



BSI Standards Publication

Metallic industrial piping

Part 4: Fabrication and installation

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National foreword

This British Standard is the UK implementation of EN 13480-4:2024. It supersedes BS EN 13480-4:2017+A2:2023, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PVE/10, Piping systems.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Date

Text affected

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EUROPÄISCHE NORM

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English Version

Metallic industrial piping - Part 4: Fabrication and installation

Tuyauteries industrielles métalliques - Partie 4:
Fabrication et installation

Metallische industrielle Rohrleitungen - Teil 4:
Fertigung und Verlegung

This European Standard was approved by CEN on 9 July 2024.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (EN 13480-4:2024) has been prepared by Technical Committee CEN/TC 267 “Industrial piping and pipelines”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2024, and conflicting national standards shall be withdrawn at the latest by December 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13480-4:2017.

This new edition incorporates the Amendments which have been approved previously by CEN members, and the corrected pages up to Issue 1 without any further technical change. Annex Y provides details of significant technical changes between this European Standard and the previous edition.

This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

For the relationship with EU Legislation, see informative Annex ZA, which is an integral part of this document.

This European Standard EN 13480 for metallic industrial piping consists of eight interdependent and not dissociable Parts which are:

- *Part 1: General;*
- *Part 2: Materials;*
- *Part 3: Design and calculation;*
- *Part 4: Fabrication and installation;*
- *Part 5: Inspection and testing;*
- *Part 6: Additional requirements for buried piping;*
- *CEN/TR 13480-7, Guidance on the use of conformity assessment procedures;*
- *Part 8: Additional requirements for aluminium and aluminium alloy piping.*

Although these Parts may be obtained separately, it should be recognized that the Parts are inter-dependant. As such the manufacture of metallic industrial piping requires the application of all the relevant Parts in order for the requirements of the Standard to be satisfactorily fulfilled.

This European Standard will be maintained by a Maintenance MHD working group whose scope of working is limited to corrections and interpretations related to EN 13480. The contact to submit queries can be found at <https://unm.fr/en/maintenance-agencies/maintenance-agency-en-13480/>.

A form for submitting questions can be downloaded from the link to the MHD website. After subject experts have agreed an answer, the answer will be communicated to the questioner. Interpretation sheets will be posted on the website of the MHD.

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Amendments to this new edition may be issued from time to time and then used immediately as alternatives to rules contained herein. These amendments will be consolidated within EN 13480:2024 in accordance with the maintenance system of EN 13480 series approved by CEN/BT Decision C172/2021.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

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1 Scope

This document specifies the requirements for fabrication and installation of piping systems, including supports, designed in accordance with EN 13480-3:2024.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10204:2004, *Metallic products — Types of inspection documents*

EN 12952-5:2021, *Water-tube boilers and auxiliary installations — Part 5: Workmanship and construction of pressure parts of the boiler*

EN 13480-1:2024, *Metallic industrial piping — Part 1: General*

EN 13480-2:2024, *Metallic industrial piping — Part 2: Materials*

EN 13480-3:2024, *Metallic industrial piping — Part 3: Design and calculation*

EN 13480-5:2024, *Metallic industrial piping — Part 5: Inspection and testing*

EN ISO 3834-3:2021, *Quality requirements for fusion welding of metallic materials — Part 3: Standard quality requirements (ISO 3834-3:2021)*

EN ISO 4063:2023, *Welding, brazing, soldering and cutting — Nomenclature of processes and reference numbers (ISO 4063:2023)*

EN ISO 5817:2023, *Welding — Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) — Quality levels for imperfections (ISO 5817:2023)*

EN ISO 9606-1:2017, *Qualification testing of welders — Fusion welding — Part 1: Steels (ISO 9606-1:2012, including Cor 1:2012 and Cor 2:2013)*

EN ISO 13920:1996, *Welding — General tolerances for welded constructions — Dimensions for lengths and angles — Shape and position (ISO 13920:1996)*

EN ISO 14732:2013, *Welding personnel — Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials (ISO 14732:2013)*

EN ISO 15609-1:2019, *Specification and qualification of welding procedures for metallic materials — Welding procedure specification — Part 1: Arc welding (ISO 15609-1:2019)*

EN ISO 15609-2:2019, *Specification and qualification of welding procedures for metallic materials — Welding procedure specification — Part 2: Gas welding (ISO 15609-2:2019)*

EN ISO 15609-3:2004, *Specification and qualification of welding procedures for metallic materials — Welding procedure specification — Part 3: Electron beam welding (ISO 15609-3:2004)*

EN ISO 15609-4:2009, *Specification and qualification of welding procedures for metallic materials — Welding procedure specification — Part 4: Laser beam welding (ISO 15609-4:2009)*