place a mirror such that the backside of the specimen can be monitored. The mirror shall not be placed above the specimen, in order to avoid disturbance of the airflow. The design and location of the mirror shall be appropriate for the construction of the equipment and the available ambient lighting. The result observed on the reverse face shall be treated as if it occurred on the front side.

5 Test specimen

5.1 Preparation

The test specimen shall be cut from a sample which is representative of the product to be tested using the templates specified in [4.8](#).

5.2 Dimensions

The dimensions of the test specimens shall be (250^{+2}_{-2}) mm long by (90^{+2}_{-2}) mm wide.

Specimens normally having a thickness of 60 mm or less shall be tested using their full thickness. Specimens normally having a thickness greater than 60 mm shall be reduced to a thickness of 60 mm by cutting away the unexposed surface. If it is necessary to reduce the specimen size in this manner, the cut surface shall not be exposed to the flame.

For products which are normally manufactured in sizes less than the test specimen, a test sample of appropriate size shall be specifically produced for the test.

5.3 Products which are not essentially flat

When the product is not an essentially flat product, the specimens may be tested in the form of their end use (e.g. pipe insulation). The product shall be supplied in its entirety or as specimens of lengths of 250 mm. If you are testing a product that is not essentially flat it shall be tested in accordance with [Annex B](#). If you are testing perforated products they shall be tested in accordance with [Annex C](#).

5.4 Number of specimens

5.4.1 For each exposure condition, a minimum of six representative specimens of the product shall be tested. Three specimens shall be cut lengthwise and three crosswise.

5.4.2 If a product under test is asymmetric through its thickness and in practice either face may be exposed to a source of ignition; test two specimens on each face to find the critical point of impingement. For the critical impingement point, a full test series shall be conducted.

5.4.3 Where a product has areas of its surface which are distinctly different, but each of these separate areas can satisfy the surface characteristics for essentially flat products, two tests shall be conducted at each point of flame impingement. The critical impingement point shall be found. For the critical impingement point, a full test series shall be conducted.

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5.5 Substrates

Where a substrate is used, it shall be selected in accordance with ISO 14697 or EN 13238.

Care is needed when preparing test specimens for bottom-edge exposure of materials applied to substrates, since in practice the substrate may extend beyond the bottom of the material to be tested and not itself be subject to edge exposure. The configuration of the test specimen should reflect the practical aspects such as type of substrate and fixing to substrate.

NOTE Additional advice on the use of substrates can be found in any relevant product standard.

6 Conditioning

Test specimens and filter paper shall be conditioned in accordance with EN 13238.

7 Test procedure

7.1 General

Two flame application times are available, 15 s or 30 s, as required by the sponsor. The start time of the test is on application of the flame.

7.2 Preliminary operations

7.2.1 Check the required airflow velocity in the chimney of the combustion chamber (see [4.2](#)).

7.2.2 Remove the set of six test specimens and the filter paper from the conditioning environment and test them within 30 min. If necessary, the test specimen can be transferred from the conditioning room to the test apparatus in a sealed container.

7.2.3 Clamp the test specimen in the specimen holder so that one end and both sides are covered by the holder frames and the exposed end is 30 mm from the end of the frame (see [Figures 3](#) to [6](#)).

NOTE The operator can find it useful to mark the specimen holder such that the bottom edge of the test specimen is always placed at this distance.

7.2.4 Check the distances of the burner from the specimen by means of the relevant spacer specified in [4.9.2](#) or [4.9.3](#) with the burner tilted at 45° (see [Figures 7](#) and [8](#), as appropriate).

7.2.5 Position two pieces of filter paper in the aluminium foil tray beneath the specimen, not more than 3 min before the start of the test.

7.3 Testing operations

WARNING — The attention of all persons concerned with managing and carrying out this test is drawn to the fact that fire testing can be hazardous and that there is a possibility that toxic and/or harmful smoke and gases can be evolved during the test. Operational hazards can also arise during the testing of specimens and the disposal of test residues.

WARNING — An assessment of all potential hazards and risks to health should be made and safety precautions identified and provided. Written safety instructions should be issued. Appropriate training should be given to relevant personnel. Laboratory personnel should ensure that they follow written safety instructions at all times.

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WARNING — In some cases, smouldering can be difficult to extinguish completely and immersion in water may be necessary.

