

Contents	Page
1 Introduction.....	1
2 Scope and purpose	1
3 Definitions.....	1
4 Corrosion.....	2
5 Sources of moisture contamination	2
5.1 Water from manufacturer's hydraulic test.....	2
5.2 Water from product/filling operation.....	2
5.3 Water backflow during use	2
5.4 Water ingress	2
5.5 Water from periodic inspection of cylinders.....	3
6 Avoidance of cylinder corrosion	3
6.1 Material selection and cylinder design.....	3
6.2 Avoidance of water ingress	4
6.3 Moisture detection methods	4
6.4 Corrosion detection methods.....	5
6.5 Specific recommendations for some types of applications.....	6
7 Guidance for moisture acceptance levels	6
8 Conclusions.....	6
8.1 Using a residual pressure valve with a nonreturn function.....	6
8.2 Cylinders without residual pressure valves	6
9 References	6
10 Additional references.....	7