

Contents	Page
1 Introduction.....	1
1.1 Purpose.....	1
1.2 Scope.....	1
2 Definitions.....	1
3 Physiology of carbon dioxide.....	2
3.1 General.....	2
3.2 Physiological effects of carbon dioxide.....	3
3.3 Physical effects of overexposure to carbon dioxide.....	3
3.4 Regulatory standard.....	3
3.5 Safety precautions.....	3
3.6 Rescue and first aid.....	4
4 Special hazards.....	4
4.1 General.....	4
4.2 Dry ice blocking or plugging.....	4
4.3 Low temperature effects on materials.....	4
4.4 Trapped liquid.....	4
4.5 Personnel overexposure.....	5
5 Cylinder regulations.....	5
5.1 Cylinder pressure.....	5
5.2 Materials of construction.....	5
5.3 Regulatory authorization.....	5
5.4 Hydrostatic testing.....	6
5.5 Marking.....	6
5.6 Requalification.....	7
6 Cylinder valves.....	8
6.1 Standard fill valve.....	8
6.2 Fire extinguishing cylinder valves.....	8
6.3 Residual pressure valve.....	9
7 Cylinder inspection and retest.....	9
7.1 General.....	9
7.2 External inspection.....	10
7.3 Hammer test (steel cylinders only).....	12
7.4 Internal inspection.....	12
7.5 Hydrostatic retest.....	13
7.6 Disposing of condemned or unserviceable cylinders.....	13
8 Typical cylinder filling system.....	14
8.1 General.....	14
8.2 System components.....	14
8.3 Installation.....	15
8.4 Filling limits for cylinders.....	15
8.5 Operation.....	16
9 Cylinder filling procedure.....	18
9.1 Filling procedure.....	18
9.2 Summary of proper procedures for filling carbon dioxide cylinders.....	20
10 Cylinder storage, handling, shipping, and use.....	21
10.1 Storage.....	21
10.2 Handling.....	21
10.3 Shipping.....	21
10.4 Use.....	21

11 Labeling and placarding regulations..... 22
11.1 Regulations..... 22
11.2 Labeling..... 22
11.3 Placards..... 24

12 Shipping papers 25

13 References 25

Tables

Table 1—Typical dimensions and capacities of carbon dioxide cylinders..... 6
Table 2—Cylinder filling checklist..... 20

Figures

Figure 1—Cylinder stampings..... 7
Figure 2—Carbon dioxide cylinder valve and typical pressure relief devices 8
Figure 3—Quick opening cylinder valve for fire suppression system in closed position with locking device engaged 9
Figure 4—Quick opening cylinder valve for fire suppression system with locking device disengaged and valve open 9
Figure 5—Corrosion at the bottom of a condemned carbon dioxide cylinder 13
Figure 6—Sidewall corrosion of a condemned carbon dioxide cylinder..... 13
Figure 7—Approximate pressure in carbon dioxide cylinders filled to indicated densities at selected temperatures 15
Figure 8—Typical carbon dioxide cylinder filling system schematic..... 16
Figure 9—Typical cylinder inverting rack for a 50 lb gas cylinder 19
Figure 10—Typical Canadian WHMIS label..... 22
Figure 11—CGA basic marking system 23
Figure 12—Typical Canadian shipping label..... 23
Figure 13—Recommended precautionary label information 24
Figure 14—Nonflammable gas placards 25