7.3.1 Adjustment of burner

Light the burner in the vertical position and allow the flame to stabilize. Adjust the burner valve to give a flame height of 20 mm using the device specified in [4.9.1](#). This operation is carried out away from the pre-set operating position to prevent accidental impingement of the flame on the test specimen. The flame height shall be checked prior to each flame application.

NOTE It has been found useful to measure the flame height against a black background.

7.3.2 Test procedure

Tilt the burner at 45° with respect to its vertical axis and advance it horizontally until the flame reaches the pre-set contact point with the test specimen.

Start the timing device at the moment the flame is brought into contact with the test specimen. Apply the flame for 15 s or 30 s as required by the sponsor and then retract the burner in a smooth continuous manner.

Parallax errors shall be avoided when determining the maximum flame height.

7.3.3 Exposure conditions

Tests may need to be conducted to either surface exposure or edge exposure, or both.

NOTE Advice on exposure conditions can be given in the relevant product standards.

7.3.3.1 Surface exposure

For all essentially flat products, the flame shall be applied on the centreline of the specimen, 40 mm above the bottom edge (see [Figure 11](#)). Each different surface that could be exposed in practice shall be tested (see [5.4.2](#)).

7.3.3.2 Edge exposure

7.3.3.2.1 For single-layer or multi-layer, essentially flat products having a total thickness ≤ 3 mm, the flame shall be applied to the mid-point on the bottom of the test specimen (see [Figure 8 a](#)).

Products with edges that are not exposed to fire in end-use applications should not be subjected to edge exposure testing.

NOTE As the flame width is estimated at 5 mm then the flame will be impinging on the entire thickness of the specimen.

7.3.3.2.2 For single-layer or multi-layer, essentially flat products having a total thickness greater than 3 mm, the flame shall be applied to the centre of the width of the bottom edge of the test specimen 1,5 mm behind the surface (see [Figure 8 b](#)).

7.3.3.2.3 For all multi-layer products greater than 10 mm total thickness, an additional set of tests shall be carried out with the specimen turned at 90° from its vertical axis and the flame impinging at the bottom edge of the centreline of the underside of each different layer (see [Figure 8 c](#)).

If it is known and stated by the manufacturer that two or more layers in a product are identical, then only one of the layers need to be tested. If these layers are less than 10 mm thick, they may only be considered identical if the layers adjacent to them are also identical.

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specimens shall be conducted using the flame application point which gives the worst result.

Very thin layers, like thin layers of adhesive, shall be included in the testing. Each layer shall be impinged by the burner flame.

If a thin layer less than 1 mm is an external layer of a product, this does not need to be tested at 90°. For thin layers or a combination of layers adjacent to layers that are larger than 1 mm, then this layer shall be tested.

7.3.4 For products that are not essentially flat products and which are to be tested in their end-use form, the flame shall be applied as specified in [7.3.3.1](#) and [7.3.3.2](#). A full description of the method of retention shall be given in the test report.

The flame application point which gives the worst result should be determined by performing at least two tests for each possible flame application point. The results should be compared and a complete test of six specimens shall be conducted using the flame application point which gave the worst result.

The product may be free-standing or may be held in its end-use orientation in a retaining frame which can be as simple as a laboratory clamp stand or could require a more substantial, specially constructed framework.

NOTE A modification to the apparatus and/or procedure can be necessary, but many non-planar products normally only require a change in the specimen support frame. In some instances, however, the burner mounting can also be inappropriate, and the ignition source can be held and applied manually.

7.4 Duration of test

7.4.1 If the flame application time is 15 s, the total test duration shall be 20 s from the time at which the flame is first applied.

7.4.2 If the flame application time is 30 s, the total test duration shall be 60 s from the time at which the flame is first applied.

8 Expression of results

8.1 Record the position of flame application.

8.2 For each of the test specimens, record the following:

- a) whether ignition occurs;
- b) whether the flame tip exceeds 150 mm above the flame application point, and the time at which this occurs;

NOTE Flame tip is the tip of the flame in the flame front of the burning material.

- c) presence of flaming droplets/particles which cause ignition of the filter paper;
- d) observations of physical behaviour of the test specimen;
- e) maximum flame height;
- f) self-extinguishing of the specimen – yes / no; and
- g) time of self-extinguishing or extinguishing by the test operator.