

Contents	Page
1 Introduction .....	1
2 Scope .....	1
3 Definitions .....	1
4 Safety considerations.....	3
5 Flaws in gas tubes .....	3
6 Operational description .....	6
7 Special considerations to obtain valid test .....	6
8 Equipment and material .....	7
9 Calibration and standardization.....	8
10 Tube test procedure .....	8
11 Documentation and report.....	9
12 AE equipment parameters .....	9
13 Secondary inspection.....	9
14 Rejection criteria .....	9
15 Operator qualifications .....	9
16 References.....	9
17 Related references.....	10

## Figures

Figure 1—Natural flaw in DOT-3AA cylinder .....	4
Figure 2—Lap in outside surface of DOT-3T cylinder (100x magnification) .....	4
Figure 3—Severe flaw in DOT-3T cylinder (100x magnification) .....	5
Figure 4—Fatigue crack in DOT-3AA tube sidewall (100x magnification) .....	5
Figure 5—Acoustic emission re-testing of jumbo tube trailers .....	7

## Appendices

Appendix A—Parameters for method A and B AE test (Normative).....	11
Appendix B—Fracture toughness (Informative) .....	12
Appendix C—Instrumentation specifications (Normative).....	13