

Contents	Page
1 Introduction.....	1
2 Scope and purpose	1
2.1 Scope	1
2.2 Purpose	1
3 Tests required by DOT and TC regulations.....	3
3.1 Pressure tests.....	3
3.2 Physical tests.....	3
3.3 Leakage test.....	3
3.4 Tests of limited DOT and TC applications	4
4 Design proof and service performance tests.....	4
4.1 Hydraulic burst test.....	4
4.2 Pressure cycle test	4
4.3 Gunfire test.....	5
4.4 Drop test.....	6
4.5 Arc burn test	6
4.6 Abrasion test.....	7
4.7 Corrosion test	7
4.8 Low temperature impact test	8
4.9 Rupture under gas pressure test.....	9
4.10 Bottom impact at low temperature test.....	10
4.11 Flawed cylinder cycle test.....	12
4.12 Full exposure in fire of a fully charged cylinder	13
4.13 Localized air-acetylene flame test.....	14
4.14 Oxy-acetylene flame exposure test	14
4.15 Heat exposure test	15
4.16 Magnetic particle inspection (for magnetic materials only).....	15
4.17 Ultrasonic inspections.....	15
4.18 Hardness test	16
4.19 Metallographic examination.....	16
4.20 Vibration test.....	16
4.21 Thread shear test (for straight threads only)	16
4.22 Lading compatibility test	17
4.23 Radiographic inspection	17
5 References	17
 Tables	
Table 1—Tabulation of tests for various DOT and TC cylinder categories	2
Table 2—Charpy impact test—absorbed energy	9
 Figures	
Figure 1—Sketch of low temperature bottom impact test	11
Figure 2—Correlation of impact (drop weight) versus explosive charge.....	12