

Contents	Page
1 Introduction.....	1
2 Scope .....	1
3 Definitions.....	1
4 Overview .....	3
4.1 Water jacket method.....	3
4.2 Direct expansion method.....	3
4.3 Proof pressure method .....	4
4.4 Regulatory approval of cylinder requalifiers .....	4
4.5 Visual inspection of cylinders at time of requalification .....	4
5 Water jacket method .....	4
5.1 Scope .....	4
5.2 Requirements .....	6
5.3 Test system components.....	8
5.4 Calibrated cylinder.....	11
5.5 Test system accuracy verification.....	12
5.6 Test procedure .....	13
5.7 Cylinder retesting.....	14
6 Direct expansion method.....	15
6.1 Scope .....	15
6.2 Test system components.....	17
6.3 Calibrated cylinder.....	17
6.4 Expansion determination of test system and components .....	18
6.5 Test system accuracy verification.....	18
6.6 Test procedure .....	20
7 Proof pressure method.....	22
7.1 Scope .....	22
7.2 Test system components.....	23
7.3 Test system accuracy verification.....	23
7.4 Test procedures.....	24
8 References .....	25

## Figures

Figure 1—Typical schematic diagram of water jacket test apparatus.....	5
Figure 2—Total expansion .....	6
Figure 3—Permanent expansion .....	6
Figure 4—Zero point .....	7
Figure 5—Adjustment of water level in burette for expansion readings .....	9
Figure 6—Example of a burette-style EID requirements.....	9
Figure 7—Typical nonburette EID systems.....	10
Figure 8—Typical micro processor-based EID systems .....	10
Figure 9—Typical schematic diagram of direct expansion test apparatus .....	16
Figure 10—Factors for compressibility of water.....	21
Figure 11—Typical schematic diagram of liquid-based proof pressure test apparatus .....	22

## Appendices

Appendix A—Sources of regulatory information (Informative) .....	27
Appendix B—Test system component calibration (Normative).....	28
Appendix C—Marking of cylinders requalified by the water jacket or direct expansion methods (Informative) .	30
Appendix D—Sample forms for cylinder requalification (Informative).....	32
Appendix E—Troubleshooting (Informative) .....	35
Appendix F—Checklists (Informative) .....	40

**Appendix figures**

Figure C-1—Example of DOT cylinder marking .....	31
Figure C-2—Example of TC cylinder marking.....	31

**Appendices tables**

Table D-1—Test apparatus calibration verification data for water jacket volumetric expansion testing .....	32
Table D-2—Direct expansion hydrostatic requalifying of cylinders .....	33
Table D-3—Requalification data sheet .....	34
Table F-1—Checklist for accuracy verification of test system (Direct expansion method) .....	40
Table F-2—Checklist for determining the expansion of test system and components (Direct expansion method) .....	41
Table F-3—Checklist for hydrostatic testing of cylinders (Direct expansion method) .....	42