

BSI Standards Publication

Unfired pressure vessels

Part 10: Additional requirements for pressure vessels of nickel and nickel alloys



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National foreword

This British Standard is the UK implementation of EN 13445-10:2026. It supersedes BS EN 13445-10:2021, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PVE/1, Pressure Vessels.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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UK Government is responsible for legislation. For information on legislation and policies relating to that legislation, consult the relevant pages of www.gov.uk.

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Compliance with a British Standard cannot confer immunity from legal obligations.

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Date	Text affected

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EUROPÄISCHE NORM

July 2026

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English Version

Unfired pressure vessels - Part 10: Additional requirements for pressure vessels of nickel and nickel alloys

Réipients sous pression non soumis à la flamme -
Partie 10: Exigences complémentaires pour les
réipients sous pression en nickel et alliages de nickel

Unbefeuerte Druckbehälter - Teil 10: Zusätzliche
Anforderungen an Druckbehälter aus Nickel und
Nickellegierungen

This European Standard was approved by CEN on 24 June 2026.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN 13445-10:2026) has been prepared by Technical Committee CEN/TC 54 “Unfired pressure vessels”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2026, and conflicting national standards shall be withdrawn at the latest by December 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13445-10:2021.

Annex Y provides details of significant technical changes between this European Standard and the previous edition.

This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

For the relationship with EU Legislation, see informative Annex ZA, which is an integral part of this document.

A list of all parts in the EN 13445 series can be found on the CEN website.

Although these Parts may be obtained separately, it should be recognized that the Parts are interdependent. As such, the manufacture of unfired pressure vessels requires the application of all the relevant Parts in order for the requirements of the Standard to be satisfactorily fulfilled.

Corrections to the standard interpretations where several options seem possible are conducted through the Migration Help Desk (MHD). Information related to the Help Desk can be found at <https://unm.fr/en/maintenance-agencies/maintenance-agency-en-13445/>. A form for submitting questions can be downloaded from the link to the MHD website. After subject experts have agreed an answer, the answer will be communicated to the questioner. Corrected pages will be given specific issue number and issued by CEN according to CEN Rules. Interpretation sheets will be posted on the website of the MHD.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

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1 Scope

This Part 10 of this document specifies requirements for unfired pressure vessels and their parts made of nickel and nickel alloys (see 3.1) in addition to the general requirements for unfired pressure vessels under EN 13445-1:2026, EN 13445-2:2026, EN 13445-3:2026, EN 13445-4:2026 and EN 13445-5:2026.

NOTE Cast materials are not included in this version. Details regarding cast materials will be subject to an amendment to or a revision of this document.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 764-5:2014, *Pressure equipment — Part 5: Inspection documentation of metallic materials and compliance with the material specification*

EN 10204:2004, *Metallic products — Types of inspection documents*

EN 13445-1:2026 *Unfired pressure vessels — Part 1: General*

EN 13445-2:2026 *Unfired pressure vessels — Part 2: Materials*

EN 13445-3:2026, *Unfired pressure vessels — Part 3: Design*

EN 13445-4:2026, *Unfired pressure vessels — Part 4: Fabrication*

EN 13445-5:2026, *Unfired pressure vessels — Part 5: Inspection and testing*

EN ISO 9606-4:1999, *Approval testing of welders — Fusion welding — Part 4: Nickel and nickel alloys (ISO 9606-4:1999)*

EN ISO 14732. 2025, *Welding personnel — Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials (ISO 14732: 2025)*

EN ISO 15608:2025, *Grouping system for metallic materials (ISO 15608: 2025)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 13445-1:2026, EN 13445-2:2026, EN 13445-3:2026, EN 13445-4:2026 and EN 13445-5:2026 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>